

«DUPONT»

Liveo™

DuPont™ Liveo™ solutions for scar care

Skin care expertise for wound care applications



DuPont™ Liveo™ solutions

Endless possibilities for scar management

Our leadership in the healthcare field is matched only by our 70+ years of skin care formulation expertise. By bringing the two together, DuPont™ Liveo™ is unfolding countless possibilities for scar management therapies – and we know this is just the tip of the iceberg.

We want to put our know-how to use by collaborating with you. Starting with our unique silicone technology platform, DuPont™ Liveo™ will help you develop effective and aesthetically superior scar therapies in the finished product. DuPont offers cost-effective solutions to meet market demands, without sacrificing your need for more technologically advanced products.

Proven time and time again

An international panel of scientists and experts on scarring determined that the standard for preventing and treating abnormal scars are therapies using silicone gel sheeting and intralesional corticosteroids. (See Mustoe, T.A.: "International clinical recommendations on scar management," *Plastic & Reconstructive Surgery*, 2002 Aug; 110:560-71.)

Results from a meta-study of 27 separate trials demonstrate that silicone gel sheeting is more effective than other occlusive dressings (e.g., polyethylene, polyurethane) and showed no significant adverse effects.

DuPont proven solutions – keeping pace with your innovations

The proven ability of DuPont™ Liveo™ silicone materials to serve as delivery vehicles for the topical application of synthetic drugs and biologics provides possible synergies with known or emerging anti-scarring therapies.

Scar therapy devices on the market adhere to the skin with secondary dressings, films and non-wovens. DuPont™ Liveo™ offers a range of **adhesives** that remain constant for extended periods, even under high-humidity conditions. The safety of these materials is supported by laboratory testing, and by their extensive use in healthcare applications. DuPont™ Liveo™ Soft Skin Adhesive technology (e.g., DuPont™ Liveo™ MG 7-9800 Soft Skin Adhesive) is the basis for current gel sheeting therapy.

DuPont's line of silicone-based excipients (qualified for use in topical pharmaceutical formulations) may be used in drug delivery applications. These products have enhanced drug permeation properties to facilitate the loading, stabilization and release of actives on the skin.



DuPont's line of **Dimethicone NF (DuPont™ Liveo™ Q7-9120 Silicone Fluid series) fluids** are well-suited for our customers who use Dimethicone as an active ingredient in their formulation and choose to make skin protectancy claims with their skin care product. Refer to the Code of Federal Regulations "21 CFR Part 347: Skin Protectant Drug Products for Over-the-Counter Human Use" final monograph for specific details describing the use of Dimethicone for skin protectancy claims, or contact DuPont to learn more.

Additionally, DuPont supplies a range of **silicone elastomer and Dimethicone** product options that are appropriate for a range of skin care applications, including lotions and ointments for scar therapy products. DuPont silicone elastomers can improve the aesthetics as well as modify the rheology of your formulation. Our Dimethicone products can improve spreadability, while providing substantivity and a soft skin feel.

DuPont™ Liveo™ offers you a full range of affordable scar therapy solutions available today or customized to your specific needs tomorrow. Let's innovate together. Reach out by visiting **liveo.dupont.com** and clicking "Contact us"; we welcome the opportunity to put our technology, material and formulation expertise to work for you.

Solutions for scar care

Skin care expertise for wound care applications

Performance-enhancing materials appropriate for healthcare innovation

DuPont, a long-term leader in the healthcare industry, continuously enhances the performance of our materials to optimize them to meet our customers' needs. Scar therapies can benefit from our experience with skin care formulations and the efficacy of silicones in delivering multifunctional benefits – including delivery of actives. DuPont™ Liveo™ has an FDA-registered and inspected facility dedicated to healthcare material manufacturing.

At DuPont, we believe that there are many uses for silicones in scar therapies – film-forming, moisturizing, occluding, adhesion, sheeting, delivering actives and more. Our expert resources can help you innovate new solutions for scar management.

This brochure reflects some of the uses we anticipate for silicones in the growing scar therapy market. However, where we've been most successful is in collaboration with our customers, providing solutions that meet your needs.



Abnormal scarring

Hypertrophic scars and keloids are fibrotic conditions that result in an over-deposition of collagen in the skin. They can be caused by minor cutaneous perturbations such as ear piercing or acne, or by traumatic injuries such as burns. Visually, these scars are raised reddish nodules that can cause pruritus, pain, restricted movement and cosmetic disfigurement. The principal difference distinguishing keloid from hypertrophic scarring is that a keloid progressively invades the surrounding healthy tissue. In contrast, a hypertrophic scar only increases in dimension by pushing out its margins; there is no expansion into the surrounding tissue. Whether the scar is hypertrophic or keloid, the scar tissue rarely extends deep into the dermis.

