

Through it all

Drug substance.

One team, one standard.

Development with precision

API process development of small molecules (and new modalities) from pre-clinical, through clinical phases I-III, to commercial production. Integrated development & manufacturing approach, to assure quality, deliver reliability & accelerate time to market. Our European based operations anchor your developments & ensure success.

Manufacturing with consistency

GMP and FDA-approved production across 14 production suites and 2 pilot suites. Scalable capacity from milligrams to tonnes, including specialist processes for liquids and micronised APIs.

Analytical strength at every stage

Regulatory and analytical expertise embedded throughout every process. Each project and API is built on precision, robust documentation and quality assurance.



- Over 50 years of API development and manufacturing
- High-capacity reactor systems for multi-ton production
- Commercial production of more than 50 APIs, supported by regulatory dossiers in the US, EU and other global markets
- Strong expertise in small molecule development and manufacturing, enriched by growing capabilities in innovative and next-generation modalities
- Integrated regulatory affairs and analytical services

Through it all

Quality by design

The long-term assurance of a partner with over five decades of compliant, stable supply and process control.

Flexible at every scale

Your projects scale seamlessly from R&D to commercial volumes through adaptable capabilities and expert guidance.

Focused on improvement

Benefit from our continuous investment in technologies — from flow chemistry, to biocatalysis, to micronisation — improving efficiency, sustainability and performance.

Talk to our team to find out how you can move your API project forward — **with us beside you.**