



**MABION**

**Your Biologics CDMO**

**Q3 2023**

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## About Us

**With a history spanning 17 years, Mabion has a wealth of experience in developing and manufacturing of biologic drugs, allowing us to meet the needs and requirements of the most demanding clients. Along with extensive bioanalytical capabilities and expertise in sterile manufacturing, packaging and serialization, we offer complete, end-to-end CDMO services.**

**Our Quality Management System, covering GMP, GLP, GCP and ISO, has been inspected by multiple authorities, assuring that services delivered by Mabion satisfy all regulatory requirements.**

MABION

# FACILITIES

## Konstantynów Łódzki Facility

Mariana Langiewicza 60 Str., 95-050 Konstantynów Łódzki, Poland

### GMP, ISO-certified

<b>Manufacturing</b>	Clinical, Commercial
<b>Development</b>	Process, Analytical methods
<b>Analytics</b>	Analytical/QC services for GMP/non-GMP product testing, incl. Cell Based Assays

**Quality**  
**Regulatory**

## Łódź Facility

Fabryczna 17 Str., 90-344 Łódź, Poland

### GLP-certified

<b>Bioanalytical studies</b>	PK, PD, Immunogenicity; BSL-II labs
<b>Clinical trials</b>	Design, Operational support

**Warsaw** 1,5 h from airport to HQ

# LAYOUT of Konstantynów Łódzki Facility (HQ)

Office spaces

**Manufacturing**

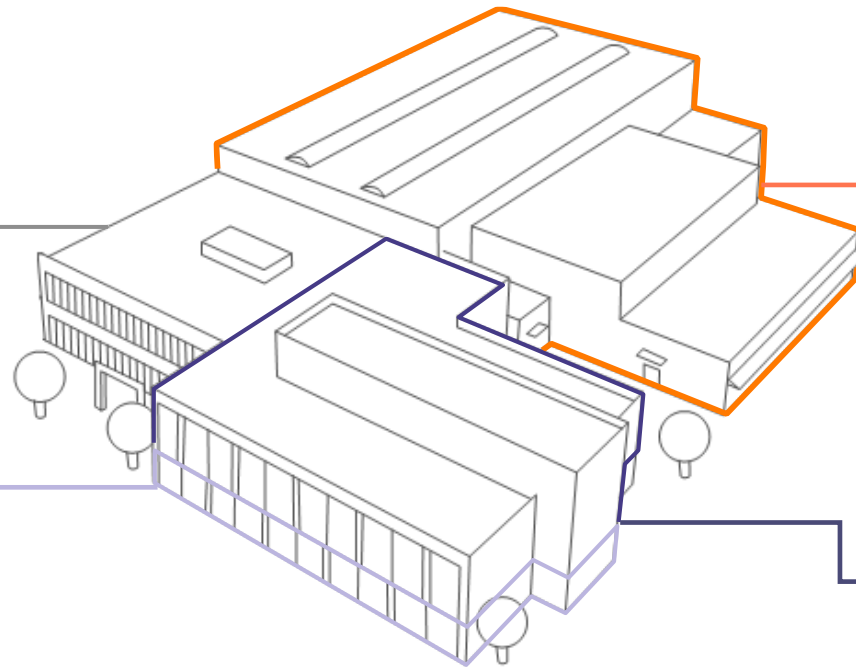
Actual area: 2098 m<sup>2</sup>

**Quality control**

Actual area: 621 m<sup>2</sup>

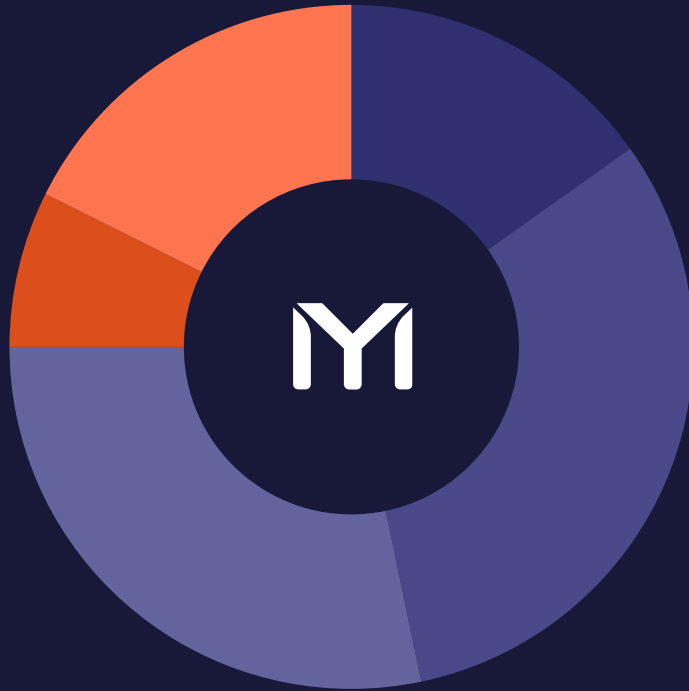
**Process Development**

Actual area: 566 m<sup>2</sup>





# MABION Team 244 FTEs



37



Development

77



Quality

69



Manufacturing

18



Maintenance and Qualification

43



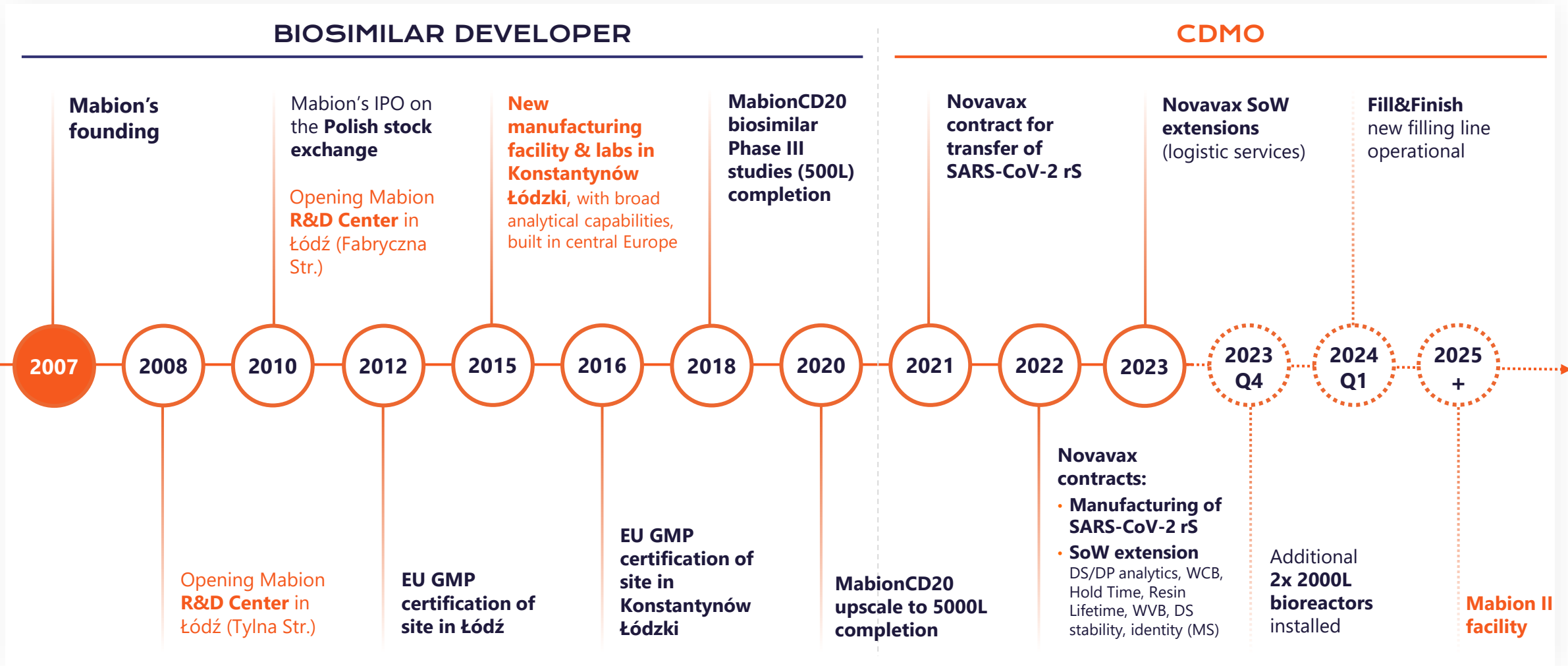
Administration/Finance



**MABION**

**History & Transformation  
into CDMO**

# History and future of Mabion



History and transformation



