

# GLOBAL PHARMA CM S.A.



**GLOBAL PHARMA**  
contract manufacturing

A dynamically growing, innovative company from the pharmaceutical sector. Focused on R&D, registration and contract manufacturing of medical devices and dietary supplements.



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# Business model

GLOBAL PHARMA CM  
business model is based  
on two pillars:

OUR MOTTO IS:

**flexibility**

**quality**

**variety of  
production forms**



Conducting research and development (R&D) in the area of developing product concepts, testing, up to the final registration of new medical devices and dietary supplements.



Contract manufacturing of class I and II medical devices and dietary supplements.



# Company's mission

The company's mission is to provide a comprehensive contract manufacturing service for the broadly understood pharmaceutical sector. In our activities, we want to be perceived as:

A flexible company

Caring for the highest quality and product safety

Focused on the shortest delivery time of the ordered service

Providing the lowest production minimums while maintaining optimal price parameters



In our mission, we are guided by:

**COMPLEXITY**  
**FLEXIBILITY**  
**SECURITY**  
**OPTIMAL PRICE**



# What characterizes us?

**FLEXIBILITY**

We offer **12 production forms** and the ability to adapt to customer requirements

**RESEARCH AND DEVELOPMENT**

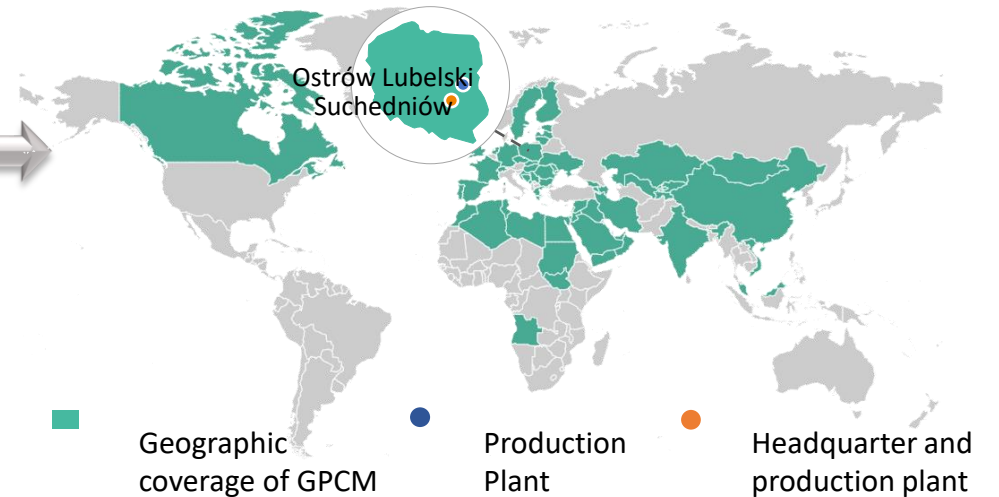
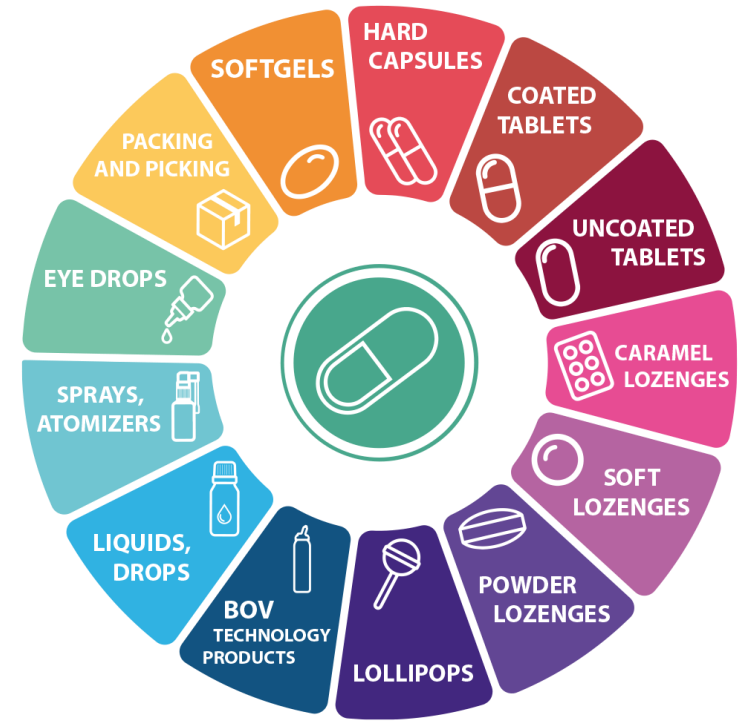
We have implemented nearly **1 500 different projects**

