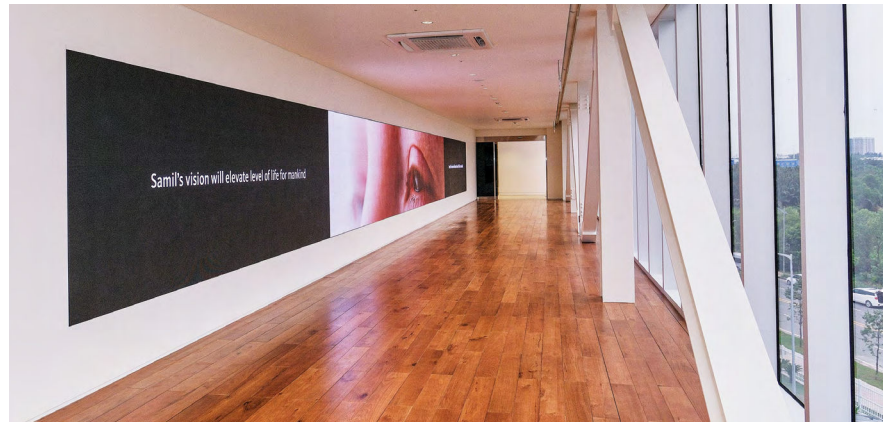
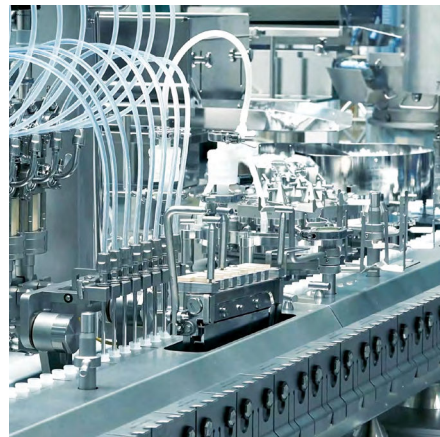




Samil Pharmaceutical

the Leading Ophthalmology Specialist



Scan Our Website

www.samil-pharm.com/main/EN

Samil

Our Vision

With our 3S values and one shared purpose, Samil delivers "Total Care" - spanning prevention, treatment, rehabilitation, and life care - to achieve "360° Human Care" throughout life.



Sincerity Towards
Our Customers



Sharing
Sound Values



Endless
R&D

Getting to Know Us

Years of
Foundation

75+

Years with
Global Partnership

30+

Employees [Worldwide]
(As of Aug 2026)

700+

Manufacturer of PFMD
Eye Drops in Southeast Asia

1st

* PFMD : Preservative-Free Multi-Dose

Locations

4 Countries

Revenue

> KRW 219.8B

Major Business



Ophthalmology



Hepatology



Neuropsychology

Where We are Located



Seo Song Tower

137, Dongjak-Daero,
Dongjak-Gu, Seoul,
Republic of Korea

Ansan Plant

216, Sandan-Ro, Danwon-Gu,
Ansan-Si, Gyeonggi-Do,
Republic of Korea

Central R&D Center

216, Sandan-Ro, Danwon-Gu,
Ansan-Si, Gyeonggi-Do,
Republic of Korea



Samil Eyecare Innovation Center (R&D)

3rd Floor, 222,
Banpo-Daero, Seocho-Gu, Seoul,
Republic of Korea



Headquarter

155, Hyoryeong-Ro,
Seocho-Gu, Seoul,
Republic of Korea

Global Locations

HCMC

Representative Office

Floor 18, CJ Bldg, 2 Bis-4-6,
Le Thanh Ton, Sai Gon Ward,
Ho Chi Minh City, Vietnam

**Samil Pharmaceutical
North America**

Office 903
900-2025 Willingdon Ave.
Burnaby, BC V5C 0J3, Canada

**Vietnam Corporate Office /
CDMO Plant**

Lot-15, Street D15,
Hi-tech Industrial Park,
Tang Nhon Phu Ward,
Ho Chi Minh City, Vietnam

**Samil Pharmaceutical
Japan Branch**

Office 601
6F Dai-3 Meiva Bldg.
4-31-3 Shinbashi, Minato-Ku,
Tokyo 105-0004, Japan

Our Journey

1947

• Establishment

1950

• Temporarily pause in business
due to the Korean War

1953

• Businesses in re-operation
after the Korean Armistice
Agreement (cease-fire)

1960s

• Launched "Sunstar" (Eye-drops)
• Tech. partnership with Boots (UK) for Brufen

1980s

• IPO and established Ansan Plant
• Opened an Ophthalmology Division in
Central R&D Center