# By developing own biosimilar products in the past, Mabion has acquired key competencies and assets, building an integrated biopharmaceutical company

Thanks to these key competencies and assets, Mabion seized a market opportunity and since 2021 has been transforming into a CDMO



We have developed advanced competencies in biologic drug technology using cell lines and monoclonal antibody engineering for **development, manufacture and control of biosimilars**



We have developed effective processes that allow us to systematically obtain products of **high quality** within agreed timelines



We have achieved a high level of integration and we offer a **broad spectrum of services** in the areas of protein development, analytics and manufacturing, as well as consulting and regulatory advisory services



We have a **dynamic team with strong interdisciplinary experience**, competence to operate under GLP/GMP and an open approach ('can do' attitude)



We have **modern analytical and manufacturing assets** located in the EU (Poland)



We operate in compliance with the highest quality standards in the industry: **GMP, GCP, GLP, ISO**

**building competence and resources**

**2007**

**transformation into a biologics CDMO**

**2021**

**2023**

We have validated our competencies and we have begun to monetise the resources we have built through our first commercial collaboration





**MABION**

**Biologics CDMO**

**Quality**

Quality systems operating at Mabion include **EU-GMP** for manufacturing (since 2012), **GLP** for bioanalytical studies (since 2014) and **ISO**.

Mabion QMS was built following EudraLex vol. 4 principles.

As a result, robust **GMP** processes have been established, ready to accommodate any Client's quality requirements, including compliance with the **US FDA cGMP**

**Mabion's  
QMS**

## Current Mabion facilities regulatory status – GMP, GLP, GCP and ISO compliance

Konstantynów Łódzki



- Good Manufacturing Practice (GMP) is a system for ensuring that products are consistently manufactured and controlled according to quality standards