**GLOBAL RANGE**

We operate in **over 55 markets** and new ones are added systematically

**INNOVATIONS**

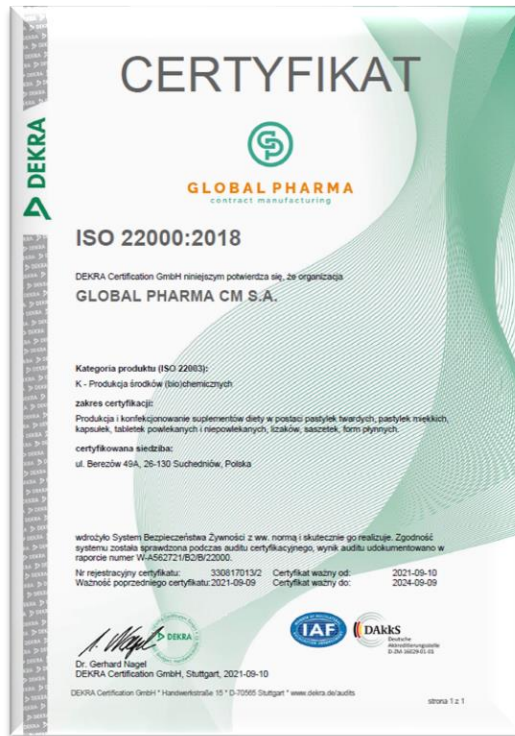
A **specialized R&D department**



# Quality

## Integrated Quality Management System Certificates

We have all the necessary administrative decisions, and the obtained certificates confirm the quality of the manufactured products and allow them to be sold on Polish and foreign markets.



### ISO 22000:2018 DEKRA

Certified Quality Management System in accordance with **ISO 22000:2018** for the production of **dietary supplements** and related services, DEKRA Certification.



### ISO 13485:2016 TUV NORD

Certified Quality Management System in accordance with **ISO 13485:2016** for the production of **medical devices** and related services, TUV Nord.

# Quality

## Awards and nominations



Competitiveness leader

For creating a brand famous on **international markets** for the **best quality** products and services



Diamond of the Polish Economy

For the company's **high market value** - based on an analysis of financial data conducted by the Institute of European Business



Business Cheetah

For the **most dynamically developing** companies in Poland - based on an analysis of financial data conducted by the Institute of European Business



Good company

For companies whose activities in the field of **entrepreneurship, management and innovation** deserve special recognition

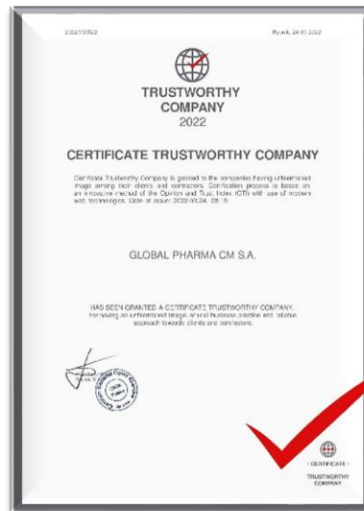
# Quality

# Awards and nominations



Symbol of Innovation

Nomination for the title of Symbol of Innovation, for the most **innovative companies** in Poland



Trustworthy Company Certificate

For the companies having **unblemished image** among their clients and contractors



Business Gazelles

For the **most dynamically developing companies** in Poland according to the Puls Biznesu daily



Forbes Diamonds

For the **most dynamically developing companies** in Poland according to the Forbes Polska magazine





