

**CRAFTING THE  
STORY OF HUMAN  
WELL BEING WITH  
CHEMICAL  
INNOVATION**



**KIMIA**  
chemistry of well being

**cGMP Manufacturing  
Facilities**

**INNOVATIONS**



## **Innovation. Integrity. Impact.**

Kimia Biosciences Limited is one of India's fastest-growing pharmaceutical companies, pioneering process technologies and setting new benchmarks in APIs, KSMs and intermediates. With more than a dozen patents filed and several "first-to-India" product launches, Kimia has earned a reputation for innovative process development, regulatory confidence and sustainable practices.

## **World-Class Research & Development**

- Multiple process-R&D centres supported by advanced analytical labs and an in-house IP team.
- A talent pool of 80+ scientists, including 15+ PhDs, working on cost-effective, regulatory-ready processes.
- Focus on innovation, speed-to-market and customer-driven solutions.

## **Kilo Lab Expertise – Bridging Lab and Plant**

- Dedicated kilo labs capable of delivering up to 10 kg batches.
- Seamless scale-up and technology transfer to commercial manufacturing

## **State-of-the-Art Manufacturing Facility Gurugram, Haryana (WHO-GMP Approved)**

- 140+ KL total reaction volume
- Three production modules with GLRs & SSRs and full accessory equipment
- Four powder-processing areas in Class 100,000 environment
- Temperature handling from  $-80^{\circ}\text{C}$  to  $+200^{\circ}\text{C}$
- Multiple DMFs filed, audited and approved by Indian and international agencies

## **What Kimia offers**

### **APIs / KSMs from Mfg. Facilities**

- **APIs & KSMs / Intermediates** from cGMP-certified facilities.
- **Innovative, cost-effective process development** including novel routes, polymorphs and salt forms.
- **High-purity KSMs & intermediates** with full analytical method development and impurity profiling.
- **Strong IP support** from our dedicated in-house team.

## **CDMO Excellence**

Kimia is a trusted partner for contract process development and manufacturing with full regulatory compliance:

- End-to-end product supply with required certifications.
- Detailed documentation including development reports, tech-transfer documents and DMFs.
- Flexible, customer-centric models for seamless collaboration.

## Our Business Verticals

- **Active Pharmaceutical Ingredients (API):** Large-scale production of high-quality APIs across therapeutic areas.
- **API Intermediates (KSM):** High-purity key starting materials and intermediates to support global API manufacturers
- **Contract Research (CRO):** Custom research, process development and analytical support tailored to client needs.
- **Contract Manufacturing (CMO):** Flexible, compliant manufacturing solutions for APIs, intermediates and specialty chemicals.
- **Formulations (FDF):** End-to-end development and manufacturing of finished dosage forms.
- **Specialty Chemicals (Chem):** Innovative specialty and fine chemicals for niche applications and custom requirements.



Approved by Department of Scientific & Industrial Research and follows WHO guidelines for GMP



Approved by WHO-GMP certification and also have WC and COPP



ISO Certified –9001.2015



ISO Certified –14001.2015



ISO Certified –45001.2018



Approved by PIC/S (Korea) certification



Approved by KFDA certification



Approved by EHS certification



Approved by OHSAS certification

## ESG & Sustainability – Chemistry for a Better Future

Kimia has embedded Environmental, Social and Governance (ESG) principles into its operations to create lasting value for stakeholders:

- **Environmental Stewardship:** Energy efficiency, renewable energy adoption, waste management and water stewardship.
- **Social Responsibility:** Employee welfare, workplace safety, diversity and inclusion.
- **Governance & Ethics:** Regulatory compliance, ethical R&D, sustainable supply chains.

We're also embracing green chemistry, sustainable packaging and eco-friendly product development to build a resilient and responsible pharmaceutical enterprise for the future.

