



FinepharmapackTM

packaging excellence

FOR A HEALTHIER AND HAPPIER WORLD.

We are an emerging leader in developing & producing responsible packaging solutions with the highest safety standards for all solid dosage pharmaceutical products, for a healthier and happier world.

www.finepharmapack.com

Innovating Advanced Solid Dosage Packaging Solutions for the Pharmaceutical Industry

Finepharmapack is a green-field project established by industry experts with a wealth of experience and outstanding credentials in the pharmaceutical sector. Our primary objective is to create and offer advanced packaging solutions for all solid dosage forms. Our high-end manufacturing and Triplex line has been imported brand new from reputable European manufacturers, and they conform to international standards. The manufacturing facility at Finepharmapack is ISO 8, Class 1,00,000, which is compliant with CGMP regulations.



Leading the Way Responsibly

To be a leader in developing and producing responsible packaging solutions with the highest safety standards for all solid dosage pharmaceutical products, for a healthier and happier world.

Sustainable Solutions for Enhanced Safety and Convenience

At Finepharmapack, our mission is to provide innovative and sustainable packaging solutions that enhance the safety, efficacy, and convenience of pharmaceutical products. We strive to be a leading provider of high-quality packaging solutions for solid dosage forms, and to achieve this, we invest in cutting-edge technology and best practices.

Delivering with Integrity

At Finepharmapack, we value innovation, excellence, and integrity. We are committed to delivering high-quality and sustainable packaging solutions that meet the evolving needs of the pharmaceutical industry.



Adhesive Laminates



Non-toxic



Multi-layered laminates

Adhesive Laminates

At Finepharmapack, we offer a range of high-quality, multi-layered primary packaging laminates that provide excellent barrier properties for the pharmaceutical industry. Our laminates are non-toxic and suitable for a variety of applications, including sachets, unit dose FFS, contraceptive packaging, and bulk drug packaging. We offer various surface and reverse printing options, as well as overt anti-counterfeit features, to meet the specific needs of our customers. Our laminates are available in various thicknesses, customized to meet the unique requirements of each customer. We are committed to providing innovative and sustainable packaging solutions that meet the highest standards of quality, safety, and performance, and our primary packaging laminates are no exception.

Unique Features

- High barrier non-toxic, multi-layered laminates with a variety of applications for the pharma industry.
- Excellent protection against humidity, aroma barrier, and protection of products from rancidity.
- Useful for packaging of ORS/Granules/APIs/ Nutraceutical Powders/jellies/ bulk drugs/condoms etc.
- Lowest Solvent Retention resulting in zero de-lamination.
- Material can be supplied in Reel form for FFS Lines/ Pouches/ Bags.
- Usage of Toluene Free Inks ensures Hydro Carbon Free product.

Product Variants

Plain & Printed

- 12 μm PET/ 12 μm PET/ 30 μm Foil/ 50 μm Antistatic PE
- 41 GSM Paper/ 23 μm PET/ 20 μm Foil/ 50 μm Antistatic PE
- 41 GSM Paper/ 23 μm PET/ 30 μm Foil/ 50 μm PE
- 12 μm PET/ 12 μm PET/ 12 μm Foil/ 50 μm PE
- 12 μm PET/ 12 μm Foil/ 110 μm PE

For more information and full list of product variants visit: www.finepharmapack.com

CRSF Lidding Solutions



Compliant with international specifications



Consistent coating weight



Lowest Solvent Retention

CRSF Lidding Solutions

At Finepharmapack, we understand the importance of safety and convenience in healthcare packaging. Our Child-Resistant Senior-Friendly (CRSF) packaging solutions offer peel-push, peelable, and push-through variants to prevent accidental misuse by children and make it easy for senior citizens to use. Our CRSF product range includes all DMF-registered formats and is available with a range of printing options. We offer tailor-made configurations of paper and foil to meet the specific requirements of our customers. At Finepharmapack, we are committed to providing innovative and sustainable packaging solutions that prioritize safety, convenience, and ease of use for all end-users.

Unique Features

- Compliant with all international specifications to prevent accidental misuse of medicines by children and convenient in used for senior citizens.
- Lowest Solvent Retention resulting in zero de-lamination.

