



SANYLEG

PASSION FOR COMPRESSION

SANYLEG ESSENTIAL

SANYLEG

30+ years of excellence in compression stockings

Founded in 1993, Sanyleg was born from the entrepreneurial vision of Alberto Ghelfi. Despite personal challenges, under his tenacious leadership, the company evolved and has maintained its commitment to the medical and sports compression hosiery market ever since, with an emphasis on quality and innovation.

Located in Castel Goffredo, the factory spans 5,000 square meters, with 500 square meters for administrative offices. It maintains a constant temperature of 25°C and 65% humidity in the production hall to preserve yarn quality. Operating around 170 knitting machines 24/5, we ensure exceptional flexibility and short lead times. The well-stocked warehouse and efficient inventory system guarantee prompt product availability, supporting the commitment to swiftly and reliably meeting customer needs.



SANYLEG

What we excel in

VARICOSE VEIN PROTECTION AND ELASTIC COMPRESSION

40%
Minimum thigh compression

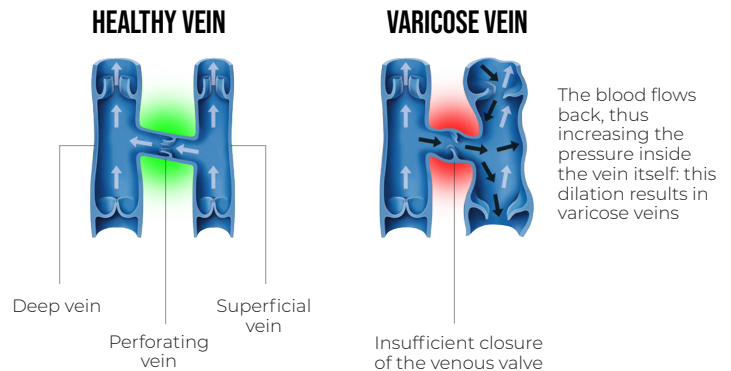
70%
Medium calf compression

100%
Maximum ankle compression

Sanyleg excels in the production of medical compression socks, leveraging its extensive experience in the field. Each product is meticulously designed to **prevent and treat venous diseases** by ensuring precise graduated compression through the use of highly elastic yarns and specialized machinery.

Utilizing medical compression technology, which applies elastic pressure to the legs or other body areas, these socks improve circulation, reduce swelling, and support muscle recovery. Made with **premium materials** such as nylon, polyester, elastan, cotton, or wool, they provide both comfort and long-lasting therapeutic benefits.

Additionally, production complies with various **international standards**, allowing **flexibility** to meet specific market needs while ensuring the highest levels of quality and conformity. We offer personalized service, tailored to fulfill our customers' specific requirements.



PREVENTIVE

Sheer line



Knee-Highs



Art. B11 - 70 den - mm/Hg 10-14

Knee-high with medium graduated compression, comfort top, honey comb mesh.

Sizes: S/M, L/XL

Comp. 85% Polyamide, 15% Elastan

MEDIUM

Art. P21 - 140 den - mm/Hg 15-21

Knee-high with a strong graduated compression, comfort top, honey comb mesh.

Sizes: S/M, L/XL

Comp. 79% Polyamide 21% Elastan

STRONG

Art. M31 - 280 den - mm/Hg 25-27

Knee-high with extra strong graduated compression, comfort top, honey comb mesh.

Sizes: S/M, L/XL

Comp. 77% Polyamide, 23% Elastan

EXTRA STRONG

Shoe size	Small - Medium	Large - X-Large
European	35 - 38	39 - 42
US - Women	6½ - 8	8 - 10



PREVENTIVE

Sheer line



Stay Ups



Art. B13 - 70 den - mm/Hg 10-14

Stay up with a light graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 84% Polyamide, 16% Elastan

MEDIUM

Art. P23 - 140 den - mm/Hg 15-21

Stay up with a strong graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 79% Polyamide 21% Elastan

STRONG

Art. M33 - 280 den - mm/Hg 25-27

Stay up with an extra strong graduated compression, with silicon lace top, honey comb mesh.