**Innovating APIs and Intermediates with Global Quality, Sustainable Practices and Regulatory Confidence.**

# API PRODUCTS COMMERCIALS

Product Name	Stage	Therapeutic Category	Pharmacopoeia	COPP	W/C	OP DMF
Acotiamide Hydrochloride	Commercialised	Gastrointestinal Agent	IH	√	√	√
Apixaban	Commercialised	Anti - Coagulant	IH	√	√	√
Azelnidipine	Commercialised	Anti - Hypertensive	IH/IP/JP	√	√	√
Benfotiamine	Commercialised	Vitamin B1	IH	√	√	√
Benidipine Hydrochloride	Commercialised	Anti - Hypertensive	JP	√	√	√
Bilastine	Commercialised	Anti - Histamine	IH/IP	√	√	√
Brivaracetam	Commercialised	Anti - Convulsant	IH/IP/EP	√	√	√
Citicoline Sodium	Commercialised	Central Stimulant	IH/IP/USP	√	√	√
Dapagliflozin Propanediol Monohydrate	Commercialised	Anti - Diabetic	IH/IP/USP	√	√	√
Delafloxacin Meglumine	Commercialised	Anti - Bacterial	IH	√	√	√
Empagliflozin	Commercialised	Anti - Diabetic	IH	√	√	√
Fimasartan Potassium Trihydrate	Commercialised	Anti - Hypertensive	IH	√	√	√
Imeglimin Hydrochloride	Commercialised	Anti - Diabetic	IH	√	√	√
Luliconazole	Commercialised	Anti - Fungal	IH/IP	√	√	√
Mirabegron	Commercialised	Overactive Bladder	IP/EP/BP	√	√	√
Oxaceprol	Commercialised	Anti - Inflammatory	IH	√	√	√
Prucalopride Succinate	Commercialised	Prokinetic Agent	IH	√	√	√
Rivaroxaban	Commercialised	Anti - Coagulant	IP/BP/EP/USP	√	√	√
Sacubitril Sodium	Commercialised	Anti - Hypertensive	IH	√	√	√
Sacubitril Valsartan	Commercialised	Anti - Hypertensive	IH	√	√	√
Teneligliptin Hydrobromide Hydrate	Commercialised	Anti - Diabetic	IH/IP	√	√	√
Ursodeoxycholic Acid	Commercialised	Hepatoprotective Agent	IP/EP/BP/JP/USP	√	√	√

## LAB VALIDATED

Product Name	Therapeutic Category
Bempedoic Acid	Lipid Lowering Agent
Bisbentiamine	Thiamine Supplement
Clascoterone	Anti - Acne
Dapagliflozin (Amorphous)	Anti - Diabetic
Ibuprofen Arginine	NSAID
Isotretinoin	Anti - Acne
Norursodeoxycholic Acid	Cholorectic Agent
Rifaximin	Anti - Bacterial
Teneligliptin Hydrochloride	Anti - Diabetic
Vonoprazan Fumarate	Anti-Ulcer/GERD
Vortioxetine Hydrobromide	Anti - Depressant

## PRODUCTS UNDER DEVELOPMENT

Product Name	Therapeutic Category
Brexipiprazole	Anti - Psychotic
Elafibranor	Liver / Metabolic Disease Agent
Ensifentrine	COPD / Respiratory Agent
Gefapixant	Chronic Cough Treatment Agent
Gepotidacin	Anti - Bacterial
Mirogabalin	Neuropathic Pain Agent
Resmetirom	Lipid / NASH Treatment Agent
Rimegepant Sulfate	Anti- Migraine
Upadacitinib	Immunosuppressant

