

GRAFIBOX SUD S.p.A – Benefit Company

A box of solutions, since 1965

Since 1965, specialists in the secondary pharmaceutical packaging

“Green is our new Primary Colour”





Who we are

1

1965

Founding of Grafibox, a company specialized in the pharmaceutical folding cartons

2

1984

Due to a significant increase in demand, Grafibox Sud is established.
The company is moved to a larger location.

3

2007

In response to the market expenditures and growing necessities, Grafibox Sud purchased AGA in 2007, as a fully equipped and fully operational back up site.

Arti Grafiche Antonelli has been in the pharmaceutical carton packaging since 1973, and, with its extensive knowledge and proven experience, has been an important addition to our group.

4

2022

Grafibox Sud becomes a Benefit Corporation with social responsibility objectives

5

Today

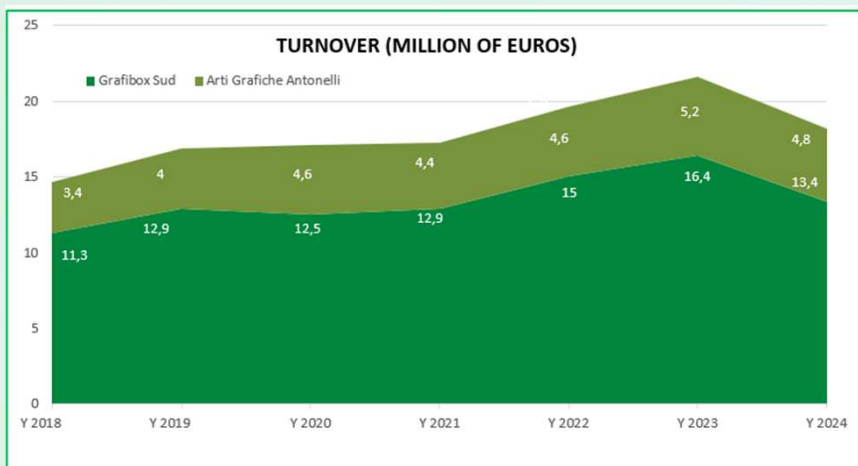
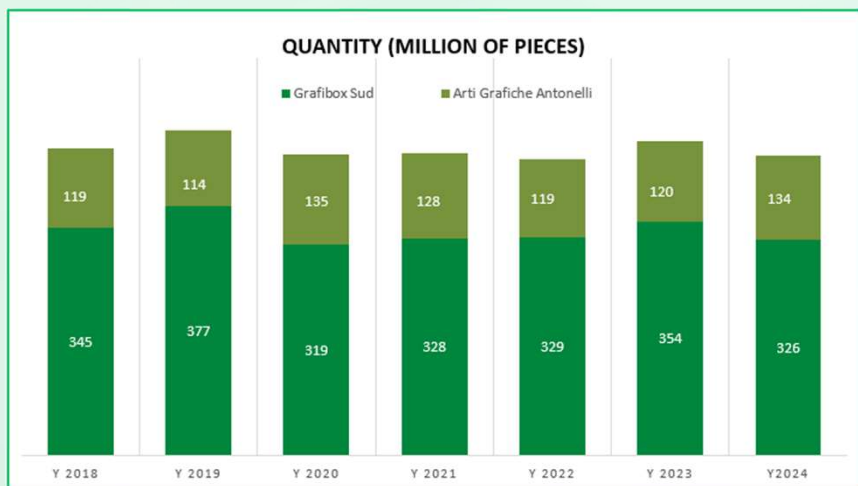
The Group has about 140 employees and is constantly growing in R&D

What we do

- ❖ Folding boxes in flat and microwave cardboard
- ❖ Leaflets and Labels
- ❖ Artwork Management / Color Proofing
- ❖ Cutting Plotter / Prototyping and Development
- ❖ Post-printing & Embellishments
- ❖ Serialization
- ❖ Tamper Evident/Anticounterfeiting
- ❖ Warehouse Services
- ❖ Call-Off
- ❖ V.M.I. (Vendor Managed Inventory)
- ❖ Business-to-Business: Production and delivery of materials aligned with the customer's production schedule
- ❖ Application of Optical Stickers and Anti-Counterfeiting Labels



Production Sites and Growth



Grafibox Sud (Rome)

Total area: 23,000 sqm

Covered area: 9.300 sqm

Warehouse, production, and offices

Arti Grafiche Antonelli (Naples)

Total area: 4,400 sqm

Covered area : 2.300 sqm

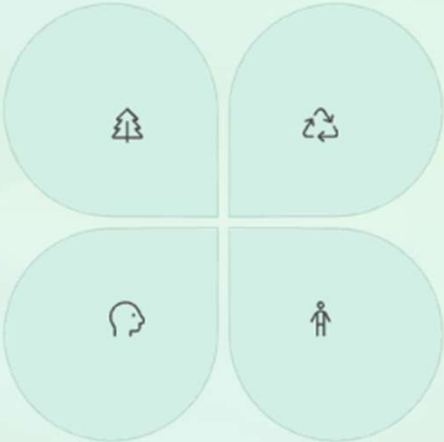
Warehouse, production, and offices

Since 2022, we are a Benefit Corporation

Our Environmental Ethics

Planet

PEFC and FSC certification for responsible wood sourcing
Use of 100% renewable energy



Waste Management

Rigorous procedures for monitoring and reduction
100% of process waste sent for recycling

Profit

Balancing economic performance with sustainability

People

Positive impact on our community and employees

Our Certifications

Our facilities maintain rigorous industry certifications ensuring the highest quality standards. Our certifications aim to maintain an utter commitment to sustainability, quality management, and regulatory compliance.

