

ap  
groupe parima

***REACH THE WORLD.***

# ABOUT US

Groupe PARIMA is a Contract Development & Manufacturing Organization (CDMO).

Specialized in the development and manufacturing of non-sterile pharmaceutical products such as:

- **Liquids**
- **Semi-solids**
- **Suspensions**

# Some Numbers



**135**

employees



**29**

years in  
business



**72**

products in  
commercial  
production



**24**

active  
development  
projects



**50 million units**

Annual Capacity

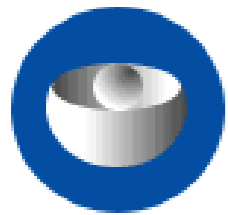
**Facility - 67,000 sq. ft. - 6,250 m<sup>2</sup>**

# Authorizations



Health  
Canada

Santé  
Canada



EUROPEAN MEDICINES AGENCY  
SCIENCE MEDICINES HEALTH



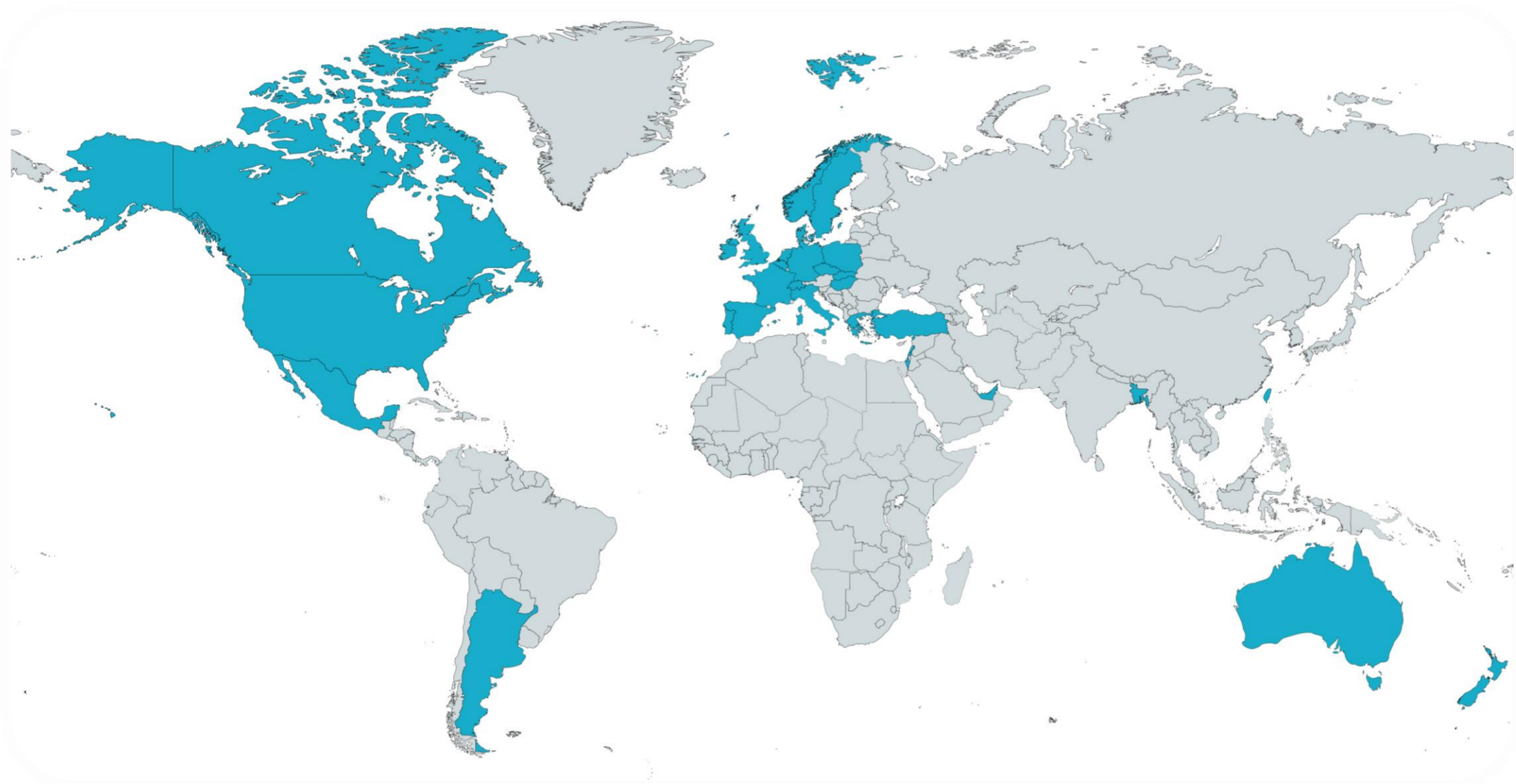
**Australian Government**

**Department of Health and Ageing  
Therapeutic Goods Administration**



Republic of Turkey  
Ministry of Health  
Turkish Medicines and  
Medical Devices Agency