# Commercial KSM, Intermediates & Reagents

Name of KSM	CAS No.	Related - API
Ethyl-2-Amino 1,3-Thiazole 4-Carboxylate	5398-36-7	Acotiamide Hydrochloride
2,4,5-Trimethoxy Benzoic Acid	490-64-2	
Ethyl 2-(2,4,5-trimethoxybenzamido)-1,3-thiazole-4-carboxylate	185105-98-0	
1-Benzhydrylazetid-3-yl 3-Amino-3-iminopropanoate Acetate	170749-59-4	Azelnidipine
1-(diphenylmethyl)-3-azetidiny-2-cyanoacetate	116574-14-2	
Isopropyl 2-(3-nitrobenzylidene)acetoacetate	39562-25-9	
Ethyl 1-(4-methoxyphenyl)-7-oxo-6-(4-(2-oxopiperidin-1-yl)phenyl)-4,5,6,7-tetrahydro-1H-pyrazolo[3,4-c]pyridine-3-carboxylate	503614-91-3	Apixaban
2-(4-(2-Chloroacetyl)phenyl)-N-methoxy-N,2-dimethylpropanamide	1638785-15-5	Bilastine
Ethyl 1-(6-amino-3,5-difluoropyridin-2-yl)-6-fluoro-7-[3-(isobutyryloxy)azetid-1-yl]-4-oxo-1,4-dihydroquinoline-3-carboxylate	503614-91-2	Delafloxacin Meglumine
Ethyl 3-oxo-3-(2,4,5-trifluorophenyl) propanoate	98349-24-7	
Benzenepropanoic acid, $\alpha$ -[[[(6-amino-3,5-difluoro-2-pyridinyl)amino]methylene]-2,4,5-trifluoro- $\beta$ -oxo-, ethyl ester	875712-88-2	
Ethyl 1-(6-amino-3,5-difluoro-2-pyridinyl)-8-chloro-6-fluoro-1,4-dihydro-7-[3-(2-methyl-1-oxopropoxy)-1-azetidiny]-4-oxo-3-quinolinecarboxylate	875712-90-6	
1-(6-Amino-3,5-difluoropyridin-2-yl)-8-chloro-6-fluoro-7-(3-hydroxyazetid-1-yl)-4-oxo-1,4-dihydroquinoline-3-carboxylic acid	189279-58-1	
2-Butyl-1,6-dihydro-N,N,4-trimethyl-6-oxo-1-[[[2'-[1-(triphenylmethyl)-1H-tetrazol-5-yl][1,1'-biphenyl]-4-yl]methyl]-5-pyrimidineacetamide	503155-67-7	Fimasartan
2-Butyl-5-dimethylaminothiocarbonylmethyl-6-methyl-3-[[[2'-(1H-tetrazol-5-yl)biphenyl-4-yl]methyl]pyrimidin-4(3H)-one	247257-48-3	
2-(2-Butyl-4-hydroxy-6-Methylpyrimidin-5-yl)-N,N-dimethylacetamide (Fima-Pyrimidinamide)	1315478-13-7	

# Commercial KSM, Intermediates & Reagents

Name of KSM	CAS No.	Related - API
(1R), 2-Chloro-1-(2,4-dichlorophenyl)ethan-1-ol	114446-57-0	Luliconazole
Imidazole 1-acetonitrile Mesylate	2953074-20-7	
(R)-2-Hydroxy-N-[2-(4-nitrophenyl)ethyl]-2-phenylacetamide	521284-19-5	Mirabegron
(R)-2-[[2'-(4-nitrophenyl)-ethyl]amino]-1-phenylethanol monohydrochloride	521284-21-9	
(1R)-2-[[2-(4-Aminophenyl)ethyl]amino]-1-phenylethanol	391901-45-4	
(1R)-2-[[2-(4-Aminophenyl)ethyl]amino]-1-phenylethanol hydrochloride (1:1)	521284-22-0	
1-(3-methoxypropyl)piperidin-4-amine	179474-79-4	Prucalopride Succinate
4-amino-5-chloro-2,3-dihydro-1-benzofuran-7-carboxylic acid	123654-26-2	
2-((2R)-2-hydroxy-3-[4-(3-oxomorpholin-4-yl) aniline]propyl)-1-H-isoindole-1,3(2H)-dione	446292-07-5	Rivaroxaban
1-H isoindole-1,3-(2H)-dione, 2-[[[(5S)-2-Oxo-3-[4-(3-oxo-4-morpholinyl)phenyl]-5-oxazolidinyl]methyl]-	446292-08-6	
(S)-4-(4-(5-(aminomethyl)-2-oxooxazolidin-3-yl)phenyl)morpholin-3-one Hydrochloride	898543-06-1	
(S)-glycidyl phthalimide	161596-47-0	
Ethyl (2R,4S)-5-([1,1'-biphenyl]-4-yl)-4-amino-2-methylpentanoate hydrochloride	149690-12-0	Sacubitril Sodium
21-(acetyloxy)-17-(1-oxopropoxy)-pregn-4-ene-3,20-dione	2767265-35-8	Clascoterone
(R)-3-((3R,5S,7S,8R,9S,10S,13R,14S,17R)-3,7-dihydroxy-10,13-dimethylhexadecahydro-1H-cyclopenta[a]phenanthren-17-yl)butanenitrile	118316-12-4	Nor-Ursodeoxycholic acid
N,N'-((2Z,2'Z)-disulfanediy)bis(5-hydroxypent-2-ene-3,2-diyl)bis(N-((4-amino-2-methylpyrimidin-5-yl)methyl)formamide) (Thaimine Disulfide)	67-16-3	Bisbentiamine
8-hydroxy-2,2,14,14-tetramethylpentadecanedioic acid -(Bempedoic acid tech grade)	738606-46-7	Bempedoic acid
2,2,14,14-tetramethyl-8-oxopentadecanedioic acid	413624-71-2	
2,4-bis(4-methoxyphenyl)-1,3,2,4-dithiadiphosphetane 2,4-disulfide (Lawesson's Reagent)	19172-47-5	General Reagent