It is well-documented in published literature that various factors including ethnic background, hormonal status and injury location can contribute to a heightened incidence of scarring. Keloids are more prevalent in individuals with darker skin pigmentation, with an incidence of 4.5 to 16% in African and Hispanic populations^{1,2}. Of note, data from the National University of Singapore indicates that keloids are three times more common in Chinese patients than among Caucasian patients. Another study in the published literature suggests that Chinese are slightly more prone to keloids than the darker-skinned Indians and Malays³. Hypertrophic scars are more common and occur with equal frequency in all racial groups.

The average age of onset for keloids has been estimated to be approximately 22 years for both men and women⁴. Others report a higher incidence in young women relative to age-matched males, which may reflect a higher frequency of earlobe piercing among women. Specific body sites that are more prone to scarring are areas with oil-secreting sebaceous glands or areas of increased skin tension. They include the shoulders, upper back, upper arms, chest, ears, cheeks and neck. Hypertrophic scars can regress over time, whereas spontaneous regression of keloids is rare.



Overall benefits of silicone

Among qualified materials used in healthcare applications, silicones are clearly recognized for their biocompatibility. DuPont's healthcare products have a long history of clinical use to support their biocompatibility.

Additionally, silicone chemistry offers a broad range of performance characteristics that make DuPont™ Liveo™ materials suitable for use in many types of processes and applications, ranging from multifunctional excipients and active pharmaceutical ingredients to medical device components.

Silicone solutions for scars

A variety of techniques have been utilized to prevent, as well as treat, abnormal scars. The standards for preventing and treating abnormal scars are therapies using silicone gel sheeting and intralesional corticosteroids⁶. Clinical studies have proven that silicone gel sheeting is safe, and is superior to polyethylene, polyurethane and other occlusive dressings⁷. Although less studied, formulations of silicone fluids have also demonstrated efficacy on minor hypertrophic scars⁸⁻⁹. Whether this beneficial response is due in part to silicone-induced skin hydration is at present unknown.

A number of other treatment modalities have also been explored (e.g., topical or intralesional steroid applications, ultrasound, cryotherapy, compression therapy, radiotherapy, and laser therapy), but few have been supported by controlled clinical studies. Surgical excision can result in recurrence, as the new surgical wound is prone to the same mechanical, immunological and biochemical forces as the original scar. In general, hypertrophic scars appear to be more responsive to treatment than keloids⁵.

DuPont™ Liveo™ skin care heritage

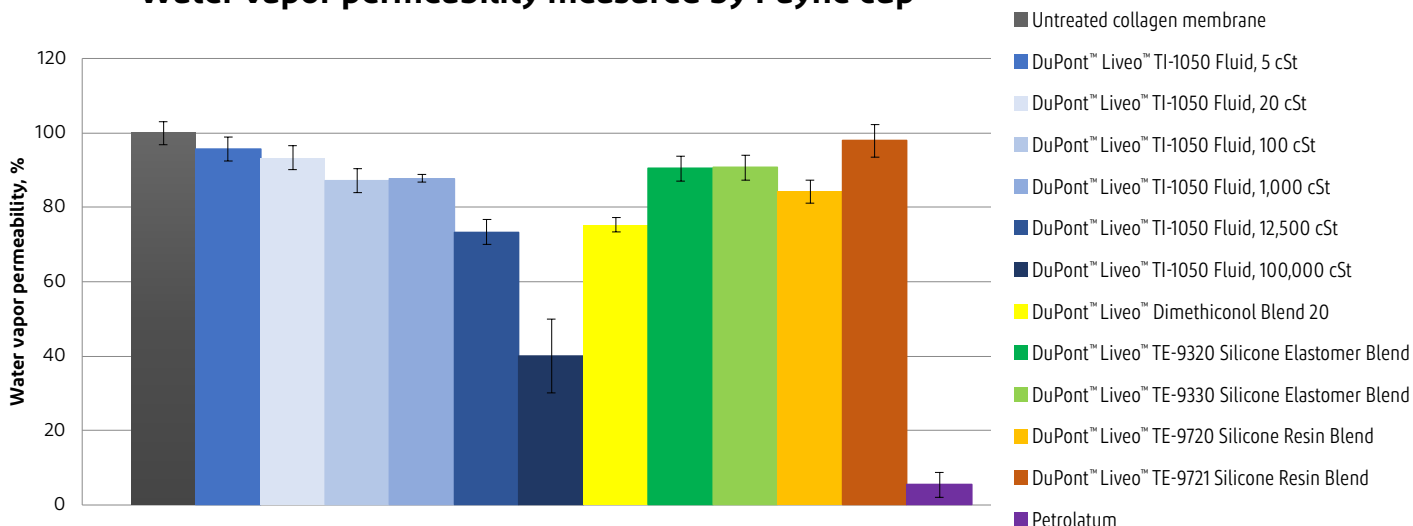
For more than 70 years, DuPont silicones have been formulated into skin care applications. In the early 1950s, silicones were used in diaper rash creams and hand protectants. Today, silicones are used in one out of two personal care products on the market because they provide such unique aesthetic and delivery benefits, including:

- Moisturization
- Humectancy
- Occlusivity
- Emolliency
- Water barrier and improved wash-off resistance
- Improved aesthetics

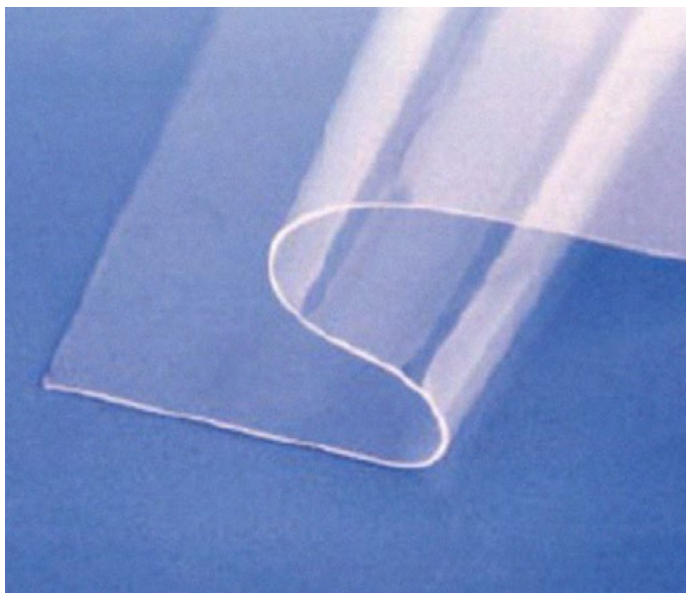
Customers around the world choose DuPont™ Liveo™ for our formulation expertise, our regulatory expertise, our dedicated FDA-registered healthcare facility, our good manufacturing practices, our Responsible Care® policies and our global supply chain.

You also can use silicone materials to formulate lotions and ointments. Visit liveo.dupont.com and click "Contact us" to request assistance from our representatives with formulations or any other needs.

Water vapor permeability measured by Payne cup



Note: Untreated non-occlusive collagen membrane is fixed at 100%.



New product development: Synergies with other anti-scarring therapies

The proven ability of silicone materials to serve as delivery vehicles for the topical application of synthetic drugs and biologics provides for possible synergies with known or emerging anti-scarring therapies. Recently developed anti-scarring therapies include actives such as hyaluronic acid, interferon alpha-2b, decorin, tamoxifen, manose-6-phosphate and imiquimod¹⁰⁻¹¹.

Delivery of actives

Silicones have historically demonstrated their utility as delivery vehicles. DuPont™ Liveo™ has commercialized a line of products to provide enhanced drug delivery. These products are silicone-based excipients qualified for topical pharmaceutical formulations and provide drug substantivity, drug release and distribution of active ingredients on skin (stratum corneum, epidermis and dermis).

Gentle skin adhesion

Today, there are scar therapy devices on the market that are attached to the body with secondary dressings. Other commercial scar therapy devices, films and non-wovens are adhered directly to the skin. DuPont offers a range of adhesives to meet this need.



