



# Contract Manufacturing Solutions





Did you know?

# Bayer is doing Contract Manufacturing.

**You will know Bayer as manufacturer of innovative high-quality API and drug products. But did you know that we offer as well Contract Manufacturing?**

We invite you to discover our global API and Drug Product network.

Let us discuss how we can join forces and tailor solutions for your products.



# Bayer is ready to help you develop and launch your product

Benefit from our long tradition in developing and manufacturing drug products



## We know what it takes to bring your product to patients

with innovative development and transfer concepts that build in quality-by-design, continuous improvement and innovation at every step.



We bring strong technology-transfer expertise to your product and offer **tailored manufacturing solutions** to complete production of your product.

*At Bayer  
we are passionate  
to make a difference  
for patients*



**Holger Weintritt**  
EVP Head Pharmaceuticals  
Product Supply



# You are looking for a CMO to manufacture your product?

There are many excellent reasons to partner with Bayer



Global manufacturing footprint



API production in Europe and Mexico



Quality in all we do



Launch capabilities



Supply chain solutions



Excellence in Technology



Local for local



Regulatory know how



Sustainability

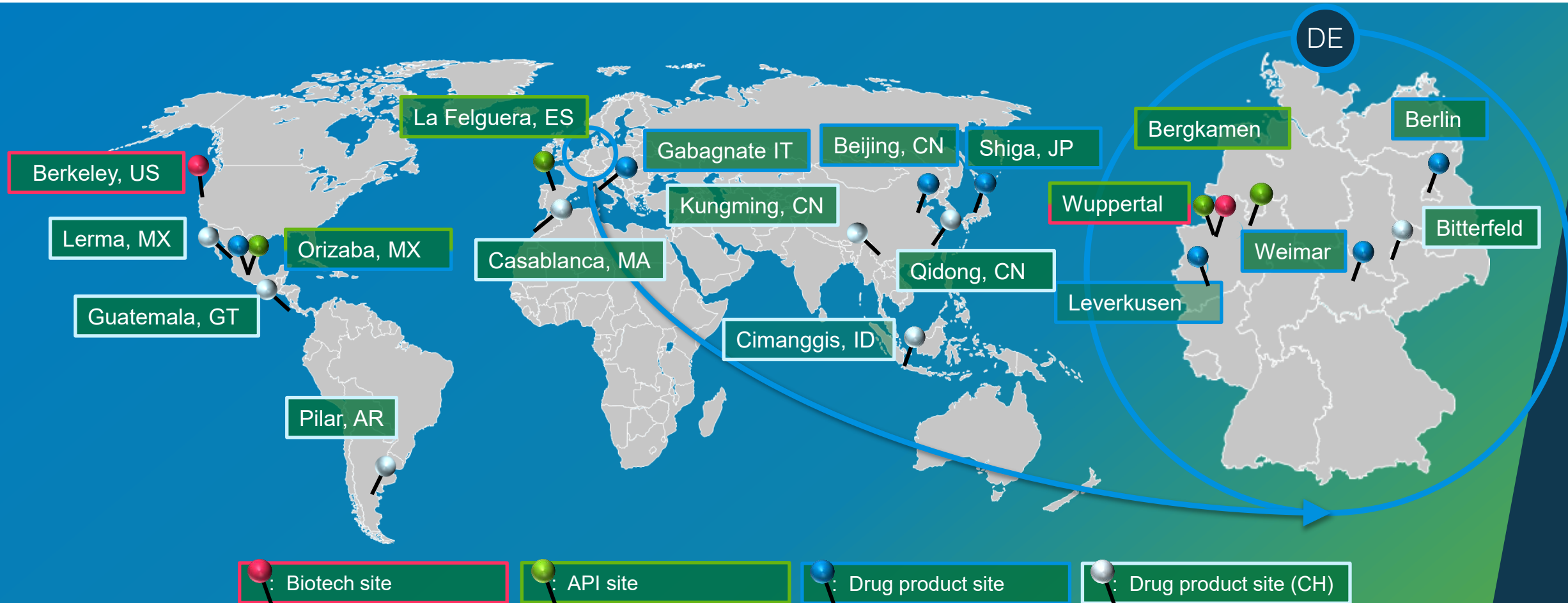


Broad network of suppliers



# CMO services from 19 DP and API Manufacturing Sites globally

API and Drug Product Manufacturing Footprint of Pharma and Consumer Health Divisions





# Are you looking for solutions to increase the resilience of your Supply Chain?

Bayer is offering the solution with state-of-the-art **API manufacturing** in Europe and Latin America



# Experience the excellence of Bayer in API production

Chose Bayer if you are striving for innovation and sustainability



Bayer is dedicated to delivering **High Quality APIs** through a steadfast commitment to innovation and **Sustainability**.