1990s

• Tech. partnership with Allergan (US)
for Alphagan

2000s

• Started a new partnership with Thea (FR)
• Established Samil-Allergan LLC (KR)

2010s

• Distribution and sales contract with Allergan
for ophthalmic products

Refresh Plus / Lastacft / Restasis / Acuvail / Relestat

2020 - Present

• Established CMO/CDMO plant in Vietnam (2020)
• Incorporated in Canada (2022)
• WHO and DAV GMP approval of the S1 Plant
in Vietnam (2024)
• Incorporated in Japan (2025)

Our CDMO

Samil Pharmaceutical's CDMO plant, S1, is dedicated to ophthalmic products; mainly on solutions and suspensions. Our plant adheres to cGMP globally and installation of top-tier equipment allows us to achieve the fastest production by far. The innovative VHP sterilization system for isolators further differentiates Samil as a competitive ophthalmic CDMO partner. Please explore our CDMO services.

Location

Lot-15, Street D15, Hi-tech Industrial Park,
Tang Nhon Phu Ward, Ho Chi Minh City, Vietnam

No. of Employees

100+
(As of Aug 2026)

Offered Formulation

- Solution
- Suspension
- * All can be sterile,
preservative-free or both

Services

- Contract Manufacturing
- Private Labels
- Fill & Finish
- Development
 - Formulation
 - Microbiology Methods
- Validations
 - IQ / OQ / PQ
 - CV / MV / PV / CSV
- Stability Test (ICH)

GMP Approvals and Regulatory Compliance

- WHO (GMP approved in 2024)
- [VN] DAV (GMP approved in 2024)

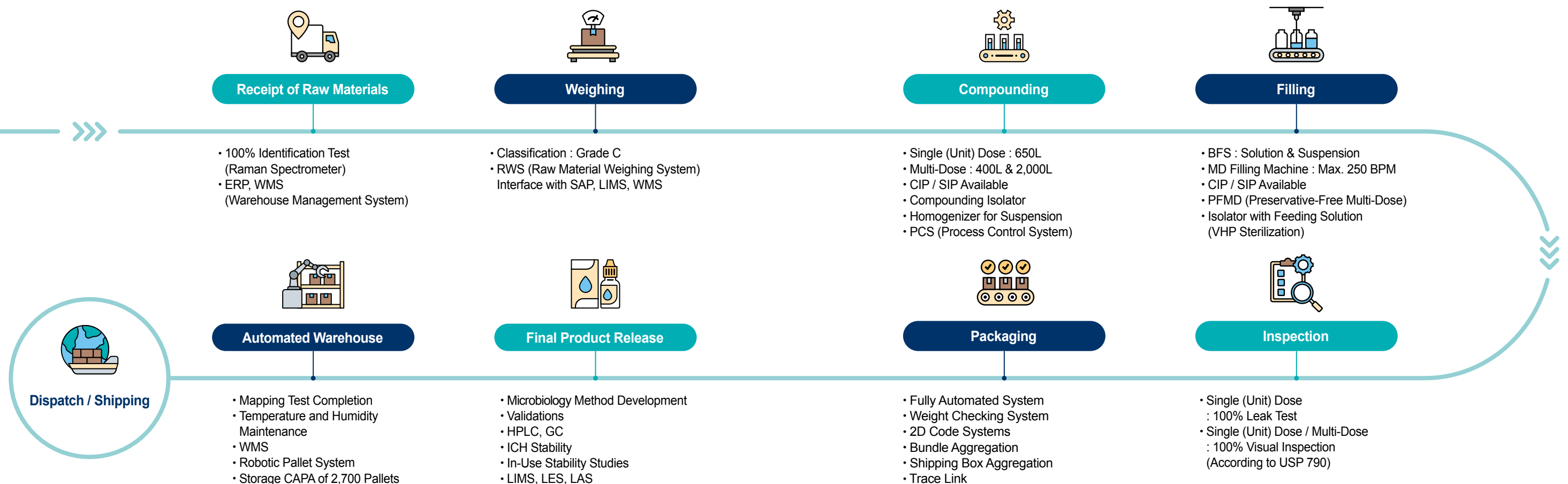
- PIC/S (TBD)
- [KR] MFDS (TBD)
- [US] FDA (TBD)
- [CA] Health Canada (TBD)
- [EU] EMA (TBD)



