



pharma nobis



# YOUR GO-TO CDMO

Liquid Expertise. Solid Results.

Pharma Nobis

Contract Development & Manufacturing

Liquids • Creams • Roll-Ons • Shampoos • Suspensions

100% U.S. Manufactured

# INTRODUCTION



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Pharma Nobis, LLC. was born on February 2, 2022, but has a history dating back to 1872.

The company is very proud to have supplied consumer-trusted products for over 150 years. We continue to supply “the products you grew up with” and are very proud of the fact that our timeless items are still very much in demand today

Pharma Nobis is an U.S.-based Contract Development and Manufacturing Organization specializing exclusively in liquid and semi-solid OTC, Cosmetic and Other products.

We don't try to be everything – we focus on doing liquids better than anybody else.

We do oral liquids  
Topical liquids and Roll-Ons  
Emulsions, creams and semi-solid formulas  
Specialty delivery formats  
Private Label and National Brand Programs

From Concept to Shelf, we provide a fully integrated CDMO solution:

Formulation – Stability –  
Scale Up – Manufacturing –  
Fill – Pack – LAUNCH!

Pharma Nobis employs over 150 valued associates who bring extraordinary talent and experience to our organization.

Many of our team members have dedicated 10 to 30 years of service, reflecting their deep commitment to our mission and people.