With a **Production Footprint in Europe Latin America**, our state-of-the-art facilities and advanced technologies ensure that we meet rigorous production standards and regulatory requirements.



Our **Team of experts** continuously explores new methods to improve production efficiency and product quality, ensuring that we remain at the forefront of the industry.

*Partner with  
Excellence in  
Manufacturing from a  
global network*



**Timo Flessner**  
SVP API Pharmaceuticals  
Product Supply



# Increase resilience of your supply chain

Our API manufacturing network offers technologies from classical synthesis to advanced biotransformation




	Bergkamen	Elberfeld	LaFelguera	Orizaba
High potents/Hormones	●/●	●/-	-/-	-/●
Chem. Transform.: < 0.5 t / 0.5-5 t / > 5 t	●/●/●	●/●/●	●/●/●	●/●/●
Birch-reduction / Cyanide reaction	●/●	-/-	-/-	-/-
Hydrogenation: >= 100 bar/<= 10 bar	-/●	●/●	-/-	-/●
Ethinylation / Halogenation / Epoxidation	●/●/●	-/●/●	-/-/-	●/●/●
Metallorganic reaction	●	●	-	●
Low temperature reactors	●	●	-	-
Fermentation / Biocatalysis	●/●	●/●	-/-	-/-
preparative HPLC	●	●	-	-
Micronization	●	●	●	-
Large scale solvent recovery	●	-	-	-
Reach SCC	●	●	●	●
Multiple solvents/acids/alkaline	●/●/●	●/●/●	●/●/●	●/●/●
EMA/FDA/ANIVISA/local	●/●/●/●	●/●/●/●	●/●/●/●	●/●/-/●
ISO 14001/45001/50001/EMAS	●/●/●/●	●/●/●/-	●/●/-/-	-/-/-/-*

\* Certifications according to local regulations in place





# Are you looking for capacity to complement your internal network?

A stylized graphic in the background on the right side of the slide. It features a bar chart with three bars of increasing height from left to right. A large, light blue arrow points upwards and to the right, starting from the first bar and ending above the third bar. A flag is positioned on top of the tallest bar.

Bayer is offering the solution with **Drug Product Facilities** that are strategically located across the globe and equipped to meet your diverse needs.



# Benefit from the capabilities of our Drug Product network

Our advanced technologies and processes enhance productivity and reduce time-to-market



Our drug product manufacturing sites are designed to ensure **Highest Production Standards**, adhering to stringent regulatory requirements, quality, efficiency, and innovation



Our experts provide in depth manufacturing know how for a **Wide Range of Drug Product Applications**, from solid dosage forms to complex parenteral applications



By partnering with Bayer, you gain a reliable ally to support the launch and **Seamless Supply to Your Patients**.

*Team Bayer is ready to supply your product to patients around the globe*



**Johann Schlögl**  
SVP Manufacturing DP  
Pharmaceuticals Product Supply



# We offer the right technology for your formulation

Our global drug product manufacturing network is equipped to meet your diverse needs



	Beijing	Berlin	Leverkusen	Garbagnate	Orizaba	Shiga	Weimar
Solids/Liquids/Semisolids	●/-/-	●/●/-	●/-/-	●/●/-	-/●/●	●/●/-	●/-/-
High potent/Hormones/Narcotics	-/-/-	-/●/-	●/-/●	-/-/-	-/●/-	-/-/-	-/●/-
Aseptic manufacturing	-	●	-	-	●	-	-
Sterilization: Heat/Vapor/Gas	-/-/-	-/●/●	-/-/-	-/-/-	-/●/-	-/●/●	-/-/-
Lyophilization	-	●	-	-	-	-	-
Prefilled syringe/ Comb. products	-	●/-	-	-	●/-	-/-	-
Ampules/Bottles/Cartridges	-/-/-	●/●/●	-/-/-	-	●/-/-	-/-/-	-/-/-
Micronization	-	-	●	●	-	-	-
Highshear/Fluidbed granul.	●/●	-/-	●/●	●/●	-/-	-/●	●/●
Roller compact./extrusion	-/-	-/-	●/-	-/-	-/-	●/-	-/-
Tableting/Coating	●/●	-/-	●/●	●/●	-/-	●/●	●/●
Optical Inspection	●	●	●	●	●	●	●
Blister PVC-Alu//Alu-Alu	●/-	●/-	●/●	●/●	●/-	●/-	●/-
Bottle pack: Glass/HDPE	-/-	-/-	-/●	-/-	-/-	-/●	-/-
Powder in Bottle/Pouch	-/-	-/-	●/-	●/-	-/-	-/●	-/●
Serialization/Aggregation	●/●	●/●	●/●	●/●	●/●	●/-	●/●
EMA/FDA/ANIVISA/local	-/-/-/●	●/●/●/●	●/●/●/●	●/●/●/●	●/-/●/●	-/-/-/●	●/●/●/●
ISO 14001/45001/50001	-/-/-*	●/●/●	●/●/●	●/●/●	-/-/-*	-/-/-*	●/●/●