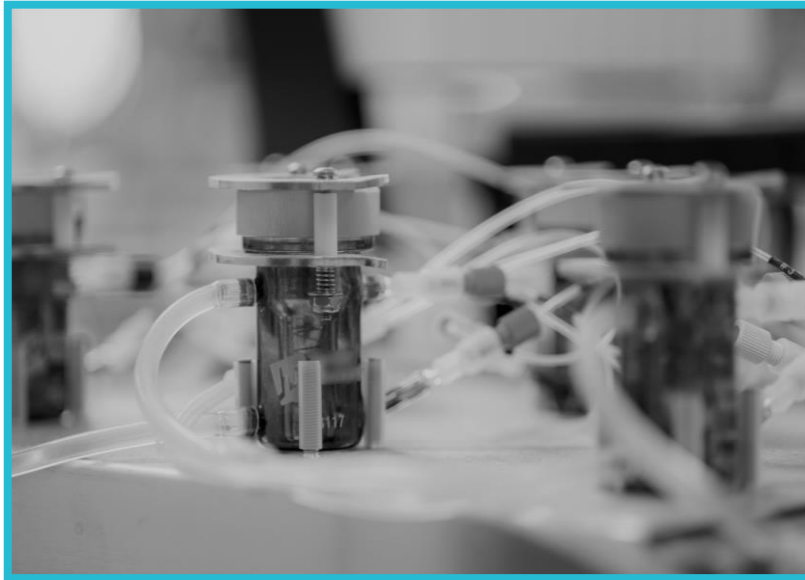
# Products Distributed in 28 Countries



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**Clients are small biotechs to large pharmas**

# On-Site Services



**Product  
Development**



**Commercial  
Manufacturing  
and Packaging**



**Laboratory  
Testing**

# Product Development Services

## Early Development

- **Formulation development**
- **Process development and optimization**
- **Analytical development and validation**

## Scale-Up and Clinical Supply

- **Process scale-up**
- **Clinical lots manufacturing**
- **Analytical validation**

## Preparation for Commercialization

- **Site transfers**
- **Process validation**
- **Cleaning validation**
- **Analytical validation**

**Expertise with (pre)-IND activities, NDA [505(b)(1) & 505(b)(2)]  
ANDA and Orphan drug projects**





# **Commercial Manufacturing and Packaging Services**

## **Turn-key service to free-up your resources**

- **Handling of supply for API, excipient and packaging**
- **Complete release testing**
- **Audit and supplier qualification**
- **Established relationships with transporters and 3PL**





# Manufacturing Services

- **Creams**
- **Lotions**
- **Gels**
- **Ointments**
- **Explosion Proof Capabilities (e.g., high alcohol products)**
- **Solutions**
- **Suspensions**

# Manufacturing Capabilities

5

## Manufacturing suites



## Lotion, Cream and Ointment

- 5 to 2,500 kg



## Lotion

- 5 to 4,000 kg



## Cleanser and various liquid

- 5 to 3,800 kg



## High alcohol solutions

- 10 to 1,600 kg



## Clinical and scale-up batches

- 2 to 110 kg

# Packaging Services

- **Primary packaging**
- **Secondary packaging**
- **Kit preparation**
- **Serialization**
- **Cold-chain products**
- **Light and oxygen sensitive products**

# Packaging Services

## *10 packaging lines*

- **Airless Pumps**
- **Bottles and Jars (Plastic, Glass)**
- **Metered-Dose Sprays (Nasal / Sublingual)**
- **Pump Sprays**
- **Sachets (Single and Double)**
- **Stick Packs**
- **Syringe applicators**
- **Tubes (Plastic, Laminate, Metal)**

# Analytical Services

- **API and raw materials**

- **Packaging materials**

- **Bulk**

- **Finished products**

- **Stability testing**

**Standard conditions**

- Standard (25 °C/ 60% RH)
- Intermediate (30 °C/65% RH)
- Accelerated (40 °C/ 75% RH)

**IV-B area**

- 30 °C/75% RH

**Cold-chain products**

- 2-8 °C
- - 20 °C

**Semi-permeable containers**

- 25 °C/ 40% RH

# In-House Analytical Laboratory

- **GC, HPLC, UPLC and LCMS**
  - **Physical testing (viscosity, pH, specific gravity, etc)**
  - **Microbiology (USP<51>, <61>, <62>)**
  - **Droplet size, particle size**
    - Malvern Mastersizer 3000, SprayTech, Microscopy
  - **IVRT**
    - Franz-cells (Hanson Microette)
-

# Specialized Analyses Supported Through Qualified Labs

- **Elemental impurities**
  - **IVPT**
  - **Leachables/Extractables**
  - **Metered-dose spray characterization**
  - **Nitrosamine**
-



# Quality Assurance

- **Oversight commercial production and product development GMP activities**
- **Audits: remote or in-person**
  - Records reviews done through Firmex from client location
- **Direct Client access to eQMS available**
- **Supplier qualification**



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