Sizes: S, M, L, XL

Comp. 77% Polyamide, 23% Elastan

EXTRA STRONG

		WEIGHT																				
		lbs	88	93,5	99	105	110	116	121	127	132	138	143	149	154	160	165	171	177			
		kg	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	78	85			
HEIGHT	4' 11"	150 cm																				
	5' 00"	152,5 cm			S																	
	5' 1"	155 cm			S																	
	5' 2"	157,5 cm						M														
	5' 3"	160 cm						M														
	5' 4"	162,5 cm									L											
	5' 5"	165 cm									L											
	5' 6"	167,5 cm																				
	5' 7"	170 cm																				
	5' 8"	172,5 cm																				
	5' 9"	175 cm																				
	5' 10"	178 cm																				
5' 11"	180,5 cm																					



PREVENTIVE

Sheer line



Pantyhoses



Art. B14 - 70 den - mm/Hg 10-14

Pantyhose with a medium graduated compression, reinforced body, honey comb mesh.

Sizes: S, M, L, XL, XXL

Comp. 84% Polyamide, 16% Elastan

MEDIUM

Art. P24 - 140 den - mm/Hg 15-21

Pantyhose with a strong graduated compression, reinforced body, honey comb mesh.

Sizes: S, M, L, XL, XXL

Comp. 79% Polyamide 21% Elastan

STRONG

Art. M34 - 280 den - mm/Hg 25-27

Pantyhose with an extra strong graduated compression, with reinforced body, honey

Sizes: S, M, L, XL, XXL

Comp. 77% Polyamide, 23% Elastan

EXTRA STRONG

		WEIGHT																			
		lbs	88	93,5	99	105	110	116	121	127	132	138	143	149	154	160	165	171	177		
		kg	40	42,5	45	47,5	50	52,5	55	57,5	60	62,5	65	67,5	70	72,5	75	78	85		
HEIGHT	4' 11"	150 cm																			
	5' 00"	152,5 cm			S																
	5' 1"	155 cm			S																
	5' 2"	157,5 cm																			
	5' 3"	160 cm																			
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	5' 7"	170 cm																			
	5' 8"	172,5 cm																			
	5' 9"	175 cm																			
	5' 10"	178 cm																			
5' 11"	180,5 cm																				



STANDARD 100
 CLEO TEX
 19CK0009
 CENTROCCO

PREVENTIVE

Cotton line



Unisex Cotton Socks



Art. B12 - mm/Hg 14-16

Cotton knee-high with a medium graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 67% Cotton, 26% Poliyamide, 7% Elastan

MEDIUM

Art. P22 - mm/Hg 15-21

Cotton Knee-high with a strong graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 63% Cotton, 27% Polyamide, 10% Elastan

STRONG

Art. M32 - mm/Hg 25-27

Cotton Knee-high with extra strong graduated compression, extra soft comfort top.

Sizes: S, M, L, XL, XXL

Comp. 61% Cotton, 24% Polyamide, 15% Elastan

EXTRA STRONG

Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 6½	6½ - 8	8 - 9½	9½ - 11	11 - 12½
US - Women	6½ - 8	8 - 10	10 & over	-	-



SENSITIVE

Diabetic



Art. D61

Short sock without compression, non-marking top with reinforcement in the most sensitive areas and flat toe stitching.

Comp: 80% Cotton, 15% Polyamide, 5% Elastan



Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 6½	6½ - 8	8 - 9½	9½ - 11	11 - 12½
US - Women	6½ - 8	8 - 10	10 & over	-	-



THERAPEUTIC

Premium line



Class I - Art. T31

Comp: 73% Polyamide, 27% Elastan

Class II - Art. T41

Comp: 70% Polyamide, 30% Elastan

Open toe knee sock with graduated compression and non-restricting top. Also available with closed toe.