- It is designed to minimize the risks involved in pharmaceutical production that cannot be eliminated through testing the final product
- GMP certificate was granted in April 2017 for Konstantynów Łódzki facility - Scientific and Industrial Complex of Medical Biotechnology** (Previously, in November 2012, for the Research and Development Centre in Łódź)



- Mabion holds three **ISO certificates: 14001:2015** environmental, **ISO 45001:2018** work safety regulations, **ISO 50001:2018** energy management
- Audits were performed by **independent** certified specialist **SGS Polska / SGS UK / SGS Italy**
- Certificates were issued in 2020 for **3 years period**

Łódź



- GLP defines a set of rules and criteria for quality system management of research laboratories in order to ensure the trustworthiness of laboratory data, including bioanalytical data from clinical studies and preclinical studies during drug development
- Mabion was granted GLP certificate in March 2014 and has been continuously re-certified every 2 years (recent GLP certificate is from 2022)**
- Holding this certificate indicates that studies and analyses carried out at Mabion meet high international quality standards



- GCP defines the rules that constitute the international quality standard for clinical trials involving humans
- Compliance with GCP standards guarantees credibility and authenticity of the data collected during clinical trials
- All trials conducted by Mabion to date have been in accordance with GCP**



## Mabion audits and inspections history

- > Since its founding in 2007, Mabion has passed multiple inspections and audits demonstrating compliance with **GMP, GLP and GCP** practices as well as **ISO 9001** and **ISO 14001/45001/50001** standards.
- > Quality assurance is subject to rigorous and continuous improvement through internal and external audits.
- > **Mabion is GMP- and GLP-certified since 2011.** No critical findings were ever identified.



