



# COMPANY PROFILE

Presented by Sen-Pa Plastik San ve Ticaret A.Ş.

# OUR PROCESS



01

Raw material arrives, documentation check and quality inspection takes place.

02

Labeling is completed and raw material is accepted for storage.

03

Raw material is placed into labelled barrels and placed next to production lines.

04

Production lines are fed raw material and paint.

05

Health, safety and quality checks are made.

06

Production begins.

07

The output batch is inspected for quality every 2 hours.

08

Final inspections take place every 24 hours before product is labelled for delivery.

# PRODUCTION TECHNOLOGY



We provide climate control in the production area with ventilation centers to create a clean room for our pharmaceutical production environment.

ARBURG injection machines are used for medical device production.



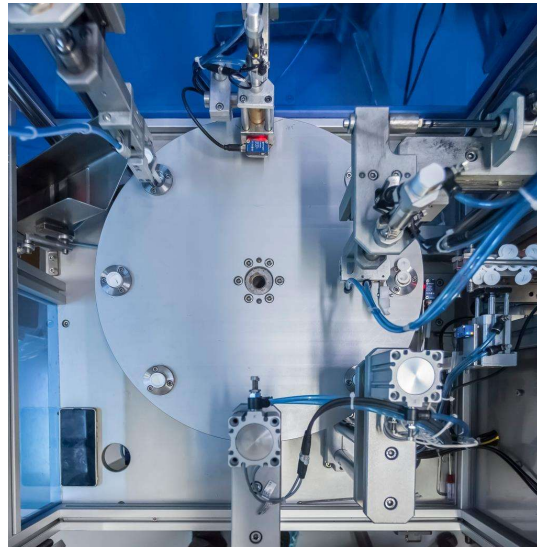
VICTOR blow molding machines are used for bottle production.

# PRODUCTION TECHNOLOGY



Our production environment satisfies the ISO 13485 quality assurance specifications.

Our assembly lines for medical devices function without human touch.



Dust and oil vapor is removed from the assembly area with chemical filters and air dehumidizer. A periodic maintenance schedule is employed to maintain the high standard of our production environment.



# QUALITY

## QUALITY LAB

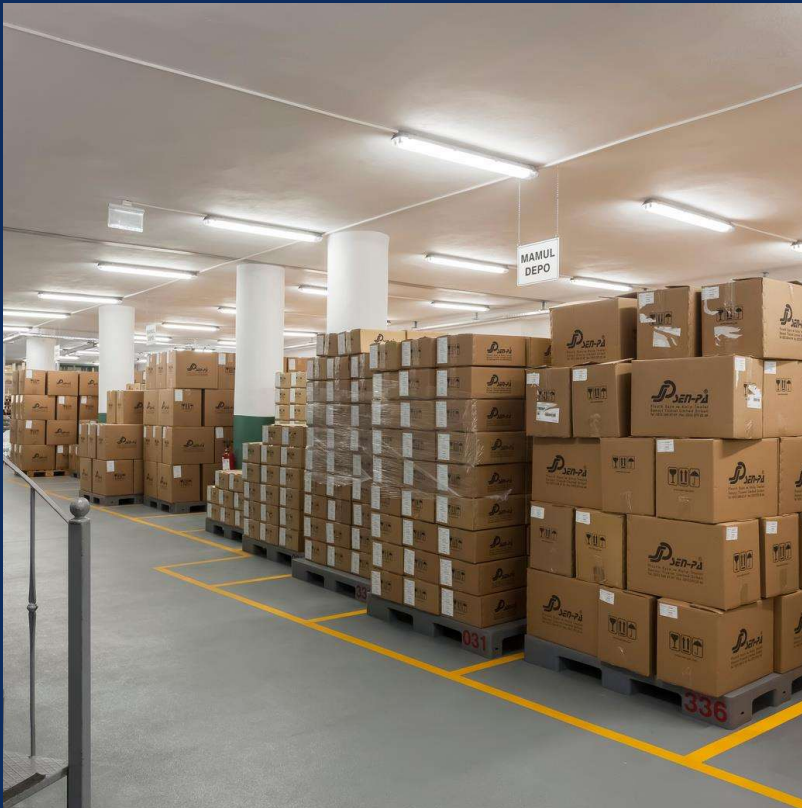
Surface, color, cleanliness checks  
Length, width, diameter, volume and weight checks, according to the technical drawing  
Leakage test  
Fitment check for multi-piece products



## QUALITY SAMPLING

The quality department takes samples from each cavity of all moulds in production every 2 hours.  
A machine operator is also checking every production line every 30 minutes for quality of output.

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# STORAGE

Temperature and humidity is tracked and documented. An automated system notifies personnel if the values are outside of the pre-determined range.

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# WASTE MANAGEMENT

Sen-Pa applies Waste Management policies with utmost care to respect the right to life of all living beings.

- Waste is separated at the source.
- Then it is delivered to the waste storage area.
- Finally, the waste is transferred to licensed companies for disposal or re-cycling.



## LOOKING AHEAD

- By the end of 2023, we will expand our production capacity by 25% and migrate to MDR.
  - By 2027, we will be utilizing renewable energy sources for all our energy needs.
  - By 2028, we plan to move to a new factory with 9000m<sup>2</sup> production space.
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# REFERENCES





THANK YOU

[www.sen-pa.com](http://www.sen-pa.com)