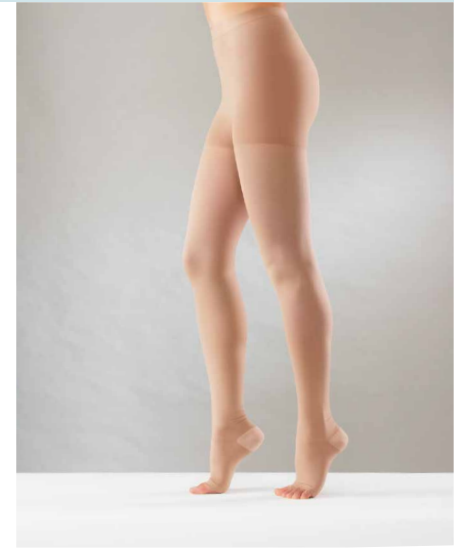
Class I - Art. T32

Comp: 70% Polyamide, 30% Elastan

Class II - Art. T42

Comp: 70% Polyamide, 30% Elastan

Open toe stocking with graduated compression. Also available with closed toe.



Class I - Art. T33

Comp: 73% Polyamide, 27% Elastan

Class II - Art. T43

Comp: 70% Polyamide, 30% Elastan

Open toe tights with graduated compression and highly elastic briefs. Also available with closed toe.

Class I - 18-21 mm/Hg | Class II - 23-32 mm/Hg

Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.

Circumference (cm)		X-Small	Small	Medium	Large	X-Large	XX-Large
		1	2	3	4	5	6
	cB	18 - 20	20 - 22	22 - 25	25 - 28	28 - 32	32 - 35
	cB1	23 - 27	25 - 30	27 - 33	30 - 36	32 - 38	36 - 41
	cC	30 - 36	32 - 40	34 - 44	38 - 48	41 - 51	45 - 54
	cD	26 - 32	29 - 34	31 - 36	33 - 39	37 - 42	40 - 45
	cE	32 - 38	34 - 41	37 - 44	40 - 49	42 - 51	44 - 55
	cF	38 - 50	43 - 54	46 - 59	50 - 64	54 - 69	60 - 74
	cG	38 - 53	43 - 58	46 - 62	50 - 67	54 - 73	60 - 78
	lG STANDARD	72 - 83					
	lD STANDARD	38 - 44					



It is recommended to obtain a medical evaluation and prescription prior to using these products.

HOSPITAL

Premium line



Art. H52 - AD mm/Hg 18-20

Antiembolism below knee stocking with inspection hole.

Comp: 83% Polyamide, 15% Elastan, 2% Polypropylene



Art. H51 - AG mm/Hg 18-20

Antiembolism thigh length with inspection hole and silicon top.

Comp: 79% Polyamide, 19% Elastan, 2% Polypropylene



Art. H53 - AGT mm/Hg 18-20

Antiembolism full length stocking with inspection hole, adjustable top, ambidextrous.

Comp: 83% Polyamide, 15% Elastan, 2% Polypropylene



18-20 mm/Hg

Carefully check the measurements of the patient's leg in order to assign the correct size and ensure the best compression efficiency and the best comfort of use.

		CIRCUMFERENCE					
		Small	Medium	Large	X-Large	XX-Large	XXX-Large
LENGTH		cB 18 - 22 cm cD 29 - 35 cm cG 43 - 54 cm	cB 22 - 26 cm cD 34 - 40 cm cG 48 - 60 cm	cB 26 - 29 cm cD 39 - 45 cm cG 54 - 66 cm	cB 29 - 32 cm cD 44 - 51 cm cG 60 - 72 cm	cB 32 - 35 cm cD 50 - 56 cm cG 67 - 80 cm	cB 32 - 35 cm cD 50 - 56 cm cG 80 - 100 cm
AD 1 Pair	Short 33 - 38 cm	H52CS	H52CM	H52CL	H52CXL	-	-
	Normal 38 - 43 cm	H52NS	H52NM	H52NL	H52NXL	H52NXXL	-
	Long 43 - 48 cm	H52LS	H52LM	H52LL	H52LXL	-	-
AG 1 Pair	Short 60 - 70 cm	H51CS	H51CM	H51CL	H51CXL	-	-
	Normal 70 - 80 cm	H51NS	H51NM	H51NL	H51NXL	H51NXXL	H51NXXXL
	Long 80 - 90 cm	H51LS	H51LM	H51LL	H51LXL	-	-
AGT 1 Piece	Short 60 - 70 cm	H53CS	H53CM	H53CL	H53CXL	-	-
	Normal 70 - 80 cm	H53NS	H53NM	H53NL	H53NXL	H53NXXL	-
	Long 80 - 90 cm	H53LS	H53LM	H53LL	H53LXL	-	-
The different color shade of the inspection hole identifies the size of the stocking.		SHORT NORMAL LONG					



It is recommended to obtain a medical evaluation and prescription prior to using these products.

