

CDMO

Contract Development



EVER is a leader in pharmaceutical development

Our end-to-end services cover every aspect of pharmaceutical development, from API selection to final process validation and quality assurance, delivered with the highest level of expertise.

With **state-of-the-art laboratories** in Unterach (Austria) and Jena (Germany), EVER ensures that projects are developed under optimal conditions with access to specialized equipment and expertise at each critical phase.

Our team is specialized in guiding clients through the complex process to **ensure safety and efficiency at every stage of development.**

Sterile Fill-Finish Pharmaceutical Development



We can handle any challenge, from solubility and stability issues to complex formulations.

Formulating Potent and Non-Potent Drugs



We offer a comprehensive and consultative service for new drug development, early-stage formulation development, and analytical development.

Learn more:



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Services overview

Our end-to-end services cover every aspect of pharmaceutical development:

- **API Screening and Selection:** Finding the best APIs for your product development.
- **Formulation Screening and Selection:** Choosing the most effective and viable formulation using Design of Experiments (DoE) concepts.
- **Formulation Development:** Developing formulations in compliance with ICH guidelines applying Quality by Design (QbD) principles to ensure safety, efficacy, and quality.
- **Filter Membrane Testing and Selection:** Testing suitable filter membranes to ensure sufficient flow rates while maintaining product purity and safety.
- **Container Closure Integrity Testing (CCIT):** Testing to ensure that containers maintain their integrity and protect the product from contamination.
- **Package Material Selection:** Selecting appropriate packaging materials to maintain product stability and integrity.
- **On-Site QA Oversight and Documentation:** Providing QA oversight and maintaining thorough documentation in German and English to ensure transparency and compliance with regulatory standards.
- **Scale-Up and Transfer into Production:** Scaling up the manufacturing process and transferring it to EVER's production facility in Jena.

Analytical Method Development

Designing robust analytical methods based on Analytical Quality by Design (AQbD) to ensure product quality and consistency.

Qualification and Validation

Validating manufacturing processes to ensure they consistently produce products meeting predetermined quality criteria.

Stability Testing

Conducting stability studies under various ICH-recommended conditions (ICH Q1A R2) to determine product shelf life and storage requirements

Microbiological Testing Services

Analytical Testing

Commitment to Quality