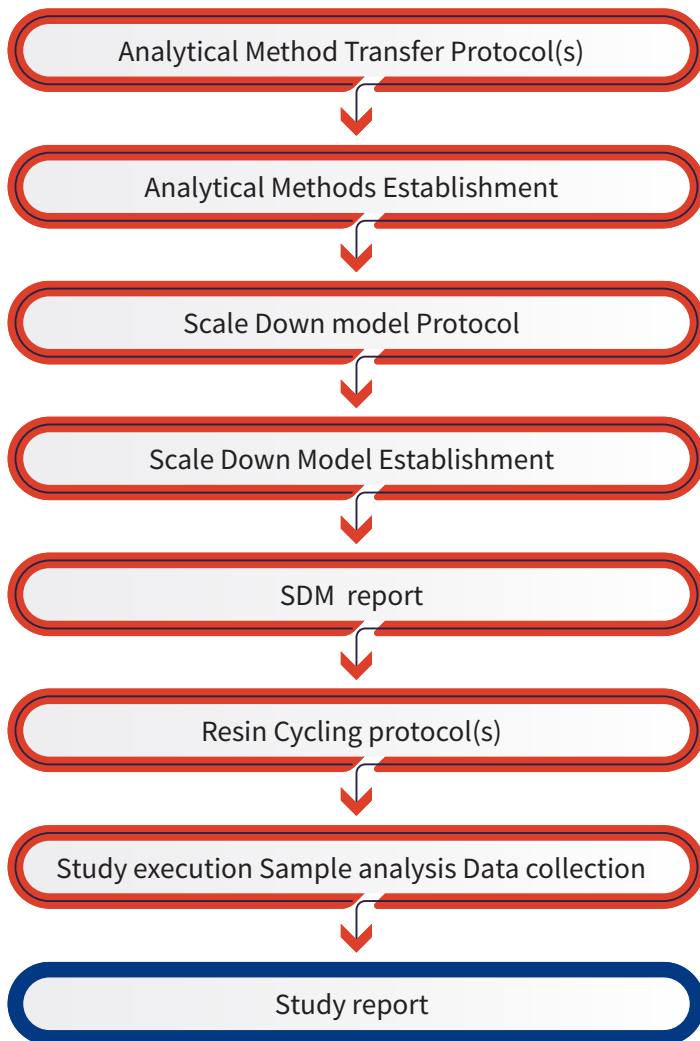


Resin Recycling Studies



Project Outline



Documentation

- Activities are carried out with formal protocols
- The protocols are discussed with, reviewed by and signed off by the client prior to initiation of experimental work.
- Protocols will include procedures as well as acceptance criteria.
- Reports are finalized after client review and sign-off by client.
- Client has the flexibility to arrange data and report in their format.

Data

- 100% data verification is done by the QA personnel
- All the raw data shall be available for client review and the same will be shared with client after study completion.

Materials

- Pre-approval of complete list of materials by client before initiating procurement.
- All residual materials and the used resin can be shipped back to client

Project Timeline

Description	Timeline
Analytical method transfer	12 weeks
Baseline runs	3 weeks

Chromatography resin	Number of runs	Timeline
Protein A chromatography (PAC)	240 Runs	18 to 20 weeks
Ion exchange chromatography (IEX)	120 Runs	11- 12 weeks