HOSPITAL

Sanyven



Art. H62 - AD mm/Hg 18

Antiembolism below knee stocking with inspection hole.

Comp: 82% Polyamide, 18% Elastan



Art. H61 - AG mm/Hg 18

Antiembolism thigh length with inspection hole and silicon top.

Comp: 82% Polyamide, 18% Elastan

18 mm/Hg

AD 1 Pair 	LENGTH 38 - 43 cm	AG 1 Pair 	LENGTH 63-88 cm
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	Small	Medium	Large	X-Large	XX-Large
CIRCUMFERENCE	cB 18 - 22 cm cD 29 - 35 cm cG 43 - 54 cm	cB 22 - 26 cm cD 34 - 40 cm cG 48 - 60 cm	cB 26 - 29 cm cD 39 - 45 cm cG 54 - 66 cm	cB 29 - 32 cm cD 44 - 51 cm cG 60 - 72 cm	cB 30 - 32 cm cC 44 - 56 cm cG 78 - 98 cm
The color of the visual heel identifies the size of the stocking.					



It is recommended to obtain a medical evaluation and prescription prior to using these products.



GRADUATED COMPRESSION

Sport line



Art. SB22 mm/Hg 15-21

Sport knee-high sock in Dryarn with graduated compression.

Comp: 57% Polyamide, 33% Polypropylene, 10% Elastan



Shoe size	Small	Medium	Large	X-Large	XX-Large
European	37 - 39	39 - 41	41 - 43	43 - 45	45 - 47
US - Men	5 - 6½	6½ - 8	8 - 9½	9½ - 11	11 - 12½
US - Women	6½ - 8	8 - 10	10 & over	-	-



Graduated compression socks enhance athletic performance with advanced technology and high-quality materials. Engineered to improve circulation, reduce muscle fatigue, and accelerate recovery, they provide exceptional support and comfort for athletes in any high-intensity sport.

SCIENTIFICALLY PROVEN EFFECTS

Before physical activity

Get a good start with fresh legs. Compression ensures the muscles are oxygenated, and legs are prevented from swelling, creating optimal conditions for high performance, whether in a race or a training session.

During physical activity

Wearing compression socks during physical activity gives support to muscles and reduces the vibrations that cause muscle fatigue. The supportive effect can also prevent shin splints and muscular injuries.

After physical activity

Compression socks accelerate the recovery process. Increased blood flow effectively removes lactic acid and other toxins from muscles. Wearing compression socks after a race or training session aids muscle recovery in the best possible way.