**11**  
GMP  
inspections



**8**  
GLP  
inspections



**3**  
GCP  
inspections\*



**4**  
ISO  
inspections



**9**  
GMP  
audits

\* Including 2 inspections performed at sites participating in a clinical study sponsored by Mabion.

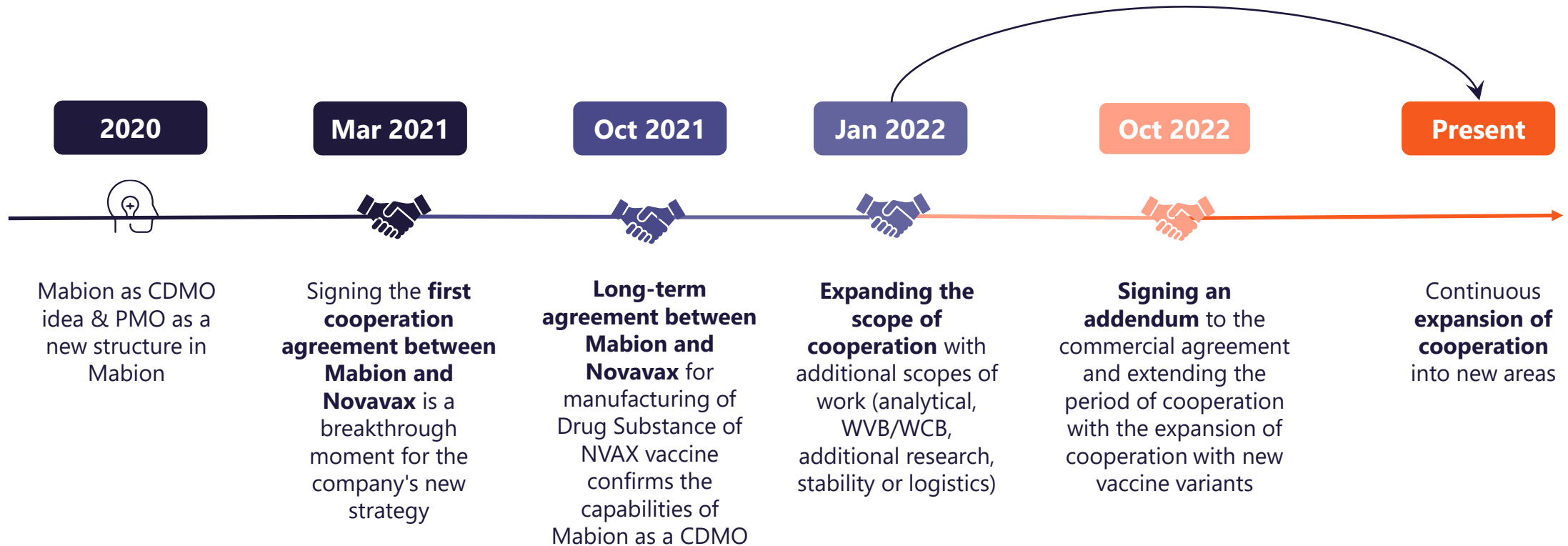


MABION

**Biologics CDMO**

Novavax case study

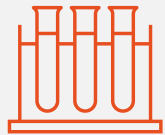
# A path from an idea to becoming a company providing commercial services in diverse biotechnology fields



## Notable accomplishments in the Novavax lab-scale, analytics and process transfer

Mabion successfully finalized the feasibility phase during which the Novavax protein production process was transferred and scale-up to our facility **within 3 months and ahead of schedule.**

During this period, Mabion has accomplished:



Successful  
lab-scale batches



Successful  
full-scale batches



Transfer of DS  
release testing  
analytical  
methods



Generation of  
> 100 documents  
(SOPs, summary  
reports, etc.)