# Production plants

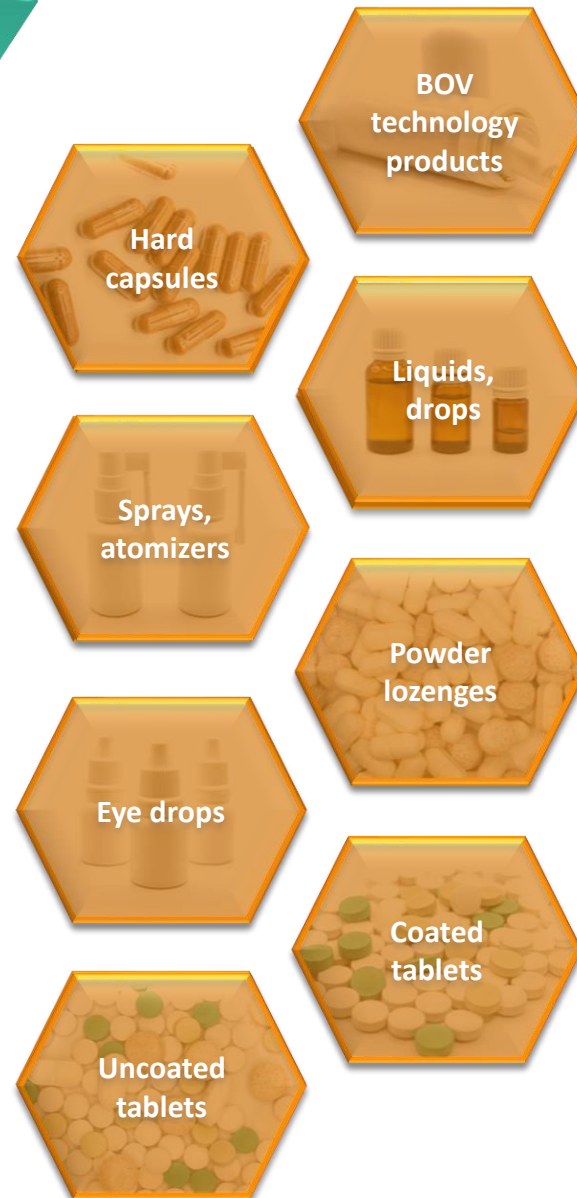


ADDRESS

Berezów 49A, 26-130  
Suchedniów, Poland

AREA

2 120 m<sup>2</sup>



8

Production forms

13

Production volume  
[mln units]

~ 700

Ready-made recipes

~ 150

Employees



# Production plants



4

Production forms + packing and picking

9

Production volume [mln units]

~ 300

Ready-made recipes

~ 50

Employees

ADDRESS

Parczewska 4, 21-101  
Ostrów Lubelski, Poland

AREA

1 700 m<sup>2</sup>

# Contract manufacturing



1

The contract manufacturing service we offer is a fully comprehensive process - from creating a concept, developing a recipe, developing packaging designs, through the production process and providing the necessary documentation, to submitting the product to the market and providing logistics services.

2

We direct our services to companies from the broadly understood pharmaceutical sector, including pharmacy chains.

3

Our portfolio includes over 1,000 recipes and registrations of medical devices, including such specialized products as nasal sea water, ear hygiene spray, throat spray, gum arabic lozenges and eye drops. We are a company with one of the widest ranges of production forms.

4

Our flexible approach to each customer is not just a slogan - it is our everyday work. We are able to adapt to the needs of each customer, adjust the project and carry out the service in a personalized way.





# Contract manufacturing



We do not have our own product brands

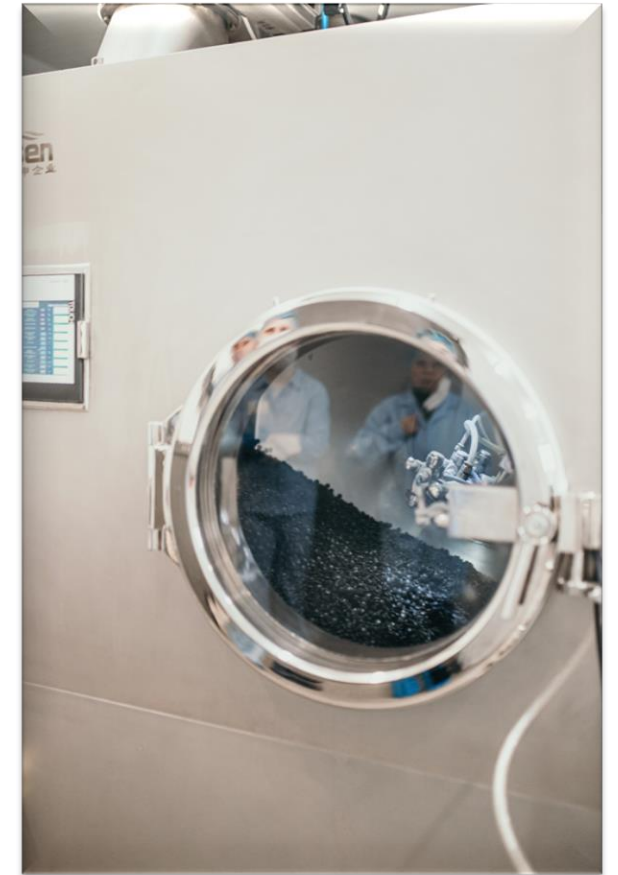
We offer contract manufacturing services only for the B2B sector (pharmaceutical companies and pharmacies)