DuPont™ Liveo™ products used in scar care

Product classification	DuPont™ Liveo™ product(s)	Delivery of actives potential	Film-forming on skin	Moisturizing/occlusive	Adhesive	Solid devices/sheeting
Dimethicone	• Liveo™ Q7-9120 Silicone Fluid (20; 100; 350; 1,000; 12,500 cSt)	X	X	Non-occlusive		
	• Liveo™ TI-1050 Fluid (5; 10; 20; 50; 30,000; 100,000 cSt)		X	From non-occlusive to semi-occlusive		
Dimethicone specialty fluid and gum blend	• Liveo™ Dimethiconol Blend 20 • Liveo™ Silmogen Carrier	X	X	Non-occlusive		
Volatile silicone	• Liveo™ TI-1050 Silicone Fluid (0.65, 1, 1.5, 2 cSt)			Non-occlusive		
Elastomer blend	• Liveo™ TE-9320 Silicone Elastomer Blend • Liveo™ TE-9330 Silicone Elastomer Blend	X		Non-occlusive		
Resin blend	• Liveo™ TE-9720 Silicone Resin Blend • Liveo™ TE-9721 Silicone Resin Blend	X	X	Non-occlusive		
Fast-cure elastomer	• Liveo™ MDX4-4210 Medical Grade Elastomer	X	X	Semi-occlusive	Slightly	X
Cured elastomer film	• Liveo™ 7-4107 Elastomer Membrane			Semi-occlusive		X
Skin adhesive elastomer	• Liveo™ MG 7-9800 Soft Skin Adhesive • Liveo™ MG 7-9850 Soft Skin Adhesive • Liveo™ MG 7-9900 Soft Skin Adhesive • Liveo™ MG 7-9960 Soft Skin Adhesive	X		Semi-occlusive	X	X

Topical formulation concepts for scar management

From formulation concept development to lab-scale manufacturing through commercial-scale manufacturing – and for a variety of formulations and types, from anhydrous to hydroalcoholic – DuPont™ Liveo™ can help you develop formulations that address today's healthcare challenges, provide efficacious drug delivery and encourage patient compliance.

Selected formulation concepts for scar management are outlined below. These concepts aim to illustrate possible uses of the DuPont™ Liveo™ topical range and are offered as examples of “go-to” formulations that are ready to scale in manufacturing following customer evaluation and testing or can be further customized to meet specific customer requirements.

	Gel				Gel with UV	Cream
Formulation name & number	SiCar Gel SC3013	Transparent SiCar Gel SC3033	EasySpread SiCar Gel SC3034-1	EverGloss SiCar Gel SC3034-2	UV SiCar Gel SC302	Moisturizing SiCar Cream SC3026
Viscosity, cP	4130	1810	1800	2100	2,640,000	217,200
Smoothness	++++	+++	++	++++	+++	'+++
Spreadability	++++	++	++++	++++	+++	'+++
Gloss	++++	+++	+++	++++	+	+
Greasiness	+	+++	+++	+++	++	+
Occlusivity	Non	Non	Non	Non	Semi	Non
Substantivity	+++	++	+++	+++	/'	++
Wash-off resistance	++	++	++	++++	/'	/'

Legend: + to ++++ = level of benefit (lowest to highest).

CAUTION: Use is subject to DuPont Medical Application Policy and standard terms of sale. Customer is responsible for final product material selection, design choices, and regulatory registrations/compliance in jurisdictions of manufacturing and sale of final products. All warranties for DuPont material, beyond meeting current sales Specification at the time of shipment, are disclaimed unless explicitly negotiated in a written agreement executed by duly authorized representatives of the parties.

Count on DuPont™ Liveo™

You can rely on us for:

- **Trustworthy regulatory practices:** We strictly adhere to current appropriate manufacturing practices and specifications – Pharmacopoeia certifications, U.S. Drug Master Files, European Drug Master Files, ISO 10993-1 standards.
- **Reliable source of supply:** DuPont's integrated supply chain and comprehensive documentation ensure complete traceability of our materials.
- **Consistent quality:** Our healthcare materials are manufactured in a dedicated, FDA-registered (CFN 1816403) and inspected facility that meets cGMPs and Responsible Care® policies.
- **Supportive regulatory practices:** In addition to delivering on the performance and the purity level your application requires, DuPont also manufactures and tests materials so that they comply with the industry's – and your geography's – stringent regulatory demands. We also offer Drug Master Files, European Technical Files and FDA Material Application Files for some materials to help speed and simplify the regulatory process.
- **Supportive services:** DuPont is available to help you make informed choices for a current product or custom-formulated material. We offer a worldwide network of technical assistance centers, toxicological testing and analysis, material analysis, chemical engineering services, and more.
- **A range of beneficial materials:** DuPont™ Liveo™ products have a long history of biotesting and clinical use to support their biocompatibility. Silicone chemistry also offers a broad range of performance characteristics that make our materials suitable for use in many types of processes and applications, ranging from multifunctional excipients to active pharmaceutical ingredients to wound management therapies.
- **Innovative solutions:** DuPont™ Liveo™ is meeting the market's need for excipients that improve the aesthetics and bioavailability of topical pharmaceuticals, while collaborating with customers all over the world to expand the use of elastomers and adhesives for wound care. What will tomorrow bring? Countless opportunities to build upon the proven technology of our materials and our expertise, in the context of your product needs.