S1 Plant

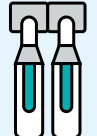


Process Flow



Our Manufacturing Capabilities

BLOW - FILL - SEAL PRESERVATIVE - FREE



- 264M BFS Units / Year
- Batch Size : 300 - 650L
- Filling Speed : 30,000 BFS Units / Hour

MULTI - DOSE WITH PRESERVATIVES



- 39.6M Bottles / Year
- Batch Size : 400 - 2,000L
- Filling Speed : 15,000 Bottles / Hour

MULTI - DOSE PRESERVATIVE - FREE



- 23.7M Bottles / Year
- Batch Size : 400 - 2,000L
- Filling Speed : 9,000 Bottles / Hour

Our Equipment



Weighing

- Weiss
- Classification : Grade C
- RWS (Raw Material Weighing System)



Formulation System

- 2 Single (Unit) Dose Lines
- 2 Multi-Dose Lines
- Homogenizer for Suspension
- CAPA
 - 650L (UD)
 - 2,000L (MD)
- ASME BPE Applicable



Isolator

- 1 Equipped
- Franz Ziel
- Clean Class : Grade A
- Isolator with Feeding Solution (VHP Sterilization)



Bottle Filling

- 1 Equipped
- Groninger
- High Speed Filling
- Aseptic Operation
- CIP/SIP Available



BFS Filling

- 2 Equipped
- Rommelag
- Highest Production Rate
- Rotary Type
- Aseptic Stability



Automation System

- PCS
- ERP
- WMS
- RWS
- LIMS (LES, LAS)
- EDMS

- EBR
- BMS
- EMS
- CDMS

Our Products for Export

OPHTHALMIC DROPS (SINGLE DOSE)

Reva-K Ophthalmic Solution



Artificial Tears

Indication	Improvement of corneal and conjunctival epithelial damage in adult patients with dry eyes
Active Ingredient	Rebamipide 20 mg/mL
Description	Clear, colorless ophthalmic solution in a single-use container
Dosage & Administration	Instill 1 drop into affected eye(s) 4 times daily.
Package	0.4 mL/vial (60 vials/package)

EYE₂O Ophthalmic Solution



Artificial Tears

Indication	Lubricant to relieve irritation and discomfort due to dryness of the eye or due to exposure to wind or sun
Active Ingredient	Carboxymethylcellulose Sodium 5 mg/mL
Description	Clear, colorless to pale yellow ophthalmic solution in a single-use container
Dosage & Administration	Instill 1~2 drop(s) into affected eye(s), and discard the remaining liquid and container after instillation
Package	0.5 mL/vial (30 vials/package)

ELAFREE Ophthalmic Suspension



Antiglaucoma

Indication	Reduction of elevated intraocular pressure in patients with ocular hypertension or open-angle glaucoma for whom monotherapy provides insufficient intraocular pressure reduction
Active Ingredient	Brinzolamide 10 mg/mL Timolol maleate 6.83 mg/mL
Description	A white to greyish-white ophthalmic suspension supplied in a colorless, transparent plastic single-dose container
Dosage & Administration	Instill 1 drop into the conjunctival sac of the affected eye(s) twice daily in adults, including elderly patients. After administration, close the eye or occlude the nasolacrimal duct for two minutes to reduce systemic absorption. If more than one ophthalmic medication is used, administer them at least five minutes apart
Package	0.4 mL/vial (30 vials/package)

OPHTHALMIC DROPS (MULTI DOSE)

Artificial Tears

Lacure
Ophthalmic Solution



Indication	Keratoconjunctivitis sicca with following symptoms Endogenous disease: Sjögren's syndrome, Stevens-Johnson syndrome, dry eye syndrome Exogenous conditions: Postoperative conditions, drug-induced injury, trauma, and conditions associated with contact lens wear
Active Ingredient	Sodium Hyaluronate 1 mg/mL
Description	Clear, colorless aqueous ophthalmic solution with viscosity
Dosage & Administration	Instill 1 drop into the affected eye(s) 5~6 times daily
Package	5 mL/bottle, 10 mL/bottle

Artificial Tears

Optagent
Ophthalmic Solution



Indication	Symptomatic relief of irritated dry eyes and symptoms of dry eyes
Active Ingredient	Povidone 20 mg/mL
Description	Clear, colorless aqueous ophthalmic solution
Dosage & Administration	Instill 1~2 drop(s) into the affected eye(s) 4~5 times daily
Package	10 mL/bottle