We run production based on our own or entrusted recipes

We work with suppliers who meet the most stringent quality standards

We are a comprehensive manufacturer - we provide support at every stage of the order

We provide an individual approach to each order





# Softgels

## GENERAL INFORMATION



- ▶ We provide production services in the field of soft capsules, the so-called softgels, in the status of dietary supplements. We offer a wide range of sizes to choose the optimal composition.
- ▶ As active substances, we use liquid raw materials from reputable suppliers, including popular vitamins D, K, A, E and such substances as cod liver oil, evening primrose, garlic and many others. All raw materials are of the highest quality, which is confirmed by quality certificates and microbiological tests of the product. We provide both low trial production batches and typical serial production. The entire production process is carried out in accordance with the certified quality management systems ISO22000 and ISO13485.
- ▶ The process of manufacturing soft capsules is complex and consists in producing a gelatin mass that will form the capsule shell and filling. The two ingredients are then combined in the encapsulation process. The capsules produced are dried, polished, sorted, and then sent for packaging.
- ▶ Production takes place on a modern, fully automatic production line of a reputable supplier. The line is equipped with the control of the capsule filling process, control of the thickness of the gelatin on the capsule and automatic drying of the capsules.

# Softgels

## INGREDIENTS AND PACKAGING

### Raw materials

- vitamins K2, D3, E, A, B1
- coenzyme Q10
- Omega-3 fatty acids
- Simeticon
- different forms of oils
- trans
- garlic extract

### Shape and size

- Shape:
  - oval
  - oblong
  - round
- Size:
  - OV#4
  - OV#12
  - OB#22
  - OB#24

### Types of packaging

- Folding box:
  - various sizes, containing 1-6 blisters
  - number of capsules per package: 10-180
- Blister:
  - size: 108 x 80 mm
  - number of capsules per blister: 10, 15, 30
  - PVC/PVDC foil (colored, silver)
- Individual packaging - to be determined



# Hard capsules

## GENERAL INFORMATION



- ▶ We provide production services in the field of hard capsules in the status of dietary supplements.
- ▶ We offer the possibility of filling capsules of various sizes: 00, 0, 1. We use both hard gelatine and vegetarian capsules. As active substances we use plant extracts, vitamins, minerals and omega acids in powder. All raw materials are of the highest quality, which is confirmed by quality certificates and microbiological tests of the product. We provide both low trial production batches and typical serial production. The entire production process is carried out in accordance with the certified quality management systems ISO22000 and ISO13485.



# Hard capsules

## INGREDIENTS AND PACKAGING

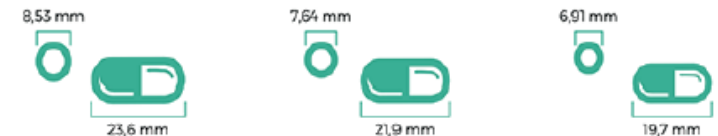


### Raw materials

- dry plant extracts, vitamins, minerals
- powdered omega-3 fatty acids
- probiotic bacteria (mixes and single strains)
- many other

### Shape and size

- Shape:
  - cylindrical
- Size:
  - 1
  - 0
  - 00



### Types of packaging

- Folding box:
  - various sizes, containing 1-6 blisters
  - number of capsules per package: 10-90
- Blister:
  - size: 108 x 80 mm
  - number of capsules per blister: 10, 15
  - PVC/PVDC foil (colored, silver)
- Jar:
  - PET - capacity: 75, 120, 150, 175, 200, 250 ml
  - HDPE - capacity: 75, 150 ml
- Individual packaging - to be determined



# Coated and uncoated tablets

## GENERAL INFORMATION



Our offer includes hard tablets in the form of dietary supplements.



We rely on our own or commissioned recipes. We are also ready to recreate existing products, giving them the same parameters or modernizing them with new solutions.



We provide both uncoated and coated standard forms.