BREATHABLE



THERMOREGULATING



ELASTIC



GRADUATED COMPRESSION



LIGHTWEIGHT



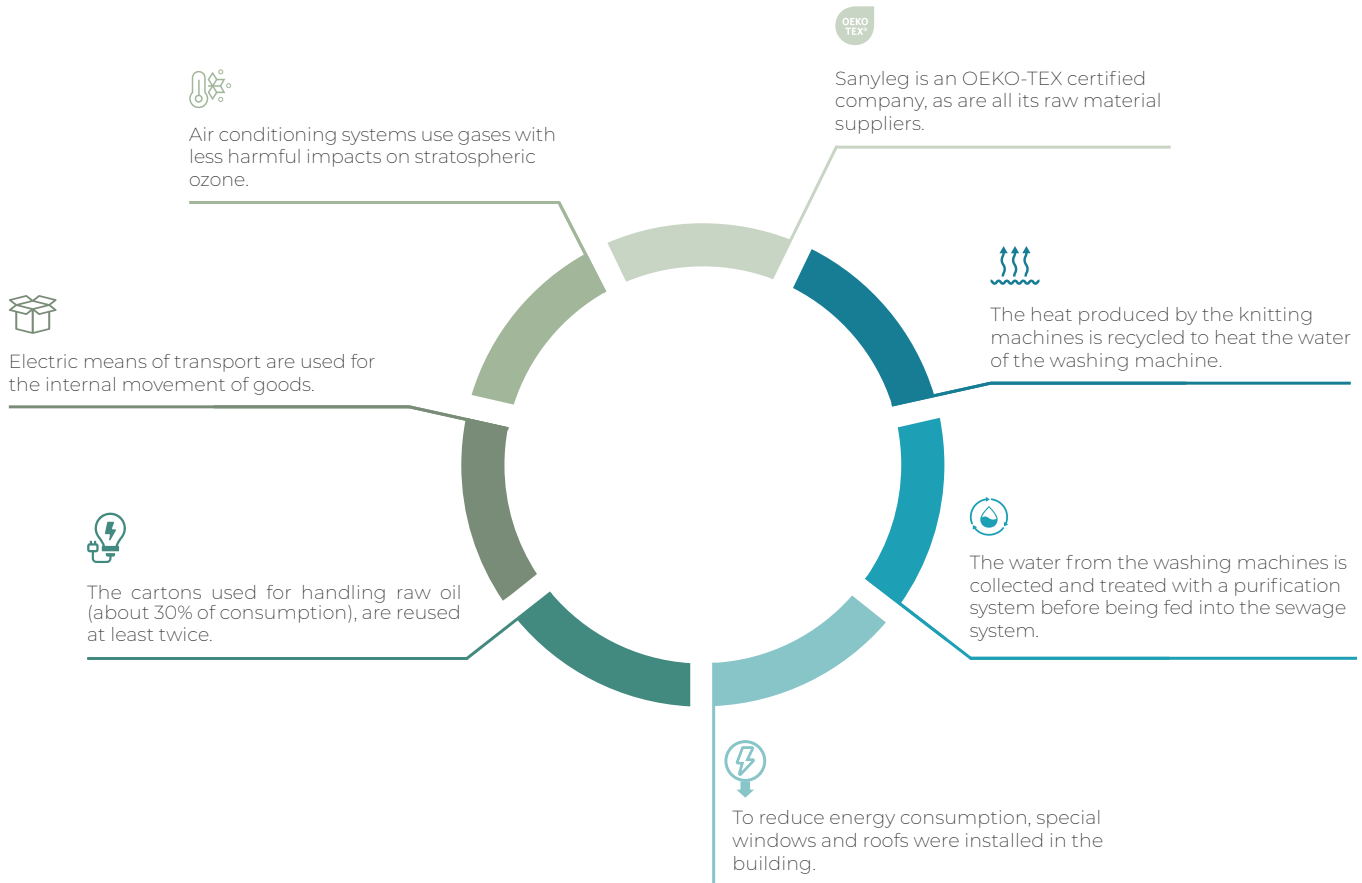
INSULATING

SUSTAINABILITY

Social and environmental commitment

Sanyleg is dedicated to **responsible growth**, implementing sustainable actions for continuous improvement. Our approach extends beyond employee and customer well-being to include **environmental health** through **eco-friendly practices**. This commitment guides business strategies and decision-making, ensuring growth is achieved responsibly and sustainably.

The first Sustainability Report highlights efforts to **reduce environmental impact**, enhance **employee welfare**, and **promote ethical governance**. It details how sustainability is integrated into operations, measures progress, and aims to exceed industry standards, balancing economic success with social and environmental responsibility. We are committed to **responsible growth**, showcasing key initiatives and achievements in sustainability through:



SANYLEG

PASSION FOR COMPRESSION

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EXCELLENCE MADE IN ITALY

UNI EN ISO 9001:2015



SISTEMA DI GESTIONE
QUALITÀ CERTIFICATO

UNI CEI EN ISO 13485:2016



SISTEMA DI GESTIONE
QUALITÀ CERTIFICATO

UNI EN ISO 14001:2015



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