Cataracts

Curelen
Ophthalmic Solution



Indication	Hemorrhage associated with aging, myopia, hypertension, diabetes mellitus, or periphlebitis, and lens opacity as an initial symptom of senile cataract
Active Ingredient	Potassium Iodide 3 mg/mL Sodium Iodide 3 mg/mL
Description	Colorless ophthalmic solution
Dosage & Administration	Instill 1 drop into the affected eye(s) 1~3 times daily
Package	10 mL/bottle

Antibiotics

Eymox
Ophthalmic Solution

PRESERVATIVE FREE



Indication	Bacterial conjunctivitis, tarsadenitis, keratitis, corneal ulcer, and also as an aseptic measure in ophthalmic surgeries
Effective Bacillus Strain	Staphylococcus, Streptococcus, Streptococcus pneumonia, Micrococcus, Enterococci, Corynebacterium spp., Citrobacter spp., Klebsiella spp., Enterobacter spp., Serratia spp., Proteus spp., Morganella morganii, influenza bacteria, Pseudomonas aeruginosa, Burkholderia cepacia, Stenotrophomonas (Xanthomonas) maltophilia, Acinetobacter spp., Propionibacterium acnes
Active Ingredient	Moxifloxacin Hydrochloride 5.45 mg/mL
Description	Light greenish yellow ophthalmic solution
Dosage & Administration	Bacterial conjunctivitis, tarsadenitis, keratitis, corneal ulcer: Instill 1 drop into the affected eye(s) 3 times daily Pre-operation: Instill 1 drop into the affected eye(s) 5 times daily Post-operation: Instill 1 drop into the affected eye(s) 3 times daily
Package	5 mL/bottle

Antibiotics

OcuLevo
Ophthalmic Solution 0.5%

PRESERVATIVE FREE



Indication	Topical treatment of ocular bacterial infections including blepharitis, dacryocystitis, hordeolum, conjunctivitis, tarsadenitis, keratitis, corneal ulcer, and also as an aseptic measure in ophthalmic surgeries
Active Ingredient	Levofloxacin Hydrate 5 mg/mL
Description	Clear, pale yellow to lemon-yellow aqueous ophthalmic solution
Dosage & Administration	Instill 1 drop into the affected eye(s) 3 times daily
Package	5 mL/bottle

Antibiotics

OcuFlox
Ophthalmic Solution

PRESERVATIVE FREE



Indication	Topical treatment of blepharitis, dacryocystitis, hordeolum, conjunctivitis, tarsadenitis, and keratitis (including corneal ulcer) and also as an aseptic measure in ophthalmic surgeries pre- and postoperatively
Active Ingredient	Ofloxacin 3 mg/mL
Description	Clear, pale yellow to lemon-yellow ophthalmic solution
Dosage & Administration	Instill 1 drop into the affected eye(s) 3 times daily Post-operative infections: Instill 5 times daily for 2 days pre-operatively, make adjustments properly for the application of this medication on the day of operation based upon the time and the type of the surgeries, and instill the medication each time when changing the bandage afterwards
Package	5 mL/bottle

NSAIDs

Optanac
Ophthalmic Solution



Indication	Prevention of the following symptoms in cataract surgeries: Post-operative inflammation, intraoperative miosis, cystoid macular edema related with lens extraction and intraocular lens implantation Treatment of inflammation in anterior segment of the eyes: Non-infectious inflammations including chronic conjunctivitis and post-traumatic inflammation
Active Ingredient	Diclofenac Sodium 1 mg/mL
Description	Colorless or pale yellow, clear, aqueous ophthalmic solution
Dosage & Administration	For cataract surgery: 1) Preoperative: Instill 1 drop into the affected eye(s) 5 times during 3 hours of time 2) Right after the surgery: Instill 1 drop into the affected eye(s) 3 times 3) Maintenance: Instill 1 drop into the affected eye(s) 3~5 times daily (administration period can be adjusted based upon the symptoms) For inflammation in the anterior segment of the eyes: Instill 1 drop into the affected eye(s) 4~5 times daily
Package	5 mL/bottle

OTHERS

Antiallergic



Indication	For the symptomatic treatment of seasonal or perennial allergic rhinitis and chronic idiopathic urticaria.
Active Ingredient	Levocetirizine dihydrochloride 0.5 mg/mL
Description	A clear, colorless, dye-free oral solution
Dosage & Administration	For oral administration, with or without food. Adults and adolescents aged 12 years and older: 10 mL once daily. Children aged 6-11 years: 5 mL once daily. Children under 6 years: Use as directed by a physician. Dosage adjustment is required in patients with renal impairment.
Package	75 mL/bottle

Notes

Samir