Product Variants

Plain & Printed

- Peelable Foil (50 GSM Paper/ 12 μm PET / 25 μm Foil/ 7 GSM Peelable HSL)
- Peelable Foil - 23 μm PET/ 25 μm Foil/ 7 GSM
- Peelable HSL Peel Push Foil (50 GSM Paper/ 12 μm PET / 25 μm Foil/ 7 GSM HSL)
- 50 GSM Paper/ 25 μm Foil/ 5.5 GSM Heat Seal Lacquer
- Peelable Foil (50 GSM Paper/ 23 μm PET / 20 μm Foil/ 7 GSM Peelable HSL)
- Peelable Foil (50 GSM Paper/ 25 μm Foil/ 5.5 GSM Peelable Lacquer) Push Through Foil (20 μm Alu/ 15 μm PVC)
- Printed Push Through Foil (20 μm Alu/ 15 μm PVC)

For more information and full list of product variants visit: www.finepharmapack.com

Blister Lidding Foil



High Heat Seal
Resistance upto
280 degree



Printable upto 8 colors



Lowest Solvent
Retention



Blister Lidding Foil

At Finepharmapack, we offer Hard-Tempered Blister Lidding Foils that provide secure sealing and innovative printing solutions for the pharmaceutical industry. Our foils are available in various print patterns and micro-text printing options in 6-color, 4-color, and two-color with both solvent-based and water-based inks. To ensure the safety and security of our customers' products, we offer anti-counterfeit features such as UV inks, thermochromic inks, and color-shifting inks. We also offer reverse printing options with precise registration to meet the specific needs of our customers. Our commitment to quality and innovation is reflected in our advanced printing solutions, which enable secure sealing and superior product protection for the pharmaceutical industry.

Unique Features

- High Heat Seal Resistance upto 280 deg. C. with OPV + recipe.
- Excellent machineability for low sealing temperature ranging between 145 deg. C. to 170 deg. C. when sealing with PVC/ PVdC.
- Printable upto 6 colors OR 4+2 front and back printing with precision.
- Printed overt Anti-counterfeit features with precision in printing lowest font of 0.5 size (Lowest in the industry).
- High production speed with consistent yield per kg. and zero fumes while manufacturing.
- Lowest Solvent Retention. (Zero Solvent Retention incase of Water Based HSL)
- Usage of universal primer/foil wash/water based primer/acrylic primer/ PET based primer on customer request.

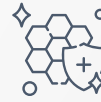
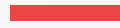
Product Variants

- Nitrocellulose Free Blister Foil 25 μ m Foil/ 4-6 GSM Universal HSL
- Nitrocellulose Free Blister Foil 25 μ m Foil/ 6-8 GSM Universal HSL

For more information and full list of product variants visit: www.finepharmapack.com



Cold Form Blister



Suitable for highly sensitive formulations



Lowest Solvent Retention

Cold Form Blister

At Finepharmapack, we offer Cold Form Alu packaging that provides superior protection for highly sensitive formulations in the pharmaceutical industry. Our first-rate multilayered structure is designed to protect against water vapor and gases, while also acting as an excellent barrier against light and dust. Our Cold Form Alu Alu blisters are available in a variety of printed patterns to give each product a unique brand identity, while also serving as an anti-counterfeit feature for pharmaceutical products. We are committed to providing our customers with packaging solutions that are not only aesthetically pleasing but also offer unparalleled protection for their sensitive formulations.

Unique Features

- Suitable for packaging of highly sensitive formulations in the most aesthetically pleasing format providing complete protection against water vapour, light, gases and aroma etc.
- Higher Yield per sqmt. results in material saving impacting the raw material procurement cost.
- Better Deep Draw. Forming Depth of 7.6mm archived on 45 micron Aluminum Foil (Best in the industry).
- Lowest Solvent Retention resulting in zero de-lamination.

Product Variants

Plain & Printed

- Cold Form Blister (25 µm OPA/ 45 µm Alu foil/ 60 µm PVC)
- Cold Form Blister (25 µm OPA/ 50 µm Alu foil/ 60 µm PVC)
- Cold Form Blister (25 µm OPA/ 60 µm Alu foil/ 60 µm PVC)
- Primed Cold Form Blister (25 µm OPA/ 45 µm Alu foil/ 60 µm PVC)
- Primed Cold Form Blister (25 µm OPA/ 50 µm Alu foil/ 60 µm PVC)
- Primed Cold Form Blister (25 µm OPA/ 60 µm Alu foil/ 60 µm PVC)