The entire process,  
from agreement  
signing to the final  
report and client  
approval,  
**took 30 weeks**



## Notable accomplishments in the Novavax manufacturing of drug substance for COVID-19 vaccine

Novavax - Mabion Commercial production is a success with further extension of the scope of cooperation as well as future business development activities. Mabion has been able to adjust the work and schedule for Novavax's needs in short term and jointly solve process and analytical challenges.

Batch success rate and manufacturing schedule adherence per value stream and production suite were assessed on **100% in the KPI Analysis** performed by Novavax.

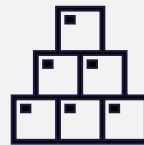
### Until now, Mabion has accomplished:



**100% successful engineering and transfer batches**



**Successful completion of PPQ batches**



**GMP production of DS of SARS-CoV-2 in 2,500L scale started**



**No failed batches and safety events**



**KPI scorecard review showed no safety events, great batch success rate and schedule adherence**

# Mabion – A trusted CDMO partner

The best testimony to our quality and reliability as CDMO is the **recommendation issued by Novavax** based on a 3-year history of **successful collaboration on the protein COVID-19 vaccine**.

”

*„Mabion demonstrated flexibility and a high level of customer focus at the time when the Omicron variant arrived, as they managed to swiftly adapt the manufacturing process to the production of a modified vaccine antigen. This seamless transfer of technology and prompt commencement of the production for a new variant highlighted Mabion's agility and technical prowess.“*

”

”

*„(...) based on the outstanding results of our cooperation, we can enthusiastically recommend Mabion as a trusted and reliable CDMO for the development and manufacturing of vaccines. The exceptional capabilities, state-of-the-art technologies and commitment to quality make Mabion an invaluable partner for any company wishing to outsource their key process.“*

”

”

*„Mabion is fully capable of delivering this wide panel of services, while continuing to demonstrate a high level of professionalism and unwavering commitment to quality.“*

”



John Kutney  
Vice President, Manufacturing  
Novavax, Inc.

04 August, 2023

To Whom It May Concern,

I am writing this letter on behalf of Novavax, Inc. to recommend Mabion S.A. as a trusted CDMO for the development and manufacturing of vaccines. This recommendation is based on a track record of cooperation between our company and Mabion, which began amid the COVID pandemic in early 2021. Mabion proved to be a flexible partner in our efforts to combat the COVID-19 pandemic and they have been a valuable part of the manufacturing network for global supply of our COVID-19 vaccine.

Our relationship with Mabion kicked off on March 3<sup>rd</sup>, 2021, when we concluded a framework agreement for the feasibility and tech transfer for the manufacturing of our COVID-19 vaccine antigen. Initially, Mabion produced the vaccine antigen for the primary variant of the virus (Wuhan strain), demonstrating their capability to meet our stringent quality standards and timelines.

As the pandemic evolved, so did our collaboration. Mabion demonstrated flexibility and a high level of customer focus at the time when the Omicron variant arrived, as they managed to swiftly adapt the manufacturing process to the production of a modified vaccine antigen. This seamless transfer of technology and prompt commencement of the production for a new variant highlighted Mabion's agility and technical prowess.

Following the positive experience with vaccine antigen production, we extended our cooperation with Mabion by signing additional work orders for the development of analytical methods as well as the routine implementation of drug release testing and the preparation of cell banks (MCB/WCB). Mabion is fully capable of delivering this wide panel of services, while continuing to demonstrate a high level of professionalism and unwavering commitment to quality.