# Coated and uncoated tablets



## INGREDIENTS AND PACKAGING

### Raw materials

- dry plant extracts, vitamins, minerals
- many other

### Shape and size

- round:  $\varnothing$  8, 11, 12 mm
- oblong: 17 x 8 mm, 19 x 9,5 mm

### Forms and values

- coated tablets
- uncoated tablets

### Types of packaging

- Folding box:
  - various sizes, containing 1-6 blisters
  - number of tablets per package: 15-180
- Blister:
  - size: 108 x 80 mm
  - number of tablets per blister: 15, 25, 30
  - PVC/PVDC foil (colored, silver)
- Jar:
  - PET - capacity: 75, 120, 150, 175, 200, 250 ml
  - HDPE - capacity: 75, 150 ml
- Individual packaging - to be determined

# Caramel lozenges



## GENERAL INFORMATION

- ▶ We provide production services in the field of caramel lozenges in the form of dietary supplements. We rely on our own or commissioned recipes. We are also ready to recreate existing products, giving them the same parameters or modernizing them with new solutions.
- ▶ We are a leading manufacturer in the field of lozenge production services for the pharmaceutical industry. We have been trusted by both start-ups and large companies with many years of experience in sales.



# Caramel lozenges

## INGREDIENTS AND PACKAGING



### Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, flavors (natural), fruit juices, honey, propolis
- many other

### Shape and size

- weight approx. 2,5 g
- $\varnothing$  19 mm

### Types of packaging

- Folding box:
  - various sizes, containing 1-6 blisters
  - number of lozenges per package: 6-72
- Blister:
  - size: 90 x 60 mm, 108 x 80 mm
  - number of lozenges per blister: 6, 8, 12
  - PVC/PVDC foil (colored, silver)
- Individual packaging - to be determined

### Forms and values

- sugar - based on sugar and glucose syrup
- no sugar - based on isomalt, with the addition of steviol glycosides
- color: any to the extent allowed due to the active substances used
- taste: any to the extent allowed due to the active substances used



# Soft lozenges

## GENERAL INFORMATION



- ▶ We are a leader in Central and Eastern Europe in the production of soft lozenges based on arabic gum. The products are available in the form of a dietary supplement.
- ▶ We provide the product in sugar-free and sugar-containing forms. Thanks to the ingredients used, the product has a unique consistency.
- ▶ During contact with saliva in the oral cavity, it takes on a semi-plastic form, enabling it to stick to the palate and systematically and slowly release active ingredients.

# Soft lozenges

## INGREDIENTS AND PACKAGING



### Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, flavors (natural), fruit juices
- many other

### Shape and size

- weight approx. 1 g, 1,4 g
- $\varnothing$  16 mm

### Types of packaging

- Folding box:
  - various sizes, containing 1-6 blisters
  - number of lozenges per package: 12-72
- Blister:
  - size: 108 x 80 mm
  - number of lozenges per blister: 12
  - PVC/PVDC foil (colored, silver)
- Individual packaging - to be determined

### Forms and values

- without sugar - based on sorbitol, maltitol, gum arabic
- color: any to the extent allowed due to the active substances used
- taste: any to the extent allowed due to the active substances used

# Powder lozenges

## GENERAL INFORMATION



- ▶ We provide production services in the field of powdered lozenges in the form of dietary supplements.
- ▶ We are able to provide products based on sugar and glucose syrup as well as xylitol. We provide standard and coated powdered lozenges.
- ▶ We use our own formulas as well as recreate existing ones. Due to the high hygroscopicity of the product, we provide tight and safe product packaging to protect it against damage.

# Powder lozenges

## INGREDIENTS AND PACKAGING



### Raw materials

- dry plant extracts, vitamins, minerals, fruit powders, flavors (natural), steviol glycosides
- many other

### Shape and size

- Shape:
  - round:  $\varnothing$  8, 11, 12 mm
  - bean shape: 17 x 8 mm, 19 x 9,5 mm

### Types of packaging

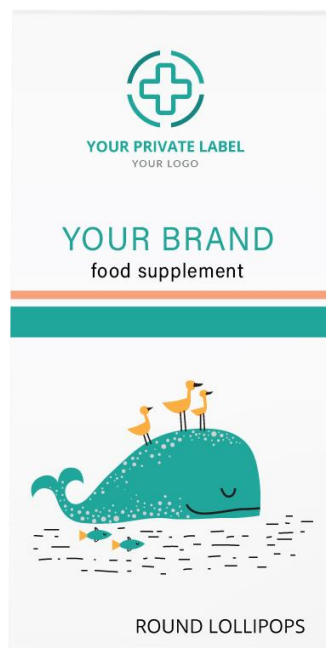
- Folding box:
  - various sizes, containing 1-6 blisters
  - number of lozenges per package: 15-180
- Blister:
  - size: 108 x 80 mm
  - number of lozenges per blister: 15, 25, 30
  - PVC/PVDC foil (colored, silver)
- Individual packaging - to be determined

