

CDMO

Contract Manufacturing



Expertise in highly active substances and complex products

Trusted supplier to many top pharma companies and inspected by the world's leading regulatory agencies. EVER Pharma sells products in over 70 countries worldwide, while also producing its own products.

Specialist in the manufacture of complex injectable products such as low oxygen formulations, crystal suspensions and oily solutions. This includes many highly active substances e.g., narcotics, hormones and cytotoxics.

Our state-of-the-art facility utilizes the latest innovations in production and handling. It covers a wide range of primary container formats as well as modern packaging and automated warehousing.



Ampoules



Vials



Prefilled Syringes



Implants



Carpules

Learn more:



60 years of experience in manufacturing sterile injectables

Compounding and filling:

- High throughput vial and ampoule lines for high demand products and large batch sizes
- Fully robotic lines with flexibility for smaller batch sizes
- Compounding vessels up to 750 L available to cover a wide range of batch volumes

Inspection:

- Automatic inspection lines for rapid screening of filled vials and ampoules
- Semi-automatic and manual visual inspection of ampoules, vials, carpules and pre-filled syringes

Packaging:

- Automatic and semi-automatic packaging lines
- In-line serialization and tamper-evident packaging
- Environmentally friendly single-material carton packaging or plastic trays
- Specialized services including hand packaging

Manufacturing capabilities:

✓ Aseptic Processing	✓ Terminal Sterilization (Ampoules/Vials)	✓ Occupational Exposure Limits ($\mu\text{g}/\text{m}^3$) OEB 1 (10,000 to 1,000) OEB 2 (1,000 to 100) OEB 3 (100 to 10) OEB 4 (10 to 1) OEB 5 (1 to 0.01)
✓ Solutions Aqueous Oily (Crystal) suspension	✓ Substances Cytotoxics (Sex-) Hormones Corticosteroids Standard substances Controlled substances	✓ Formats Vials: glass (2R, 6R, 6RS/10ml, 20H, 50H, 100H) Ampoules: glass (1 ml - 20 ml) Cartridges: glass (1 - 5 ml) Prefilled Syringes: glass (1 - 5 ml)
✓ Stainless steel compounding 100 L, 250 L, 750 L	✓ Single-use equipment possible	

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GMP certifications from:



EU (Germany)



Japan



China



Korea



Turkey



GCC



Brazil



Russia