The history of our partnership with Mabion outlined above is the best testimony of the high standards, technical expertise, and cooperation skills of our trusted partner. After more than two years of our

Creating tomorrow's vaccines today.

jkutney@novavax.com  
www.novavax.com

21 Firstfield Rd  
Gaithersburg, MD, USA 20878

**MABION**

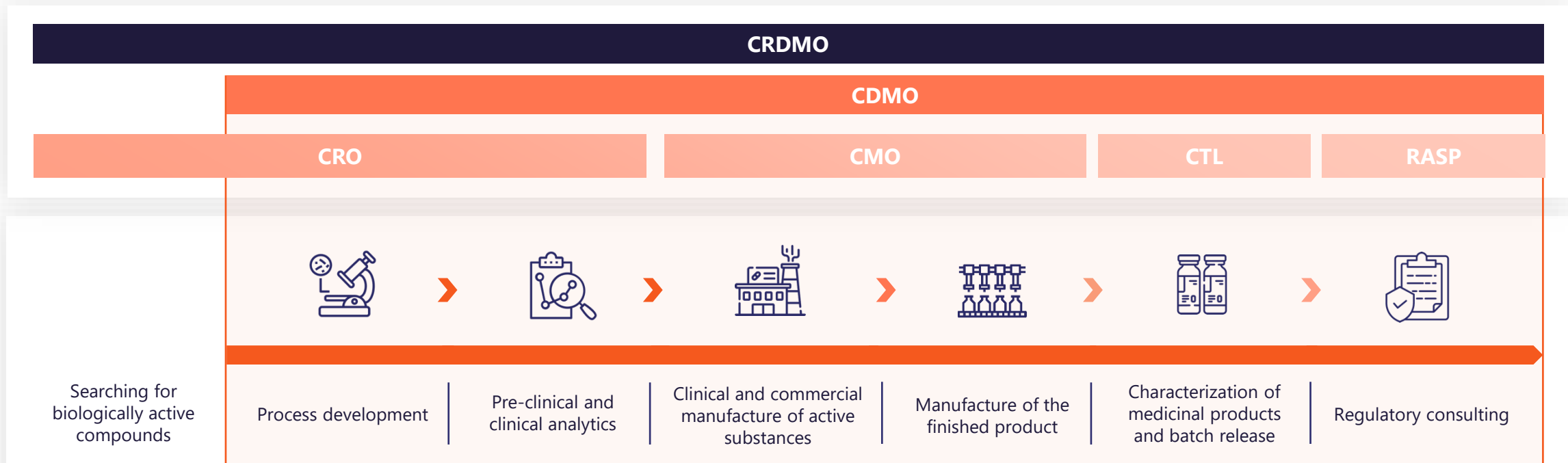
**Biologics CDMO**

**Services**



# Mabion offers a comprehensive portfolio of services for a wide range of biological products

As an integrated CDMO, Mabion offers a full range of services, with a focus on recombinant protein technologies and antibody format, within which Mabion has all needed assets and is ready to execute commercial orders



- > Mabion has an offering that addresses a wide range of the CDMO service value chain
- > High level of integration and ability to address only selected stages from the entire CDMO service value chain (e.g., CMO, CTL, RASP, part of CRO)

CTL - Contract Testing Laboratory CMO - Contract Manufacturing Organization CDMO - Contract Development & Manufacturing Organization  
 RASP - Regulatory Affairs Service Provider CRO - Contract Research Organization CRDMO - Contract Research, Development & Manufacturing Organization



## Project Management



**With every project entrusted to Mabion, comes a **dedicated project manager**. This committed person ensures that your project is given the utmost attention.**



Our approach to **project management** is the key component of Mabion's commitment to provide a **world-class, customer-oriented outsourcing experience**. By fulfilling this commitment, we are capable of delivering the **top-quality services at competitive prices**.