References

1. B.J. Abrams, A.V. Benedetto, and H.M. Humeniuk. Exuberant keloidal formation. J Am Osteopath Assoc 93: 863, 1993.
2. W.B. Rockwell, I.K. Cohen, and H.P. Ehrillich. Keloids and Hypertrophic Scars: A Comprehensive Review. Plast Reconstr Surg 84: 827, 1989.
3. S. Alhady and K. Sivavavtharajah. Keloids in Various Races. Plast Reconstr Surg 44:564,1969.
4. B. Cosman, G.F. Crikelair, M.C. Ju et al. The Surgical Treatment of Keloidal Scars. Plast Reconstr Surg 27:335, 1961.
5. S.V. Pollack and J.B. Goslen. The Surgical Treatment of Keloidal Scars. J Dermatol Surg Oncol 8:1045, 1982.
6. Thomas A. Mustoe, Rodney D. Cooter, Michael H. Gold et al. International Clinical Recommendations on Scar Management. Plast and Reconstr Surg, 110: 560-571, 2002.
7. J Posten. The Use of Silicone Gel Sheeting in the Management of Hypertrophic and Keloid Scars. J. Wound Care 9:10, 2000.
8. Y. Sawada and K. Sone. Treatment of Scars and Keloids with a Cream Containing Silicone Oil. Br. J. Plast Surg 43:683, 1990.
9. T.W. Wong, H.C. Chiu, C.H. Chang et al. Silicone Cream Occlusive Dressing: A Novel Non-invasive Regimen in the Treatment of Keloid. Dermatology 192: 329, 1996.
10. M.A. Kuhn, M.R. Moffitt, P.D. Smith et al. Silicone Sheeting Decreases Fibroblast Activity and Downregulates TGFB2 in Hypertrophic Scar Model. Int J Surgical Investigation 2:467, 2001.
11. B. Berman and J. Kaufman. Pilot Study of the Effect of Postoperative Imiquimod 5% Cream on the Recurrence Rate of Excised Keloids. J Am Acad Dermatol 47:S209, 2002.

About DuPont™ Liveo™

DuPont™ Liveo™ is a globally recognized leader in technology for a broad range of innovations in medical devices, biopharmaceutical processing and pharmaceutical solutions. DuPont high-performance materials help create safer healthcare environments and protect the health of patients and healthcare providers worldwide. We help enable smarter healthcare and positive patient solutions.

For more information about DuPont™ Liveo™ Pharmaceutical Solutions

Visit liveo.dupont.com – or scan the QR code at right to be taken directly to our pharmaceutical solutions web page, where you'll find details on our full portfolio of solutions for oral, topical and transdermal drug delivery.



Liveo™

To learn more, visit:
liveo.dupont.com

Please refer to DuPont Medical Application Policy before any use of DuPont material in a medical application: www.dupont.com/position-statements.html.

Do not use DuPont products in medical application involving permanent implantation (more than 29 days) in the human body or contact with internal body fluids or tissues (for more than 29 days) unless the product has been provided from DuPont under a written contract that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use.

Although these products may have been tested in accordance with certain USP Class VI or ISO 10993 standards, DuPont makes no representation or warranty, express or implied, regarding the suitability of its products for any particular healthcare or medical application, nor does it make any other representations or warranties based on such testing. Customers are solely responsible for determining whether DuPont products are suitable for their intended purpose and for ensuring compliance with all applicable legal and regulatory requirements in the final application. DuPont disclaims any and all liability for incidental, special, or consequential damages arising out of or relating to the customer's use of DuPont products.

The information, suggestions, and data (collectively referred to as "Information") set forth herein are based on technical data that DuPont believes to be reliable and fall within the normal range of properties. Such Information is provided for informational purposes only and is not intended to substitute for any testing necessary to determine the suitability of a particular material for a specific purpose. The Information is to be used and relied upon at the user's sole discretion and risk. DuPont makes no warranties, express or implied, and disclaims any and all liability, whether direct or indirect, for damages or losses arising out of or relating to the use of the Information, suggestions, data, or materials described herein.

Statements concerning the use of the products or formulations described herein are not to be construed as recommending the infringement of any patent, copyright, designs or other intellectual property and no liability for infringement arising out of such use is assumed by DuPont. None of this information is to be considered as a license to operate under, or recommendation to infringe, any patents.

DuPont™, the DuPont Oval Logo, and all trademarks and service marks denoted with ™, SM or ® are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted. Responsible Care® is a registered service mark of the American Chemistry Council.

© 2020-2026 DuPont.

Form No. 04-1159-01-AGP0426

#17731M-18/#17341