



# GLOBAL PHARMA HEALTHCARE

- ✓ *Global Quality*
- ✓ *Empowering Innovation*
- ✓ *Commitment to Excellence*



**EU-GMP**



**WHO-cGMP**

**WHO-GMP Certified Facility**

A COMPANY WITH  
A GLOBAL VISION

POWER TO  
**HEAL**

# About Us

Global Pharma Healthcare is a dynamic and steadfast pharmaceutical industry leader, distinguished by its EU-GMP and WHO-GMP certified facility. With our global perspective, we consistently deliver top-tier pharmaceutical formulations in various dosage forms, including tablets, capsules, liquid orals, dry syrup, sterile and non-sterile ointments, sachets, parenterals in PFS & FFS, eye & ear formulations, and food supplements, catering to the diverse requirements of international markets.

With a robust presence in Southeast Asian, Central Asian, and African countries, our administrative and marketing headquarters is strategically located in Chennai. Our state-of-the-art EU-GMP, WHO-GMP, and ISO 9001:2008 certified manufacturing plant is situated in Alathur, near Chennai.

Our unwavering commitment to quality has led to approvals from numerous health ministries across Africa, including the Food and Drugs Board of Ghana, Pharmacy and Poisons Board of Kenya, Pharmacy Medicines and Poisons Board of Malawi, Ministry of Health of Dr. Congo, Pharmacy Board of Sierra Leone, Medicines & Health Products Regulatory Authority of Liberia, Direction de la Pharmacie du Medicament et des Laboratoires de Cote d'Ivoire, Food Medicine and Health Care Administration and Control Authority of Ethiopia, and the National Agency for Food and Drug Administration and Control (NAFDAC).

In addition to EU-GMP and WHO-GMP certifications, we proudly maintain various ISO certifications, reaffirming our dedication to upholding the highest industry standards.

## Management Systems Certification



EU-GMP



Quality Management  
ISO 9001:2015



Environment  
ISO 14001:2015



Occupational Health & Safety  
OHSAS 18001:2007



Food Safety Management Systems  
FSMS  
ISO 22000:2005



Laboratory Quality  
Management Systems  
ISO 17025:2005

## Therapeutic Segments:

- Cardiovascular Drugs
- Anti-Hypertensives
- Lipid Lowering Agents
- Diuretics
- Anti-Diabetic Agents
- Antibiotics (Beta-lactam & Non-Beta-lactam)
- Anti-TB Agents
- Anti-Malarials
- Anti-Fungal Agents
- Anthelmintics
- NSAIDs
- Anti-Psychotics
- Anti-Ulcerants
- Anti-Coagulants
- Anti-Gout Drugs
- Anti-Allergics
- Cough and Cold Remedies
- Gynecological Drugs
- Erectile Dysfunction Drugs
- Dermatologicals & Wound Care Products
- Eye and Ear Drops
- Nasal Solutions
- Small and Large Volume Parenterals
- Nutritional Supplements (Liquid-filled Capsules, Syrups, Drops, Tablets, Capsules)
- Electrolytes

## Our Vision

We believe in building relationships based on trust and collaboration.

We believe in our assets which include:

- State-of-the-art technology
- Clear customer focus
- Progress fuelled by innovation



# Facilities

## Manufacturing:

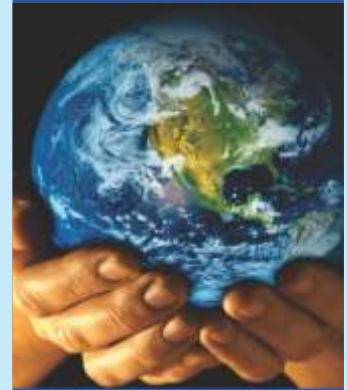
Situated in the exclusive pharmaceutical industrial area of Alathur, (Chennai), spanning over acres of land, Global Pharma's cutting-edge facility is a testament to our dedication to progress. Promoted by the Government of Tamil Nadu, this facility boasts:

**1. Expansive Manufacturing Space:** Over 42,000 sq. feet meticulously designed for tablet, capsule, ointment, liquid oral, parenteral, eye/ear drop, and sachet production. Future expansion of 17,000 sq. ft. on the second floor and 10,000 sq. ft. on the terrace is underway to meet SRA standards.

**2. Precision Environment:** Our manufacturing areas adhere to class 100, 1,000, 10,000, and 1,000,000 standards. They are equipped with a sophisticated HVAC system featuring free filters (10, 5 & 3 microns) and terminal HEPA, conditioned air supply with regulated temperature, pressure, and humidity.

**3. Water Purity Assurance:** We ensure a continuous supply of purified water through a state-of-the-art reverse osmosis plant coupled with a DM plant and UV sterilizer. A multicolumn with a continuous circulation system further enhances our water quality control.