### Forms and values

- without sugar - based on xylitol, sorbitol
- color: any to the extent allowed due to the active substances used
- taste: any to the extent allowed due to the active substances used

# Lollipops

## GENERAL INFORMATION



- ▶ We provide production services for caramel lollipops in the form of dietary supplements.
- ▶ We rely on our own or commissioned recipes. We will also be happy to recreate existing products, giving them the same parameters or modernizing them with new solutions.
- ▶ Taking special care of the smallest consumers of lollipops, which are children, each lollipop has a stick with a hook that prevents the stick from slipping out of the lollipop. It is an element that gives safety and protects the child against accidental swallowing of the lollipop head.
- ▶ The foil directly in contact with the lollipop does not contain any coloring paint, usually used by manufacturers. Color is used on wraps and flow packs only from the outside. All packaging materials used for lollipops are approved for contact with food.



# Lollipops

## INGREDIENTS AND PACKAGING

### Raw materials

- dense plant extracts, dry plant extracts, vitamins, minerals, oils, flavors (natural), fruit juices, honey, propolis
- many other

### Shape and weight

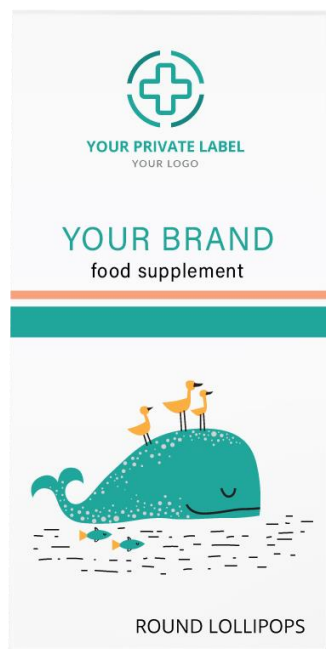
- spherical lollipop : 8g

### Types of packaging

- Direct packaging:
  - twist foil wrapper
  - flow pack
- Packaging:
  - loose in PE bags – up to 100 lollipops
  - tube, display – up to 60 lollipops
  - folding box – up to 6 lollipops
- Individual packaging - to be determined

### Forms and values

- based on sugar and glucose syrup
- without sugar based on isomalt
- color: any to the extent allowed due to the active substances used
- taste: any to the extent allowed due to the active substances used



# BOV (Bag-on-Valve) technology products



## GENERAL INFORMATION

- ▶ We are a manufacturer of products in the form of sprays and atomizers with the status of medical devices. We offer products in BOV (Bag-on-Valve) technology by Aptar Pharma's company with a capacity of 50 ml and 100 ml. Bag-on-Valve (BOV) technology relies on the possibility of continuous dispensing of the product, delivering a cleaner, superior product application. It is a perfect aerosol dispensing format for a clean, comfortable and safe application.
- ▶ We provide a comprehensive production service related to the production of a trial series and the production of a finished product. The products are manufactured in accordance with the ISO13485 standard on a modern, automatic line of the renowned ZIEGLER brand, equipped with automatic control of internal pressure and its tightness.
- ▶
  - Pure, clean and stable product
  - Best in class barrier function to ensure ultimate product protection
  - Complete separation of product from propellant
  - Customizable flow rates for viscous to liquid formulations
  - Highly efficient evacuation rates
  - Convenient handling for consumer
  - Full 360° usage
  - No priming needed
  - Superior dispensing control

# BOV (Bag-on-Valve) technology products

## INGREDIENTS AND PACKAGING



### Raw materials

- aqueous solutions (including seawater solution)

### Actuators

- The Pacifica actuator families provide superior convenience and design features
- Applicable for nasal hygiene, moisturizing, care, irrigation
- Advanced design for a clean medical look. Integrated tamper-evident feature
- Variable flow rates for customizable use, i.e. from gentle moisturizing to irrigation

### Types of packaging

- aluminium can + Aptar Pharma's Bag-on-Valve (BOV) liquid container
- capacity: 50 ml and 100 ml

#### PACIFICA



Flow rates:  
8/30/75 ml per 10 s

#### BABY NASAL



Flow rates:  
8 ml per 10 s



# Liquids, drops

## GENERAL INFORMATION



- ▶ We provide production services in the field of liquids and drops in the status of dietary supplements.
- ▶ We provide a comprehensive production service related to the development of the recipe, the production of a trial series and the production of the finished product.
- ▶ We rely on our own or commissioned recipes. We will also be happy to recreate existing products, giving them the same parameters or modernizing them with new solutions.
- ▶ We are open to making any form and capacity of packaging.