For more information and full list of product variants visit: www.finepharmapack.com

Suppository Laminates



Resistant to high-temperature filling



User-friendly opening mechanism



Suppository Laminates

Finepharmapack offers high-quality blister packs for unit dose applications of suppositories. Suppositories are a solid dosage form intended for insertion into the human body cavities or orifices where they melt or dissolve and exert a localized or systematic effect. Blister packs composed of Alu/PE or PVC/PE are preferred for packaging suppositories due to their convenience of handling, ease of application, and ease of dispensing. Finepharmapack ensures that their blister packs undergo the form-fill-seal operation and are made with top and bottom foils that can be sealed with the PE side of both laminates. Additionally, the blister packs can be designed with features such as peelable and tear apart for ease of use.

Unique Features

- PVC/PE laminates for effective barrier requirements
- Resistant to high-temperature filling
- User-friendly opening mechanism and sealing tightness
- Optimum barrier against moisture, oxygen, light and other gasses
- PE allows effective sealing and easy peel that enhances the product functionality
- Exceptional thermoformability that takes exact shape of the cavity to deliver wide range of shapes and sizes

Product Variants

Plain & Printed

- 100µm PVC/ 40µm PE
- 100µm PVC/ 30µm PE
- 45µm Alu/ 30µm PE

Tropical Laminates



Compliant with international specifications



Lowest Solvent Retention

Tropical Laminates

We offer a range of laminates designed to provide protection to products being packed in wet and humid climates. Packaging films and foils are used to safeguard pharmaceutical products from physical factors such as dust, shocks, and environmental factors such as moisture, gases, and light. For products that require a higher degree of moisture and oxygen barrier, many pharmaceutical manufacturers adopt different packaging systems. In cases where the use of cold form foil may not be convenient or feasible, additional aluminum foil packaging may be opted for. Tropical foil is one such secondary packaging option. It is composed of soft aluminum foil laminated with OPA on the dull side and coated with heat seal lacquer on the bright side. Tropical foils are designed to provide protection to pharmaceutical products in tropical conditions, where high moisture or humidity is observed. This packaging option can be used in conjunction with PVC or PVdC polymer layers in blister packaging systems to provide additional protection.

Unique Features

- Compliant with all international specifications to prevent accidental misuse of medicines by children and convenient in used for senior citizens.
- Lowest Solvent Retention resulting in zero de-lamination.

Product Variants

Plain & Printed

- Tropical Laminate (25 μm OPA/ 45 μm Alu foil/ 6-8 gsm Universal Hsl)
- Tropical Laminate (25 μm OPA/ 50 μm Alu foil/ 6-8 gsm Universal Hsl)
- Tropical Extra Laminate (60 μm /25 μm OPA/ 50 μm Alu foil/ 6-8 gsm Universal Hsl)

Strip Foils



Suitable for highly sensitive formulations



User-friendly opening mechanism



Strip Foils

Finepharmapack presents Strip Foils as an excellent choice for cost-effective packaging of highly sensitive pharmaceutical products. With their exceptional protective properties, strip foils offer an ideal packaging technique that ensures the safe storage and transportation of pharmaceuticals. Compared to traditional bottled capsules and tablets, strip foils provide a secure and user-friendly alternative. Our range of Strip Foils, featuring 30 μ /38 μ Alu Foils with plain and printed, can be customized to meet your specific requirements, guaranteeing improved barriers and extended shelf lives for your tablets and capsules. By precisely packaging your formulations, Strip Foils create a visually organized, separated, and secure presentation for your pharmaceutical products.

Product Variants

Plain & Printed

- Strip Foil 30 μ m Foil/ 37.5 μ m PE
- Strip Foil 40 μ m Foil/ 37.5 μ m PE

Pouching Applications



Longer shelf life



User-friendly

Pouching Applications

Finepharmapack proudly offers in-house solutions to cater to all your adhesive-based laminates and pouching requirements. With our expertise in manufacturing and supply, we provide a diverse range of specialized packaging pouches for your convenience. Our offerings include Aluminum Foil Laminate pouches, Custom Printed pouches, and Paper Laminate Pouches. You can rely on us to deliver the finest three-side seals and center seal pouches in the industry, available in a wide variety of sizes to suit your specific needs. At Finepharmapack, we are committed to providing you with the best packaging solutions for your laminates' pouching needs.