# FACILITY OVERVIEW

Location

Texarkana, TX

Built

1997

Products  
Serviced

500+

Size

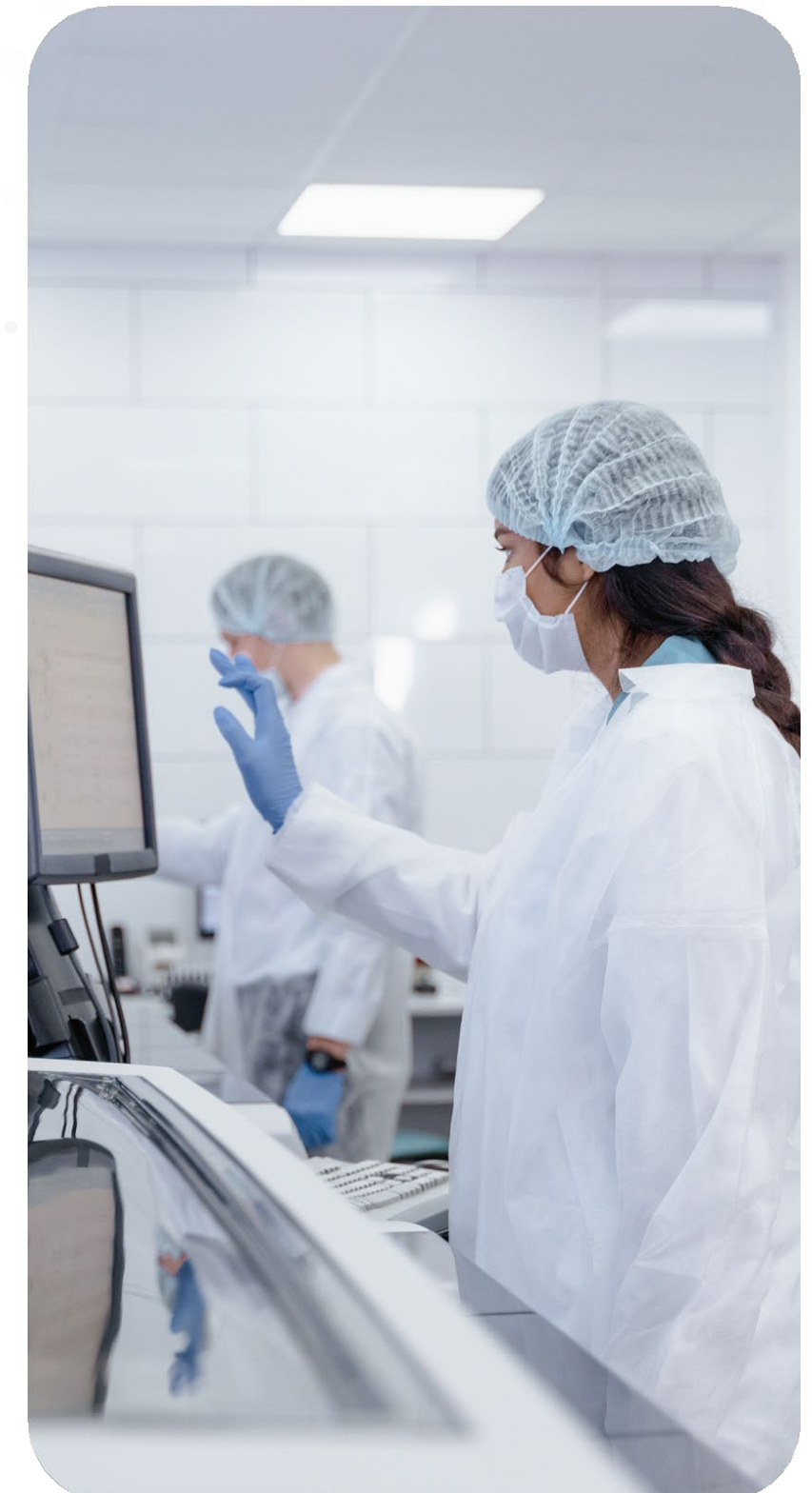
133,000 sqft

Key  
Capabilitie

100% Turnkey

Our facility provides end-to-end support, including product formulation and development, raw material and component procurement, method and product validation, analytical and microbiological testing, manufacturing, packaging, and distribution

- 15 Dedicated Production Lines
- 20+ Stainless Steel Mixing & Holding Tanks
- 32,000 sq. ft. Production & Packaging Space
- 84,000 sq. ft. Warehouse & Distribution Center
- 17,000 sq. ft. Office & Labeling Operations



# MANAGEMENT TEAM

CEO

Tim Buskey

COO

LV Gullatt

CFO

Lana Carmeli

VP, QA/RA

Thomas Hargrave

VP, Sales & Marketing

Joni Foley

Director, Sales & Marketing

Amanda Ryther

Account Manager

Ellie Kemins



# QUALITY OVERVIEW



Pharma Nobis is committed to uncompromising quality across every stage of development and manufacturing. Our operations are governed by cGMP standards, supported by robust validation protocols, in-house analytical and microbiological testing, and a continuous improvement culture to ensure safety, consistency, and regulatory compliance.

## Extensive Testing

- Raw material, bulk product, finished goods testing
- Microbiological Testing
- Stability Testing
- Vendor Qualification
- Method Validation
- Cleaning Validation

## Accreditations

- FDA Registered 21 CFR Parts 11, 820, 210, & 211
- cGMP Compliant
- DEA Licensed ISO 13485:2003
- ISO 9001:2008 (BSI registered)
- Active ERP

Gas Chromatograph, HPLC, TOC Analyzer, Karl Fisher Water Analyzer, Density Meter, Infrared FTIR Spectrometer, Analytical Balance, Viscometer, Refractometer, Melt-Point Apparatus, Thermocouple, pH Meter, UV VIS, Auto-Titrator, Gravity Oven, Muffle Furnace, Ultra Sonic Cleaner, Vacuum Oven, Dry Bath, Autoclave



# OVERVIEW OF BUSINESS SEGMENTS



## Consumer Health

Analgesics

Antacid

Cosmetic

External Pain

Wound Care

Skin Care

First Aid

Ear Care

## Contract Manufacturing

Turn-key solutions including:

Formulation & Development

Method & stability testing

Manufacturing & distribution

Extensive capabilities in creams, gels, liquids, roll ons, shampoos, syrups and more!

# RECENT FACILITY INVESTMENTS

- Purchased a brand-new liquid filling line to increase efficiencies and capacity
- An additional line was added to enable our operations filling & packaging to be fully dedicated to top product performers
- Secured three (3) Powder/liquid mixers for Blending
- Added two new carton folding machines New Bottle Hopper
- New Tube Filling Line



## FUTURE INVESTMENTS IN THE WORKS

- Compounding Tank and weigh cells
- New Filling Machines
- New Labeling machines
- New Capper machines
- Lab equipment, Density meter
- Evaporator Machine for waste disposal



# PRODUCT DEVELOPMENT




- 01** Cosmetic
- 02** First Aid Nasal
- 03** Sprays
- 04** OTC Liquids
- 05** CDMO National Brands

# THANK YOU FOR YOUR TIME

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Marketing

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