\* Certifications according to local regulations in place



# Our Consumer Health Sites – More than production of OTCs

Manufacturing sites of our Consumer Health Division complement the network with diverse technologies



	Bitterfeld	Casablanca	Cimanggis	Guatemala	Kunming	Lerma	Pilar	Qidong
Rx/OTC/Nutrit./Cosm./MedDev	●/●/-/-	●/●/●/-	●/●/●/●/-	●/●/●/-	●/●/-/●/-	-/●/-/-	●/●/●/-	●/●/-/-
Solids/Liquids/Semisolids	●/-	●/-	●/-	●/-	-/●/●	●/●/-	●/-	●/●/-
High potent/Hormones/Narcotics	-/-	-/-	-/-	-/-	●/●/-	-/-	●/●/-	-/-
Sterile/Aseptic manufacturing	-	-	-	-	-	-	-	-
Highshear/Fluidbed granulation	-/●	-	●/●	-/●	-	-	●/●	●/●
Roller Compaction/Extrusion	●/●	-	-	-	-	-	-	-
Tablets: Coated/Printed/Effervecent	●/●/●	-/-/●	●/-/●	●/-/●	-/-	-/-/●	●/-/●	●/-
Soft gel capsules/Hard capsules	-	-	-/●	-	-	-/●	-	-
Creams/Ointments/Lotions/Gels	-/-	-/-	-/-	-/-	●/●/●	-/-	-/-	-/-
Sterile Creams	-	-	-	-	-	-	-	-
Syrups/Suspensions/Herbal liquids	-/-	-/-	-/-	-/-	-/-	●/●/-	-/-	●/-
Nasal Sprays/Eye Drops	-	-	-	-	●/-	●/-	-	-
Ampules/Vials/Bottles/Cartridges	-/-/-	-/-/-	-/-/-	-/-/-	-/-/-	-/-/●/-	-/-/-	-/-/-
Optical inspection	●	-	-	-	-	●	●	●
Blister: PE/Alu/Alu/Alu	●/●	●/-	●/●	●/?	-	●/●	●/●	●/●
Bottles: HDPE/Glass	-	-	●/●	●/-	●/-	●/-	-	-
Rigid tubes/Stripes/Sachets/Sticks	-/●/●/●	●/●/-/●	●/●/●/-	-/●/●/-	-/-/-	-/●/●/●	●/●/●/-	-/-/-
Tube filling	-	-	-	-	●	-	●	-
Serialization/Aggregation	●/●	●/●	●/●	-	●/●	●/-	-	●/●
EMA/FDA/ANIVISA//local	●/●/●/●	●/-/-/●	●/-/-/●	-/-/-/●	-/-/-/●	-/●/●/●	-/●/●/●	-/-/-/●
ISO 14001/45001/50001	●/●/●	●/●/-	●/●/-	●/●/-	-/-/*	-/-/*	-/-/*	●/●/●

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# Are you looking for ways to minimize your ecological footprint?

Bayer is offering the solution and giving you the chance to benefit from our commitment to **Sustainability.**



# Sustainability is integral to our mission “Health for all, Hunger for none”

**Sustainability and financials go hand in hand** –

we pursue financial, social and environmental targets.

Sustainability is not only a corporate responsibility but also generates business opportunities and **ensures the long-term growth of the company.**



As a **PSCI** member we ensure that our suppliers adhere to stringent environmental and ethical standards.





