



✓ *Global Standards*

✓ *Empowering Innovation*

✓ *Commitment to Excellence*

# GLOBAL PHARMA (GPHC, API)

Plot No. C-29B, SIPCOT Industrial Complex, Cheyyar Phase-II, Mathur,  
Vembakkam, Tiruvannamalai, Tamilnadu - 631 701.

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**Global Pharma is a pharmaceutical company dedicated to ensuring the health and wellbeing of communities around the world. Our commitment to quality, innovation and customer service has allowed our company to thrive. Global Pharma is a part of Glocare Labs group.**

## VISION

To become a knowledge driven global pharmaceutical company with the highest level of operational excellence in all spheres.

## MISSION

To grow as a company that stands for the highest levels of quality standards, innovation, customer service levels and commitments in its business.



## QUALITY MANAGEMENT SYSTEMS

Global Pharma is committed to the manufacture and supply of pharmaceutical products as per relevant standards ensuring customer satisfaction, through effective implementation and review of quality management system.

We are also committed to grow continually, complying with the statutory, regulatory requirements and human resource development.

## RESEARCH AND DEVELOPMENT

Global Pharma recognizes the need for innovation in a competitive industry. Our API R&D is a fully equipped independent set up with a highly qualified development team.

## LIST OF THE PRODUCT

- ❖ OFLOXACIN - IP/BP/USP/EP
- ❖ CIPROFLOXACIN - IP/BP/USP/EP
- ❖ MOXIFLOXACIN - IP/BP/USP/EP
- ❖ NORFLOXACIN - IP/BP/USP/EP
- ❖ GATIFLOXACIN - IP/BP/USP
- ❖ LEVOFLOXACIN - IP/BP/USP/EP

## EQUIPMENT DETAILS

#	EQUIPMENT NAME	CAPACITY
1.	Stainless steel Reactor	10.0 KL
2.	Stainless steel Reactor	3.0 KL
3.	Glass lined Reactor	5.0 KL
4.	Stainless steel Reactor	5.0 KL
5.	Stainless steel Reactor	5.0 KL
6.	Stainless steel Reactor	3.0 KL
7.	Stainless steel Reactor	1.0 KL
8.	Stainless steel Reactor	3.0 KL
9.	Glass lined Reactor	1.0 KL
10.	Glass lined Reactor	3.0 KL
11.	Fluid Bed Dryer	250 KGS
12.	Blender	3000 Litres
13.	Centrifuge	48"
14.	Agitated Nutsche Filter & Drier	1.0 KL

## WAREHOUSE

Our extensive warehouse includes well defined areas for the following:

- Raw materials
- Solvents
- Packaging Material
- Finished Products



## QUALITY CONTROL DEPARTMENT

Global Pharma Laboratories are equipped with:

- Instruments including HPLC, UV/Vis., FTIR, GC, TOC Analyzer.
- Highly trained and qualified analysts.
- Testing areas which are segregated for titration, Instruments, wet chemistry, stability & packaging testing.
- Approved specifications and testing procedures are issued for usage.
- Stability studies conducted to meet ICH requirements.
- Validated Analytical Method used for Testing
- Critical Instruments in the laboratory are 21 part 11 Compliance
- Fully equipped Microbiological lab



## UTILITIES

To ensure seamless production, all utilities are maintained outside the manufacturing areas, preventing any potential disturbances.

- ✓ **Reliable Power Supply:** We use a Genset system as a backup power source to guarantee uninterrupted production.
- ✓ **Efficient Heating:** Our advanced boiler systems provide consistent and uniform heating.
- ✓ **Controlled Atmosphere:** A nitrogen generating system is employed to create an inert atmosphere for specific reactions.
- ✓ **Operational Efficiency:** A compressor is utilized to ensure effective valve operations.
- ✓ **Environmental Compliance:** Our Effluent Treatment Plant, approved by local government agencies, is designed to handle all types of effluents generated during production.
- ✓ **Wastewater Management:** A dedicated sewage treatment plant manages domestic sewage water, ensuring proper treatment and disposal.
- ✓ **Air handling unit (AHU)** is used to achieving this objective by providing a controlled and filtered air supply to cleanrooms, and manufacturing areas.



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