## **Full- Service CDMO**

**IDIFARMA** is an independent, privately-owned pharmaceutical CDMO based in Spain and specializing in highly potent drugs.

With an experienced staff of 100+ people and over 100 international clients, IDIFARMA provides a full range of services covering most of the lifecycle of any pharmaceutical product from first preformulation trials to commercial manufacturing: drug formulation, development and validation of analytical methods, quality control and batch release in the EU, stability studies, regulatory affairs, GMP contract manufacturing and packaging for clinical or commercial use.

Its state-of-the-art facility features a purpose-built high containment plant for GMP manufacturing of oral solid dosage forms, for both highly potent and non-potent drugs.

**IDIFARMA**'s expertise, capabilities and proven track record make it the perfect partner for the development of your projects.



Polígono Mocholí, C/ Noáin, n° 1 31110 Noáin (Navarra) Spain Phone: +34 948 21 40 23 Fax: +34 948 31 23 59 info@idifarma.com www.idifarma.com



IDIFARMA

PHARMACEUTICAL RESEARCH, DEVELOPMENT AND INNOVATION







## **Contract Development** and **Manufacturing**

Formulation and Analytical Development
Clinical and Commercial Manufacturing
High Potency Capabilities



Multiple dosage forms (oral eCTD dossier preparation Sourcing of comparator solids or liquids, injectables Quality control of raw IMPD and IB for clinical trials drugs and ointments) materials, API and finished Orphan drug designation Design of blinding/masking Highly potent and non-potent products applications (EMA and FDA) strategies drugs **OP** release of finished Regulatory consultancy and Labeling, primary and Excipient compatibility studies products support during dossier secondary packaging Formulation and Analytical Methods Transfer evalution Storage, shipment and if required manufacturing process design Product life-cycle destruction of medication Optional QbD, DoE management **Formulation** Marketing Authorisation **Development** Quality **API Selection** Clinical Trials **Process** Clinical **Control and Stability** Regulatory Commercial Tech validation and Trial **Transfer Batch Studies Affairs Manufacturing** clinical batches Supply Release **Analytical Development SERVICES PROVIDED BY IDIFARMA** CMO for IR/MR tablets and Development and validation IR/MR tablets and capsules capsules of analytical methods ICH Stability studies (Zones High potency up to level 4 Highly potent and non-potent I to IV) OEB/OEL Active substance and drugs Narcotics and low humidity reference product Photostability studies Placebo manufacturing capabilities characterization In-use stability studies Organic or water solvents Organic or water solvents Quality control and Small and mid-sized batches Ongoing stability studies validation of the Flexible batch sizes up to 70 Kg Late stage packaging manufacturing process customization