Product Variants

Plain & Printed

- 41 GSM Paper/ 23 μm PET/ 30 μm Foil/ 50 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 12 μm PET/ 12 μm Foil/ 50 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 12 μm Foil/ 110 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 30 μm Foil/ 50 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 12 μm Foil/ 75 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 12 μm Foil/ 50 μm PE Multilayer Laminate Pouch.
- 23 μm PET/ 40 μm Foil/ 37.5 μm Easy Peel PE Multilayer Laminate Pouch.
- 40 μm Foil/ 37.5 μm Easy Peel PE Multilayer Laminate Pouch.
- 12 μm PET/ 20 μm Foil/ 12 μm PET/ 37.5 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 12 μm Foil/ 70 μm PE Multilayer Laminate Pouch.
- 12 μm PET/ 12 μm Foil/ 40 μm PE Multilayer Laminate Pouch.

Pharma Desiccants



Cutting edge
high-barrier film



Suitable for highly
sensitive formulations



Aluminium Desiccant Cold Form

Finepharmapack is proud to offer Aluminium Desiccant Film, a cutting-edge high-barrier film that provides exceptional active barrier properties to effectively block oxygen, moisture, and UV light. With its unique desiccant layer, this film efficiently absorbs moisture, thereby significantly delaying the oxidation time of your products. The aluminium layer and desiccant layer can be customized to meet your specific needs, with multiple thickness options available.

Desiccant Lidding Foil

Finepharmapack recognizes the vulnerability of tablets, capsules, and other sensitive drugs to external environmental factors. The impact of temperature variations and moisture intrusion on drug packaging can pose substantial risks that compromise the safety and effectiveness of these products. In order to enhance the protection and maintain the stability of medicines, we offer Cold-Formed Blister Foil as a solution.

Aluminium Desiccant Pouch

Finepharmapack offers the Aluminium Desiccant Pouch, a purpose-built pouch designed specifically for diagnostic products. Constructed with aluminium film, this functional finished pouch features an integrated desiccant layer that provides both moisture absorption and moisture resistance capabilities. The desiccant layer contains dry particles that effectively extend the shelf life of the product by preventing moisture-related degradation. To further enhance product protection and quality, the barrier layer thickness is increased, resulting in improved puncture resistance.

Diagnostic Reagent Packaging

At Finepharmapack, we provide a solution for diagnostic reagent packaging with our Aluminium Desiccant Film. This film is designed to be compatible with all types of diagnostic reagent strip packaging, offering a streamlined process flow by eliminating the need for desiccant dispensing and insertion. Depending on your specific usage requirements, the Aluminium Desiccant Film can be applied on either one side or both sides of the packaging. This flexibility allows for customized moisture control and ensures the integrity and effectiveness of your diagnostic reagent products.

Manufacturing Facility

Finepharmapack has established a cutting-edge manufacturing facility in Himachal Pradesh, India to produce high-quality packaging materials. To ensure the highest standards of quality, the facility is certified with ISO 9001, 14001, 45001, 15378 and 22001. Our product range is DMF registered with USFDA and Health Canada. The facility boasts an impressive array of capabilities, including:

- Triplex Coating and Lamination (Nordmeccanica, Italy)
- High speed Flexographic and Rotogravure Printers
- High Speed Slitting
- R&D, QC and Testing facility

