

# Small Molecule Drug Substance

**Eurofins CDMO Alphora** is a Canadian, FDA & Health Canada approved, contract development and manufacturing organization (CDMO) focused on process and analytical chemistry for non-GMP and GMP scale-up for complex, small molecule APIs, including highly potent molecules. We support IND-enabling activities through to commercialization.

## API CAPABILITIES

R&D	ANALYTICAL	SOLID STATE R&D	CMC & REGULATORY
Highly Potent Expertise	Method Development	Physicochemical Characterization	CMC Content Authoring
Route Scouting & Design	Method Qualification	High Throughput Screening	Design of Experiment
Process Development	Standards Qualification	Solubility & Dissolution Screening	CMC Gap Analysis
Process Validation	Lifecycle Optimization	Polymorph Screening	Impurities Risk Assessment
Pre-Clinical Supply & Scale Up	Stability Testing	Crystallization Engineering	Nitrosamine Assessment
GMP & non-GMP Manufacturing	Lifecycle Optimization	Integrated Services or Stand-Alone	Process Validation Support

## API & HPAPI SERVICES

### HIGHLY POTENT

We develop, optimize and support R&D and analytical processes. Our facilities are equipped to handle high potency APIs up to Safebridge Class 4 (OEL's <math><30 \text{ ng/m}^3</math>), with non-GMP manufacturing in R&D up to 5 L and in our dedicated kilo lab suite up to to 100 L.



### API

Our R&D facilities have development capacity from gram to kilogram quantity. Our production capacity from development to commercial for non-GMP & GMP is up to 125 kg per single batch, with scale up capacity up to 2000 L.

### SCALE-UP CAPABILITIES

#### R&D

- Handling projects up to Safebridge Class 4
- R&D scale-up to upto 5 L

#### GMP KILO LAB

- 2 x GMP Kilo Labs
- 2 x 20 L, 3 x 50 L, 2 x 60 L

#### GMP PRODUCTION

- 4 x GMP Manufacturing Suites
- From ~25 kg single batch up to 125 kg single batch
- 2 x 200 L, 4 x 500 L, 2 x 2000 L

FDA & Health Canada Approved Facilities

# ACHIEVE MORE, TOGETHER

## Biologics | Drug Substance & High Potency DS

- Partnership to develop ADCs under-one-roof
- Drug Substance - Linker Development
- High Potent DS - Warhead/Payload Development
- Biologics - mAbs development

## Solid State R&D | Drug Substance

- Uncover polymorphism to reduce later stage risk and IP generation

## Solid State R&D | Drug Product

- Understand solubility & candidate ranking to determine bioavailability

## Drug Substance | Drug Product

- Advance small molecule drug substance programs from development to drug product formulation and solid dosage forms



### 20+ years of experience as a full-service CDMO

With over two decades of expertise, we deliver integrated drug development and manufacturing services, ensuring seamless pathways for your program from preclinical to commercialization.



### Diverse Programs, Flexible CDMO

We are proud to serve a diverse range of clients, from early-stage startups to pharmaceutical companies, providing individualized, flexible and high-quality service to all.



### Integrated, Customized Solutions Under One Roof

Currently manufacturing several API products, we combine expertise in small molecules, biologics, and ADCs with specialized services designed to de-risk and accelerate product development.



### Strong Quality & Project Management Systems

Underpinned by a strong quality & project management system, our team of experts navigate complex regulatory compliance within quality frameworks with a focus on timeline, budget and communication.



### Client Focus

We prioritize client satisfaction by delivering tailored solutions that meet your unique drug development needs, ensuring efficient and effective pathways to market.



### FDA & Health Canada Approved

We have experience filing in 25 countries, including USA, Canada, Australia, EU, Japan, Brazil, Taiwan and more.

Advancing Drug Development, Accelerating Success

#### CONTACT US



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