## Clinical & Commercial Manufacturing

Fill & Finish

Process Development

Drug Characterization & Release Testing

Preclinical & Clinical Analytics

Regulatory & Consulting Services

# Clinical & Commercial Manufacturing

## UPSTREAM PROCESS

- › Mammalian & insect cell cultures
- › 2 x 2000L, 2 x 200L, 2 x 50L and 1 x 10L stirred-tank, single-use bioreactors from Cytiva
- › 2 x 2500L and 4 x 250L orbital shaking bioreactors
- › Medium & supplements preparation and storage capacity
- › GMP MCB&WCB Cell Banks generation and storage

## DOWNSTREAM PROCESS

- › Separation technologies (depth filtration & centrifugation)
- › Affinity chromatographies Ion-exchange chromatographies
- › Ultra/diafiltration
- › Nanofiltration
- › Sterile filtration
- › Formulation
- › Buffer preparation

CAPACITY EXPANSION IN PROGRESS



Clinical & Commercial  
Manufacturing

## Fill & Finish

Process Development

Drug Characterization &  
Release Testing

Preclinical & Clinical  
Analytics

Regulatory & Consulting  
Services

# Fill & Finish

- Automated filling line
- Automated product inspection
- Secondary packaging
- Product storage and transportation
- Serialization

CAPACITY EXPANSION IN PROGRESS



Services

Clinical & Commercial  
Manufacturing

Fill & Finish

**Process Development**

Drug Characterization &  
Release Testing

Preclinical & Clinical  
Analytics

Regulatory & Consulting  
Services

# Process Development

- Upstream process development
- Downstream process development
- Process space & process characteristics
- Process scale up
- Analytical methods development & validation
  - Structural assays
  - Physicochemical assays
  - Biological/functional assays
- Comparability & similarity assessment
- Reference standard establishment
- Clinical and pre-clinical analytics development





Clinical & Commercial  
Manufacturing

Fill & Finish

Process Development

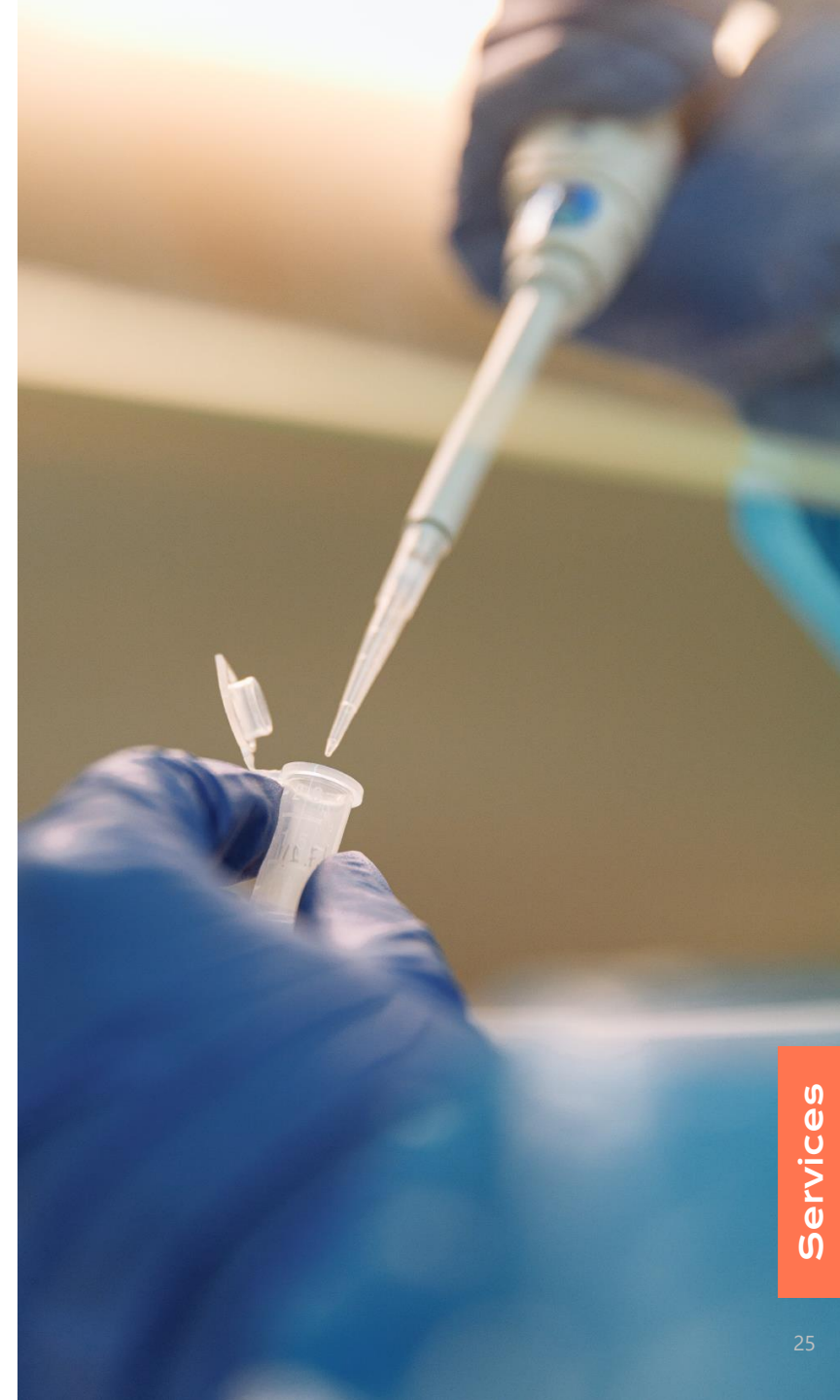
**Drug Characterization &  
Release Testing**