# Liquids, drops

## INGREDIENTS AND PACKAGING



### Raw materials

- Vitamins A, D, E, K, C, B12
- Omega-3 acids
- Schizochytrium sp. algae oil
- Probiotic bacteria (mixes and single strains)

### Forms and values

- oil solutions based on corn, sunflower, MCT or olive oil
- glycerol solutions
- corn oil-based suspensions

### Types of packaging

- Amber glass bottle:  
- capacity: 5-50 ml
- Folding box
- Individual packaging - to be determined

### Types of closures

- cap with integrated dropper
- cap with glass curved pipette
- plastic cap with drop pump
- plastic cap with glass pipette

# Sprays, atomizers

## GENERAL INFORMATION



- ▶ We are a manufacturer of products in the form of sprays and atomizers with the status of a medical device.
- ▶ We provide a comprehensive production service related to the development of the recipe, the production of a trial series and the production of the finished product.
- ▶ The products are manufactured in accordance with the ISO 13485 standard using peristaltic pumps to ensure maximum cleanliness and safety of the products.
- ▶ We offer production in both glass and PET bottles.
- ▶ We are open to any form and capacity of packaging, including customized shapes.



# Sprays, atomizers

## INGREDIENTS AND PACKAGING



### Raw materials

- plant extracts, pharmaceutical natural oils, pharmaceutical oils
- pharmaceutical olive oil, sugar-free, sea water solutions, sodium hyaluronate
- many other

### Forms

- aqueous solutions (including seawater solution)
- based on pharmaceutical oils, olive oil or pharmaceutical oils
- any other form at the customer's request

### Types of packaging

- HDPE bottle:  
- capacity: 15-30 ml, 125 ml
- Folding box
- Individual packaging - to be determined

### Types of closures

- short throat sprayer
- long throat sprayer
- nasal sprayer
- ear sprayer
- sprayer with a cap

# Eye drops

## GENERAL INFORMATION



- ▶ We provide a comprehensive production service related to the finished product in the form of eye drops.
- ▶ We have registered formations of medical devices on the Polish and foreign markets, which we can deliver under your own brand (private label).
- ▶ We provide a fast and safe production process while maintaining an optimal price and production volume.



# Eye drops

## INGREDIENTS AND PACKAGING



### Raw materials

- hyaluronic acid (0,1%, 0,2%, 0,3%,)
- sodium chloride 0,75%
- marigold extract 0,5%
- witch hazel extract 0,5%
- disodium edetate
- boric acid
- borax
- sodium hydroxide
- sodium hydrogen phosphate
- sodium dihydrogen phosphate
- chamomile extract 0,5%
- eyebright extract 0,5%

### Types of packaging

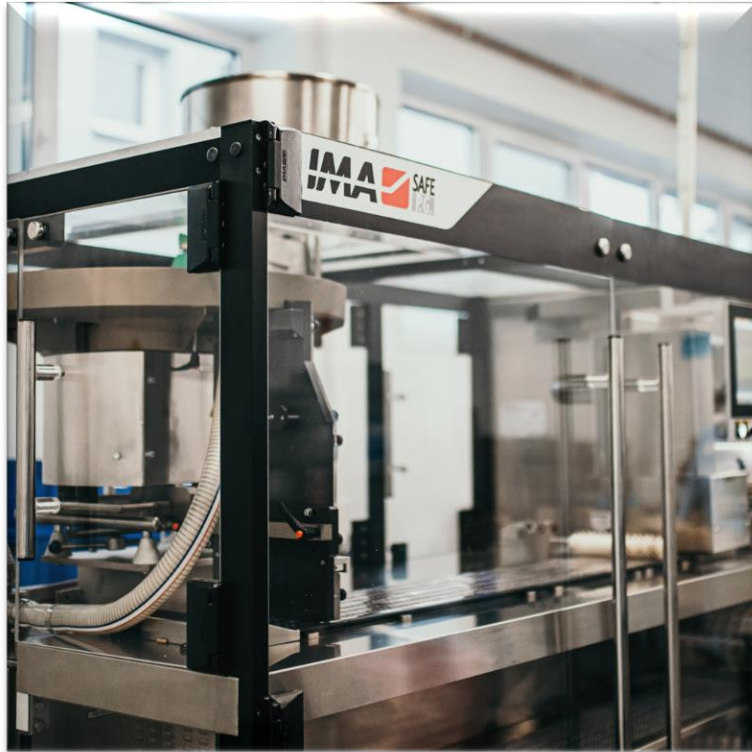
- LDPE bottle:  
- capacity: 10 ml
- Folding box
- Individual packaging - to be determined