## Under-development KSM, Intermediates & Reagents

Name of KSM	CAS No.	Related - API
Tert-butyl -2-(2,6-dimethyl-4-(3-(4-(methylthio)phenyl)-3-oxoprop-1-en-1-yl)phenoxy)-2-methylpropanoate	824932-90-3	Elafibranor
Tert-butyl (E)-2-(2,6-dimethyl-4-(3-(4-(methylthio)phenyl)-3-oxoprop-1-en-1-yl)phenoxy)-2-methylpropanoate	923978-25-0	
1-(Benzo[b]thiophen-4-yl) piperazine hydrochloride	913614-18-3	Brexipiprazole
7-(4-(4-(Benzo[b]thiophen-4-yl) piperazin-1-yl)butoxy)quinolin-2(1H)-one 4-methylbenzenesulfonate		
2-Isopropyl-4-methoxyphenol	13522-86-6	Gifapixant
2-(2-Isopropyl-4-methoxyphenoxy) acetonitrile	927872-64-8	
Isopropyl 2-(3-nitrobenzylidene)acetoacetate	865304-71-8	
6-(4-Amino-2,6-dichlorophenoxy)-4-isopropylpyridazin-3(2H)-one	920509-28-0	Resmetirom
Ethyl 4-cyano-4-(2-(3,5-dichloro-4-((5-isopropyl-6-oxo-1,6-dihydropyridazin-3-yl)oxy)phenyl)hydrazinyl)-3-oxobutanoate	2987937-25-5	

# CDMO

Business Focus- One step solution

## CDMO SERVICES

ROS SCOUTING

IP EVALUATION

PROCESS DEVELOPMENT

IMPURITY PROFILING & SYNTHESIS

ANALYTICAL METHOD DEVELOPMENT

SCALE UP-KILO LAB & DELIVER

COMMERCIAL PRODUCTION

REGULATORY SUPPORT



INNOVATIVE  
PROCESS

- NON INFRINGING PATENTS
- COST EFFECTIVE

STRINGENT  
QUALITY  
SPECIFICATION

- COMPLIANCE WITH ICH GUIDELINES

RESTRICTED  
SOLVENT  
USAGE

- COMPLIANCE OF EHS GUIDELINES

PHYSICO  
CHEMICAL  
PROPERTIES

- PARTICAL SIZE
- POLYMORPHIC FORM
- SALTS & HYDRATES
- BULK DENSITY

DEVELOPMENT  
REPORT

- TECHNOLOGY TRANSFER
- DOCUMENT SUPPORT

**80+**  
RESEARCH  
SCIENTISTS &  
15+ PhD

FULL-FLEDGED  
R&D TEAM  
**25+**  
ANALYSTS

EXPERIENCED  
GLOBAL IPR  
TEAM

R&D LAB  
15 HPLCs  
& 7 GCs

**210KL**  
PRODUCTION  
CAPACITY  
(GM TO TON)

KILO LAB  
FOR  
SYNTHESISING  
UP TO 10KG

ADVANCED  
ANALYTICAL  
LAB

**cGMP**  
Manufacturing  
Facility



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# Global Footprint Network



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## Why Partner with Kimia Biosciences?

At **Kimia Biosciences**, we are more than a manufacturer — we're your strategic partner for innovation, quality, and speed in pharmaceuticals.

- **World-Class Infrastructure:** Best-in-class manufacturing facilities with global accreditations, state-of-the-art research platforms, and a team of brilliant minds driving our R&D.
- **Proven CDMO Expertise:** Multiple ongoing contract manufacturing projects involving complex chemistries and advanced technologies for leading global companies.
- **Uncompromising Quality:** APIs and intermediates produced to the highest standards with a consistent record of customer satisfaction.
- **Value-Added Development Partner:** An ideal collaborator for developing differentiated pharmaceutical products that deliver real market advantage.
- **Custom Synthesis at Scale:** Extensive experience in custom synthesis and contract manufacturing of APIs and intermediates across diverse therapeutic areas.
- **Competitive Advantage:** World-class quality at highly competitive pricing, giving our partners both reliability and cost efficiency.

**Kimia Biosciences** — *Integrated. Innovative. Reliable.*