Grafibox Sud & AGA

- ❖ UNI EN ISO 9001:2015
- ❖ Forest Stewardship Council Certification (norma FSC-STD-40-004)
- ❖ Programme for Endorsement of Forest Certification (PEFC ITA 1002-2020)
- ❖ Certification 100% Green Energy
- ❖ Treedom Tree Planting Certificate (2003)
- ❖ Cribis – Prime Company Certificate – Maximum commercial reliability based on Cribis Dun & Bradstreet Rating
- ❖ *IN PROGRESS*: UNI EN ISO 14001:2015 e 45001:2018 Certification

Recent Awards Grafibox Sud :

- ❖ **2022 Printing Industry Oscars** – Best Folding Carton Manufacturer
- ❖ **2024 Ecovadis Gold Medal** for sustainability rating



Our Commitment



Defect-free products

High quality, always



On-time deliveries

Strict respect for deadlines



Direct working relationships

Transparent and fair client relations



Innovative approach

Proactive and cutting-edge solutions



After Sales customer support

On-site assistance in case of issues



Production



DESIGN OFFICE – PREPRESS

The **design office** develops custom structural solutions using dedicated CAD software and rapid prototyping systems. The output includes physical models (mock-ups) that precisely replicate the final design for quick technical assessments and client approvals.

The **prepress department** manages graphic processing with Hybrid software and specific workflows to ensure consistency and safety. It uses two Computer to Plate (CTP) systems for plate production, ensuring precision and consistent print quality.



PRINTING

The **printing department** is equipped with six-color offset sheet-fed presses, all with coating towers. Each press features automatic ink presetting and in-line spectrophotometric control systems for continuous color quality monitoring.



DIE-CUTTING

The **die-cutting** department includes machines with varying specs, covering a wide range of formats and processing types. This setup allows high flexibility in managing orders and delivery times.



GLUING

The **folding-gluing department** is optimized for pharmaceutical cartons, with lines of various sizes and equipment. All lines include code readers to prevent mix-ups and automatic boxing systems. Two lines are equipped with a **double AccuBraille system, a technology first installed worldwide by Grafibox Sud.**

Quality Control Process

- ❖ At both sites, we have an independent quality control department that supervises each stage of the production flow.
- ❖ Continuous support and inspections are carried out on raw materials, intermediate steps, and the final product before shipping.



Cardboard Inspection

Checking the first
printed sheet by image
electronic verification

PRINTING

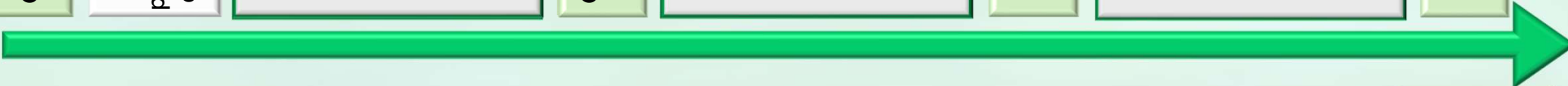
Checking the first cut
sheet

DIE CUTTING

Checking before
gluing

GLUING

OK for shipment





Grafibox Sud Equipment

Prepress

- CTP Avalon VLF
- CTP Amsky

Printing

- Heidelberg XL 106 - 6 colors
- Heidelberg SM CD 102 - 6 colors

Nov 2025 ->Komori -6 colors

Die Cutting

- 2 x Bobst SP 102 SE
- Novità 2024: Bobst Visioncut 106 AER
- Bobst SP 142 CER II (big size)

Gluing

- Bobst Expertfold 80 A-1 (x2)
- Bobst Visionfold 110 A2
- Bobst Cartonpack II (x2) e GT (x2)
- Bobst Media 100 A2



AGA Equipment

Prepress

CTP: Avalon - professional preparation

Printing

KBA Rapida 106 - 6 colors

Die Cutting

Bobst SP 102 SE

Bobst Novacut 106AE

Gluing

Bobst Expertfold 80 A-2 with Accubraille

Serialization Technology



In-line inspections

OCR/OCV checks and printed code grading



Complete traceability

Management of customer-provided number ranges with specific controls.



Reporting

Option to provide detailed reports for individual serial number.



Regulatory Compliance

Full adherence to international pharmaceutical standards



Production capacity

Production capacity in number of cartons depends on type and size; actual values are set based on company's current product mix.

520M

Grafix Sud Capacity (based on current production mix)

Max annual output-based on current mix

350M

Grafix Sud Production

Average current output

240M

Arti Grafiche Capacity (based on current production mix)

Max annual output-based on current mix

120M

Arti Grafiche Production

Average current output



THANKS FOR YOUR ATTENTION