### Additional information

- we have 5 registered ready-made compositions of eye drops
- the most popular forms on the Polish and European market
- safely and at the best price

# Packing and picking

## GENERAL INFORMATION

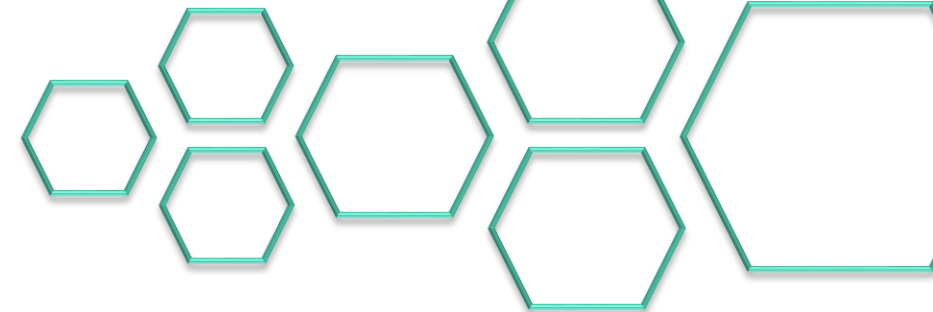


- ▶ We provide packaging services for the entrusted semi-finished product in the form of dietary supplements and medical devices.
- ▶ We provide control of the receipt of the semi-finished product, the possibility of ordering additional tests of the semi-finished product, a full packaging service in accordance with HACCP, ISO13485 and ISO22000.
- ▶ We provide a flexible approach and safety of your semi-finished product.
- ▶ We provide custom packaging services in the form of:
  - ALU/PVC-PET pharmaceutical blisters
  - ALU/ALU pharmaceutical blisters
  - PET jars of various sizes
  - glass jars of various sizes
  - aluminum cans with lid
  - sealed zip bags
  - unit boxes
  - repackaging
  - labeling
  - bottling of liquids, including oils





**GLOBAL PHARMA**  
contract manufacturing



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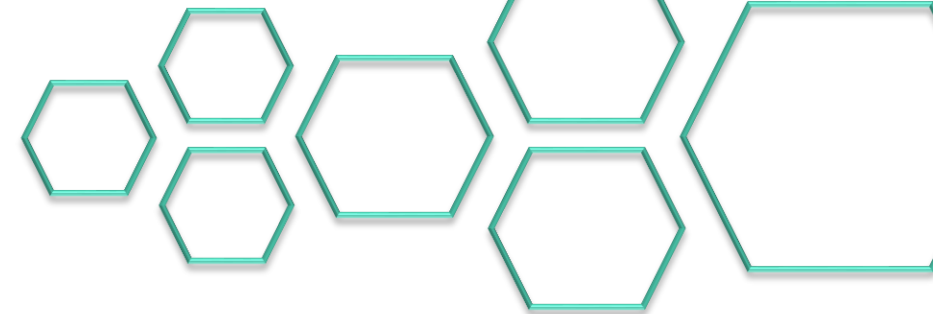


A COMPREHENSIVE  
**CONTRACT MANUFACTURER**  
OF YOUR PRODUCTS



# GLOBAL PHARMA

contract manufacturing



We focus on conducting research and development (R&D) in the field of development, testing and registration of innovative medical devices and dietary supplements.



We have completed nearly 1 500 different projects for customers from 55 countries.



We are willing to cooperate with every customer from the pharmaceutical industry - regardless of their size.



We offer 12 production forms and the ability to adapt to customer's requirements.



We do not have our own product brands, so we do not compete with our customers.



We have ISO13485 and ISO22000 certified quality management systems.



We produce in our two production plants located in Poland.



Since 2021, we have been a part of the NEUCA S.A. Capital Group.



A COMPREHENSIVE  
**CONTRACT MANUFACTURER**  
OF YOUR PRODUCTS