



# GLOBAL PHARMA HEALTHCARE

- ✓ *Ensuring international standards of quality*
- ✓ *Providing accessible global health solutions*
- ✓ *Advancing medical innovation*



Global Pharma

Global Pharma



**EU-GMP**



WHO-cGMP

WHO-GMP Certified Facility

A COMPANY WITH  
A GLOBAL VISION

POWER TO  
**HEAL**

# About Us

Global Pharma Healthcare has grown to become a leader in the global healthcare industry, with operations in >40 countries and >700 product registrations worldwide. Our focus is on integrating science, advanced technology, and expert teams to effectively address global healthcare needs. As a company founded by doctors, we are committed to making medicine accessible to everyone.

We aim to offer an extensive range of affordable, high quality pharmaceutical products to global markets, fostering an environment where our company and communities can flourish. Our mission is to grow as a company that stands for the highest levels of quality standards, innovation, customer service, and commitment to pharmaceutical excellence.

At our EU-GMP and WHO-GMP certified facility, we consistently produce top-tier pharmaceutical formulations in various dosage forms, including tablets, capsules, liquid orals, dry syrups, sterile/non-sterile ointments, sachets, parenterals (PFS & FFS), eye & ear formulations, and food supplements. Our large-scale production capabilities and highly trained staff are able to ensure that all our products meet the highest standards of safety and quality.

With a strong presence in Southeast Asia, Central Asia, and Africa, we cater to the diverse needs of international markets. Our administrative headquarters and our EU-GMP, WHO-GMP, and ISO 9001:2008 certified state-of-the-art manufacturing plants are strategically situated in Alathur, near Chennai (India).

Our unwavering commitment to quality has led to approvals from numerous health ministries across Asia and Africa. In addition to EU-GMP and WHO-GMP certifications, we proudly maintain various ISO certifications, reaffirming our dedication to upholding the highest industry standards.

## Management Systems Certification



EU-GMP



Quality Management  
ISO 9001:2015



Environment  
ISO 14001:2015



Occupational Health & Safety  
OHSAS 18001:2007



Food Safety Management Systems  
FSMS  
ISO 22000:2005



Laboratory Quality Management Systems  
ISO 17025:2005

## Therapeutic Segments:

- Cardiovascular Drugs
- Anti-Hypertensives
- Lipid Lowering Agents
- Diuretics
- Anti-Diabetic Agents
- Antibiotics (Beta-lactam & Non-Beta-lactam)
- Anti-TB Agents
- Anti-Malarials
- Anti-Fungal Agents
- Anthelmintics
- NSAIDs
- Anti-Psychotics
- Anti-Ulcerants
- Anti-Coagulants
- Anti-Gout Drugs
- Anti-Allergics
- Cough and Cold Remedies
- Gynecological Drugs
- Erectile Dysfunction Drugs
- Dermatologicals & Wound Care Products
- Eye and Ear Drops
- Nasal Solutions
- Small and Large Volume Parenterals
- Nutritional Supplements (Liquid-filled Capsules, Syrups, Drops, Tablets, Capsules)
- Electrolytes

## Our Vision

We consistently invest in sustainable methods, innovative technologies, and our team to improve our operations. We believe this is vital in upholding a dependable supply chain that consistently delivers high-quality products and services, facilitating both emerging and established health solutions.



# Facilities

## Manufacturing Excellence:

Located in Alathur's prime pharmaceutical industrial area near Chennai and supported by the Government of Tamil Nadu, Global Pharma's state-of-the-art facility exemplifies our commitment to advancing healthcare. The facility includes:

**1. Expansive Manufacturing Space:** Spanning over 42,000 sq. feet, our space is expertly designed for the production of tablets, capsules, ointments, liquid orals, parenterals, eye/ear drops, and sachets. We are currently expanding by 17,000 sq. ft. on the second floor and 10,000 sq. ft. on the terrace to meet stringent SRA standards.

**2. Controlled Environment:** Our production areas comply with Class 100 to 1,000,000 cleanliness standards, featuring advanced HVAC systems with fine particulate filters (10, 5, and 3 microns) and terminal HEPA filters. This setup ensures controlled air quality with precise regulation of temperature, pressure, and humidity, critical for optimal product integrity.

**3. Guaranteed Water Purity:** We maintain a reliable supply of ultra-pure water through advanced reverse osmosis technology, supplemented by a deionization (DM) plant and UV sterilization. A multicolumn circulation system enhances ongoing water quality control, ensuring the highest standards are met.

Global Pharma combines decades of experience with a forward-thinking approach, enabling us to anticipate and meet customer needs effectively. Our innovative practices in manufacturing and our focus on quality control position us as a leader in the pharmaceutical industry.



