



# High-quality pharmaceutical services, anchored in decades of experience

Elevating pharma services to new heights. Discover expert CDMO solutions with exceptional service.



**Looking forward to 2025 and beyond...**

By bringing together top expertise, capabilities and experience from across the EU, we are striving to build a connected, high-performance network of sites and specialists, to enable the delivery of seamless, integrated services, covering every step from development to packaging.

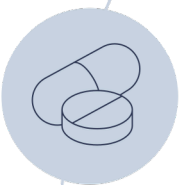


What can you expect? >



# Who are we ? A resolutely reliable CDMO.

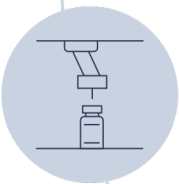
As a niche player, mid-size CDMO specialising in tailored pharmaceutical solutions, we're dedicated to providing small and medium pharma companies exceptional quality and efficient timelines.



## **Simplifying your drug development journey**

As your trusted development partner, we bring together the expertise, agility and resources to move your project forward with ease.

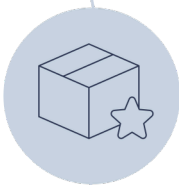
Our capabilities include formulation, process and analytical development and chemical synthesis, all delivered through a seamless, collaborative approach.



## **Delivering high-quality, efficient manufacturing services**

We combine decades of experience with a flexible, customer-first approach to deliver reliable, high-quality manufacturing at scale.

From technology transfer to commercial supply, we focus on efficiency, precision and quality, so you can be confident in every batch.



## **Exceeding your packaging expectations**

Our packaging services are designed to protect product integrity and meet the highest regulatory standards.

With a wide range of primary and secondary packaging solutions, we adapt quickly to your needs, making sure your product is ready, on time, every time.



# What makes us different?

From an ever-expanding pool of skills and expertise, we support you from the earliest stages of development through to the delivery of the finished product, leveraging a particular specialization and deep knowledge:

## Development capability



- Extensive dosage form
- development capabilities
- Sterile liquid and lyophilised development
- Formulation development
- Process development
- Analytical development
- Manufacture of clinical batches
- Regulatory support

## Sachets and stick packs



- Solid sticks
- Powders sachets
- High-speed sachet filling machines
- Flexible manufacturing capabilities
- Liquid sticks

## Sterile multidoses



- Nasal sprays and mouth sprays
- Eye drops and ear drops
- Topical formulations Implementation of all preservative-free devices currently available
- Precise and controlled aseptic filling in dedicated cleanroom facilities
- Aseptic filling into plastic or glass bottles
- Dedicated production lines for preservative-free sprays

## Oral solid dose



- Tablets (coated, sugar-coated, effervescent, bi-layer tablets)
- Granules, powders
- Hard and soft gelatin capsules
- Coated and sugar-coated pellets
- Controlled-release

## Semi-solid and liquid dose



- Suppositories
- Gels, ointments and creams
- Patches
- Multidose formulations
- Sprays and aerosols
- Suspensions, emulsions
- Liquids
- Ovules

## Lyophilisation & Sterile



- Sterile lyophilisation
- Non-sterile lyophilisation
- Bulk API lyophilisation
- Biologics and small molecule
- Freeze-drying and encapsulation of living bacteria
- Dedicated centre of excellence equipped with 15 freeze dryers, including three dedicated to sterile freeze-dried products
- Pre-filled syringe non-injectable
- Medical devices (wound dressing, patches, Haemostatic sponges)
- IVD & Cosmetics in vials

Our expertise extends to specialist products including controlled drugs, ophthalmic solutions, sterile semi-solids and sterile non-injectable liquids. Your project is further supported by our in-house analytical specialty lab, providing critical data and analysis for optimal results. All of these services are backed by comprehensive, tailored development solutions with dedicated in-house resources and a proven track record in pharmaceutical development.

## Our Certifications :

- FDA (US)
- GMP (EU & Eurasian)
- PMDA (Japan)
- ISO 13485, ISO 14001, ISO 45001, ISO 9001
- Clinical Trial Material (CTM)
- Veterinary certifications

We're committed to your success and look forward to building a stronger future together.

## Ready to work together?

Contact our team today:

[commercial@meribelpharma.com](mailto:commercial@meribelpharma.com)



Absolute  
Quality



Anchored  
in Quality



Assured, agile  
and attentive



Always  
Ready



Meribel Pharma Solutions is committed to building a sustainable future. Through our Corporate Sustainability Commitment, we focus on four strategic pillars: reducing our carbon footprint, supporting our people, strengthening responsible business, and fostering a positive impact in our communities.

 **meribel**  
PHARMA SOLUTIONS