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## Packaging

Our products are meticulously packaged, available in aluminum strips, blisters, and Alu-Alu packs. With a robust installed capacity, we can produce up to 10 million capsules per month/shift.

## Tablets:

Our tablet manufacturing facility is equipped with cutting-edge machinery, including RMG, octagonal blender, fluidized bed dryers, double rotary punching machines, and autocoaters. We offer a versatile range of tablets, including uncoated, enteric coated, sugar coated, and film coated tablets, with a production capacity exceeding >1 million tablets on a single shift basis.



## Beta-Lactam facility:

Compliant with WHO cGMP standards, our dedicated beta-lactam unit features separate raw material storage, a QC lab, and a finished product storage area.

We offer beta-lactams in tablet, capsule, and oral powder for suspension forms. Oral powders for suspension are available in bottles (glass and PET) and unit dose sachets, with an installed capacity of 10 million capsules and 1000 kg of oral powders per month/shift.

## Injectables:

Our sterile facility is equipped to meet international demands for various dosage forms. We manufacture small and large volume parenterals, eye/ear drops, and employ form-fill-seal machinery for IV fluids, ophthalmic, and ear drops.

Our facility is equipped with air handling units featuring HEPA filters, purified water systems, a quality control lab, and microbiology lab.

We offer a diverse range of product dosage forms, from 1 ml to 100 ml, with a monthly capacity of 350 liters per shift.



# Quality Control & Quality Assurance



At Global Pharma Healthcare, our commitment to quality is unwavering. Our team of experienced, competent, and technically qualified personnel meticulously scrutinize the production process. Each product undergoes a series of rigorous checkpoints, ensuring that only the highest-quality products reach our customers.

Our quality control department is well-equipped with advanced instruments such as HPLC, UV, IR, TOC, and Dissolution apparatus, enabling us to maintain strict quality standards. Additionally, we have a dedicated walk-in chamber for conducting stability studies on both existing products and those under development.

## Liquid orals:



Our facility for liquid orals boasts automatic filling machines capable of producing large volumes efficiently. We maintain a hygienic environment with HEPA filters installed in both the manufacturing and filling areas. Our liquid oral products are available in both glass and PET bottles.

## Hard Gelatin Capsules:



We offer a diverse range of products in capsule form, and our facility is equipped with AF-25T automatic filling machines to ensure precision and efficiency.

## Ointments:



The ointment and cream section is equipped with automatic filling machines of varying capacities, capable of manufacturing up to 300 kg of ointment/cream per shift.

## Products in Sachets:



Our product portfolio includes oral powders ranging from 1 gram to 30 grams. We offer a wide range of products, including electrolytes, lifestyle products, and nutritional supplements.



## Regulatory Affairs

Our dedicated regulatory affairs team keeps abreast of current guidelines in regulated markets.

We hold Drug Master Files (DMFs) in CTD format for all our products, ensuring compliance and smooth market access.

## Drug safety: Pharmaco Vigilance

We are committed to reducing risks to patients through effective pharmacovigilance. This commitment ensures timely feedback to medicine users.

We conduct Bioavailability/Bioequivalence (BA/BE) studies for select products and are equipped to support studies in alignment with regulatory requirements.



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**DSIR**

## Research & Development

Global Pharma places innovation at the forefront. Our research and development laboratory, recognized by the Department of Science and Technology, Government of India, drives our pursuit of cutting-edge solutions in a competitive industry.

## Sustainability:



Our commitment to sustainability and to upholding environmentally friendly practices, includes a "Zero Discharge" effluent plant that treats manufacturing-generated effluents, adhering to Pollution Control Board (PCB) regulations.

## Marketing



Good health is the foundation of happiness. Global Pharma takes immense pride in facilitating this foundation for countless families worldwide. Our excellence in pharmaceutical formulations has continued to gain international interest. The Global Pharma team continues to deliver winning healthcare solutions on a global scale.



The Global team continues to deliver winning solutions addressing health care needs globally.

## A Company with Global Presence



### Expanding List of International Approvals



EU GMP



Direction de la Pharmacie du Medicament et des laboratoires de Cote d'Ivoire (Ivory coast)



Ministry of Health Cambodia.



Ministry of Health, Yemen



Medicines & Health products regulatory Authority – Liberia.



Department of Health Food and Drug Administration - Republic of the Philippines



Pharmacy and Poisons Board of Kenya



Ministry of Health, Social Security and National Solidarity, Gabon



Pharmacy Medicines & Poisons Board of Malawi



The Ministry of Health of DR Congo



Food, Medicine and Health care Administration and Control Authority of Ethiopia



National Agency for Food and Drug Administration and Control - NAFDAC



The Food and Drugs Board of Ghana



Ministry of Public Health, Cameroon



Pharmacy Board of Sierra Leone.

### Logistics



The plants proximity to the port of Chennai serves as a strategic advantage, minimizing downtime in logistics and maximizing turnover, thus resulting in smooth business transactions.



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