As a company  
founded by  
doctors, we  
are  
committed to  
making  
medicine  
accessible to  
everyone.



## Packaging

Our products are expertly packaged using state-of-the-art technology, available in aluminium strips, blisters, and Alu-Alu packs. With a robust production capacity, we can produce up to 10 million capsules per month/shift, with efficiency and precision.

## Tablets:

Our tablet production line is outfitted with advanced machinery including Rapid Mixer Granulators (RMG), octagonal blenders, fluidized bed dryers, double rotary punching machines, and auto-coaters. We produce a wide range of tablets-uncoated, enteric-coated, sugar-coated, and film-coated-with a production capacity exceeding 1 million tablets per shift, catering to diverse market needs.



## Beta-Lactam facility:

Meeting WHO cGMP standards, our dedicated beta-lactam facility includes segregated areas for raw material storage, quality control labs, and finished product storage. We produce beta-lactams in tablet, capsule, and oral powder forms. Our oral powders for dose suspension are available in both glass and PET bottles, and sachets, with a production capacity of 10 million capsules and 1,000 kg of oral powders per month per shift.

## Injectables:

Our sterile injectables facilities are designed to meet global demands across various dosage forms. We manufacture both small and large volume parenterals, as well as specialized formulations for eye/ear drops. Our facilities include advanced air handling systems with HEPA filters, sophisticated water purification systems, and fully equipped labs for quality control and microbiology. We handle a wide array of product dosages, ranging from 1 ml to 100 ml, with a capability to produce up to 350 liters per shift.

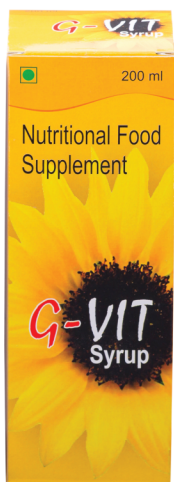


# Quality Control & Quality Assurance



At Global Pharma Healthcare, our commitment to delivering the highest quality products is relentless. Our team of experienced professionals meticulously monitors every stage of the production process to ensure only the finest products reach our customers. Each product undergoes rigorous quality checkpoints, managed by our proficient quality control department. Equipped with advanced instruments such as HPLC, UV, IR, TOC, and dissolution apparatus, we uphold stringent quality standards. Additionally, we have a specialized stability chamber for rigorous testing of our existing products and those under research and development.

## Liquid Orals:



## Hard Gelatin Capsules:



We offer a diverse range of products in capsule form, and our facility is equipped with AF-25T automatic filling machines to ensure precision and efficiency.

Our facility for liquid orals boasts automatic filling machines capable of producing large volumes efficiently. We maintain a hygienic environment with HEPA filters installed in both the manufacturing and filling areas. Our liquid oral products are available in both glass and PET bottles.

## Ointments:



The ointment and cream section is equipped with automatic filling machines of varying capacities, capable of manufacturing up to 300 kg of ointment/cream per shift.

## Products in Sachets:



Our product portfolio includes oral powders ranging from 1 gram to 30 grams. We offer a wide range of products, including electrolytes, lifestyle products, and nutritional supplements.



## Regulatory Affairs

Our expert Regulatory Affairs team ensures compliance by continuously monitoring updates in global regulatory guidelines. We maintain all our product details in the Common Technical Document (CTD) format in our Drug Master Files (DMFs), facilitating seamless market access and regulatory compliance.

## Drug Safety: Pharmacovigilance

Global Pharma is dedicated to enhancing patient safety through rigorous pharmacovigilance. We are committed to monitoring drug safety, ensuring prompt reporting and analysis of patient feedback.

We conduct Bioavailability/Bioequivalence (BA/BE) studies on our products to ensure stringent regulatory standards.



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**DSIR**

## Research & Development

At the heart of Global Pharma is our state-of-the-art R&D facility, recognized by the Department of Science and Technology, Government of India. We are leaders in pharmaceutical innovation, developing cutting-edge solutions that compete globally, driven by scientific excellence and a dedication to healthcare advancement.

## Sustainability



We are deeply committed to environmental stewardship. Our facilities include a "Zero Discharge" effluent treatment system that minimizes ecological impact by treating and recycling manufacturing waste. This system complies fully with Pollution Control Board (PCB) regulations, exemplifying our dedication to sustainable practices.

## Community Social Responsibility



At Global Pharma, we are dedicated to upholding our social responsibility and ensuring that our work has a lasting positive impact on local communities. By prioritising comprehensive healthcare support and wellness program for our employees and contributing to education initiatives in the local community, we uphold our commitment to societal well-being.