Triplex Coating and Lamination

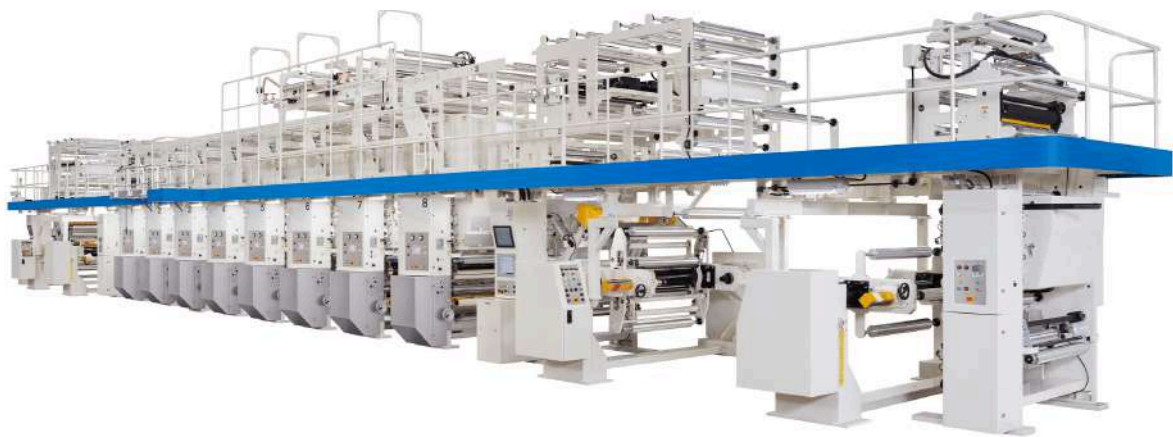
Finepharmapack recognizes the crucial role of Coating and Lamination in the primary pharma packaging process, as they play a vital role in ensuring the proper encapsulation and protection of drugs. Our state-of-the-art Coating and Lamination facility, manufactured by Nordmeccanica, Italy, is a testament to our commitment to excellence. This facility is designed to produce laminate variants with utmost precision and efficiency, ensuring a dust-free input of raw materials during processing.

Moreover, our Coating and Lamination facility is equipped with several advanced features to further enhance the quality and reliability of our processes. To maintain safety and control, our facility also features a solvent monitoring system. At Finepharmapack, we take great pride in our cutting-edge Coating and Lamination facility, as it enables us to deliver superior quality and protection for pharmaceutical products.



High Speed Flexographic and Rotogravure Printing Machines

With the advancement of the pharma-packaging industry, Finepharmapack places great emphasis on printing essential information on drug primary packaging. Our premier printing facility, equipped with state-of-the-art technology, ensures the delivery of high-quality printing. At the heart of our plant lies the Flexo Printing Machine, imported from Gallus, Germany and three Rotogravure printing machines designed in Italy and Japan. This cutting-edge machine is capable of utilizing Solvent Inks, Water-based Inks, and Low migration UV Inks, allowing us to generate a diverse range of printed materials.



High Speed Slitting

To ensure precise and accurate cutting operations, Finepharmapack has equipped its Slitting Facility with three cutting-edge High-Speed Slitters sourced from Poland. These ultramodern machines are specifically designed to deliver exceptional performance. With a slitting width range spanning from 50 mm to 1200 mm and a remarkable slitting and winding accuracy of ± 0.5 mm, our Slitting Facility stands among the top contenders in the pharma packaging industry.



Moreover, our facility is capable of achieving a Maximum Outer Diameter of up to 800 mm while maintaining a flawless Flush Finish. This feature significantly enhances the efficiency of our slitting process, allowing for seamless production. Additionally, to ensure speedy job completion, our slitting unit boasts the shortest setup time available in the market, further streamlining our operations and maximizing productivity.



R&D, QC and Testing Facility

At Finepharmapack, we recognize the paramount importance of Quality Control in the pharma packaging industry as it ensures the adherence to high standards in our manufactured wrappings. To uphold this commitment to quality, we have established a comprehensive QC and Testing Facility equipped with various testers that meticulously assess different parameters of the packaging.

For Cold form testing, we employ the B-Map burst tester, which is imported from Germany. This state-of-the-art device allows us to evaluate the integrity and strength of the packaging under cold form conditions. Furthermore, we utilize the Karl Fisher tester to conduct Solvent Moisture level testing, ensuring that our packaging materials meet the desired moisture specifications.

Our QC facility also includes a PH-Tester, which enables us to assess the acidity/alkalinity levels of solvents and inks, ensuring optimal compatibility with the packaged pharmaceutical products. To evaluate the strength and malleability of the packaging, we utilize advanced testing equipment such as the Seal Strength Tester, Bond Strength Tester, and Tensile Tester.

In addition to these essential testing units, our QC facility is equipped with various other specialized testers, including the COF Tester to measure the coefficient of friction, the Leak Tester to assess the sealing integrity, the Stability Chamber to simulate storage conditions, the Gas Chromatograph for precise analysis, the FTIR with Microscope for detailed material examination, and the Blister Cold Form Machine for evaluating blister packaging.

Through our meticulous Quality Control processes and the utilization of cutting-edge testing equipment, Finepharmapack ensures that our packaging materials meet the highest quality standards, ensuring the safety and efficacy of the pharmaceutical products we package.



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