

SCALE UP YOUR EXPECTATIONS

Proactive, Accountable, Transparent
with Technical Excellence.

To be the most preferred and highest quality
CDMO partner in the world.

We deliver superior quality drug substances
and services to help humanity thrive.

KOREA-BASED CDMO

YUHAN

YUHAN CDMO Services for Small-molecule Drug Substances



Drug discovery



Development



Clinical Stage



Commercialization



Marketing and sales

YUHAN

Contact us

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What you can expect from Yuhan

1. Nimble R&D services with high-quality solutions
2. Outstanding regulatory track record
3. Flexibility and commitment to accommodate customers' needs
4. Seamless Project management

Deliverable Services

R&D Institute

1. Synthetic route scouting / process optimization
2. Impurity Fate and Purge study
3. Control strategy: PAR & DOE
4. Technology transfer & On-site production support
5. Analytical method development
6. Impurity isolation & identification
7. GTI & Impurity profiling
8. Regulatory support / Documentation
9. Continuous Flow Technology & more

cGMP Plants

1. Two cGMP manufacturing sites (100L ~ 12,000L)
2. Hydrogenation and cryogenic reactions
3. Organometallic chemistry
4. Potent compound handling (~1µg/m³)
5. Particle size control / Micronization (HSWM, Jet, Fitz, Co Milling)
6. Analytical testing & Stability studies
7. Microbial / Bacterial testing

ESG / ISO Audits and Certificates

ecovadis
Business Sustainability Ratings

PSCI PHARMACEUTICAL SUPPLY CHAIN INITIATIVE
Building responsible supply chains

United Nations
Global Compact



Regulatory Track Record

Analytical Capabilities

1. HPLC & UPLC (various detector: UV, CAD, RID, ELSD, FD)
2. GC with various detector (FID, ECD, TCD, NPD)
2. LC/MS & MS/MS & TOF, GC/MS & MS/MS
3. SFC, IC, prep-HPLC
4. ICP/MS, ICP/OES
5. NMR (400 MHz, 600 MHz)
6. IR, PSD, XRD, microscope
7. DSC, TGA
8. Others (titrator, moisture analyzer, DVS)

and more than a hundred of 21 CFR Part 11 compliant Analytical Instruments on-site

Facility Capabilities

R&D Institute

1. Lab-scale Reactors
2. Mini Pilot Facility (10L ~ 30L)
3. Non-GMP Kilo Lab (60L ~ 150L)
4. 50+ Analytical Instruments

Ansan Plant (cGMP) - 31,598m²

1. 462,700L Production Capacity
2. Reactor Volume: 300L ~ 12,000L
3. Four Production Buildings

Hwaseong Plant (cGMP) - 36,526m²

1. 532,600L Production Capacity
2. Reactor Volume: 100L ~ 12,000L
3. Two Production Buildings
4. Packed-bed Flow Reactor (PBR)

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