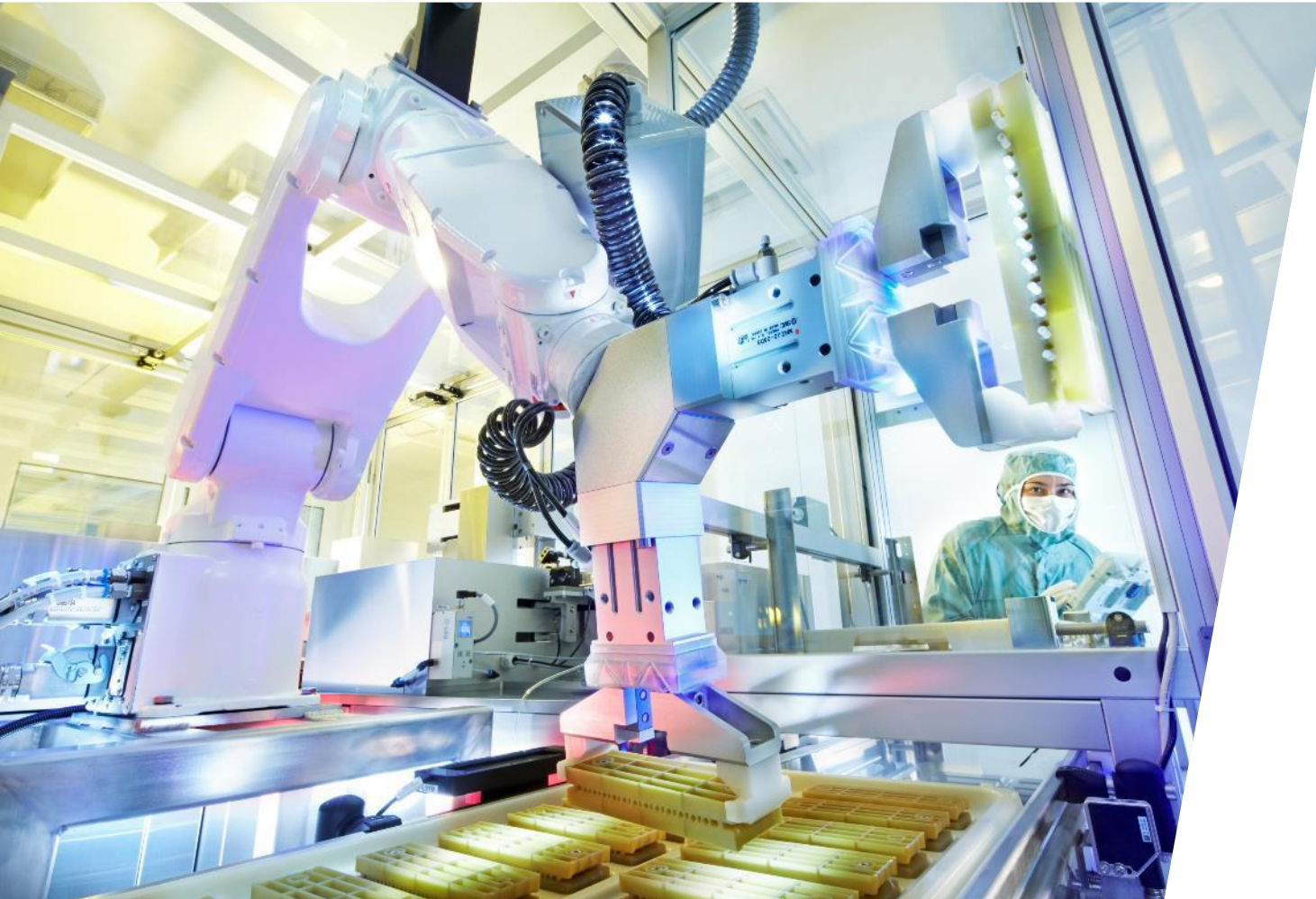
# Are you looking for a partner that understands the needs of your product?

Bayer is the solution. With our long tradition in developing and launching products we offer expert know how for all stages of the product life cycle and cutting-edge technologies.

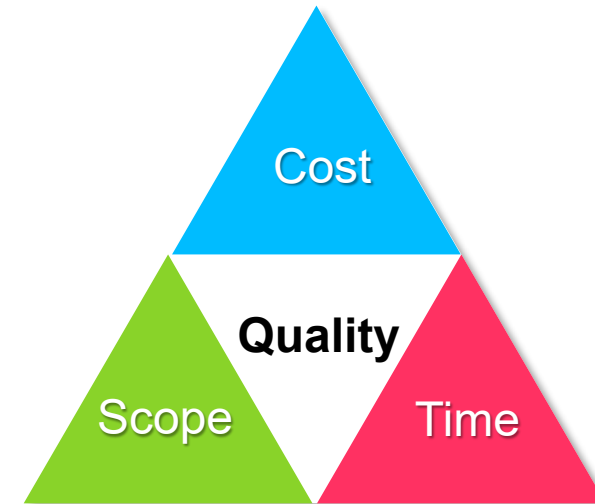


# We offer flexible solutions tailored for your product

We take pride in offering services designed to address the distinct needs of your product and your patients



We are dedicated to your success, providing innovative strategies and personalized service that tackle the complexities of healthcare.





# We look forward to seeing you in Frankfurt!

Meet us in Meeting Room 9.1G187



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# CPHI

Frankfurt, Oct 28-30, 2025

Meeting Room 9.1G187