Preclinical & Clinical  
Analytics

Regulatory & Consulting  
Services

# Drug Characterization & Release Testing

- › Drug Characterization Services
  - › Physiochemical Analytics
  - › Structural Analytics
  - › Biological Analytics
- › QC testing of raw materials
- › QC testing of intermediate product, drug substance, drug Product, reference product
- › Analytical methods optimization and validation
- › Characteristics of reference standard
- › Long term, accelerated and stress stability study
- › Environmental monitoring
- › Documentation





Clinical & Commercial  
Manufacturing

Fill & Finish

Process Development

Drug Characterization &  
Release Testing

**Preclinical & Clinical  
Analytics**

Regulatory & Consulting  
Services

# Preclinical & Clinical Analytics

- › Pharmacokinetics
- › Pharmacodynamics
- › Immunogenicity
  - › Anti-drug antibody
  - › Neutralizing antibody testing



Clinical & Commercial  
Manufacturing

Fill & Finish

Process Development

Drug Characterization &  
Release Testing

Preclinical & Clinical  
Analytics

**Regulatory & Consulting  
Services**

# Regulatory & Consulting Services

- Setting development strategies
- Supporting pre-clinical and clinical studies: study design, medical writing, literature review etc.
- Designing process and product development pathways
- Review of protocols, outcomes and reports related to studies, projects, processes and analyses
- Defining requirements for manufacture and quality control
- Gap analysis, internal audits, risk analyses
- Consultations with regulatory agencies
- Defining and preparation of the process, analytical and clinical packages necessary for submissions
- Technology and analytical methods transfers
- Dossier writing
- Post-approval regulatory management



Thank you 

**MABION**

**SCIENTIFIC AND INDUSTRIAL COMPLEX FOR  
MEDICAL BIOTECHNOLOGY**

GEN. M. LANGIEWICZA 60  
95-050 KONSTANTYNÓW ŁÓDZKI

✉ [BD@mabion.eu](mailto:BD@mabion.eu)

☎ +48 502 721 254

Click here to watch a video presenting Mabion:



Link: <https://www.youtube.com/watch?v=2hzQI5ZGyxk&t=2s>