



OVERVIEW

Element Analytical Services offers a flexible approach with turnaround times to meet your needs. From our state-of-the-art Manchester laboratory, we support all areas of analytical method development and validation. Our mass spectrometry expertise and extensive problem-solving capability covers all aspects of pharmaceutical and consumer healthcare product testing including:

- · Active pharmaceutical ingredients (API) & drug products
- · Delivery devices & packaging
- · Biopharmaceutical single use systems (SUS)

CHARACTERISATION OF PHARMACEUTICAL PRODUCT IMPURITIES

- · API related
- · Production process related
- · Degradation products
- · Residual solvents USP<467>
- · Extractables and leachables
- · Extrinsic contamination
- · Elemental impurities ICH Q3D

INVESTIGATIONAL / PROBLEM-SOLVING

- · Extraction feasibility / solvent compatibility
- · Peak identification
- · Structural elucidation
- · Product deformulation
- · Root cause analysis

DEVELOPMENT AND ICH Q2 VALIDATION OF CUSTOMISED METHODS

- · Target leachable assay
- · Drug assay and related substances
- · Residual solvents
- · Elemental impurities

KEY INSTRUMENTATION

- · Agilent GC-MS (headspace & direct injection)
- · Waters Xevo QTOF-MS
- Agilent LC-MS/MS
- · Agilent ICP-MS

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