

The rays of growth spread
as the vision is clear



 **SPECTRUM PHARMATECH
CONSULTANTS PVT. LTD.**

Think... Challenge... Explore... Create... Exceed...



Who we are

Almost 25 years ago, the Indian Pharmaceutical Industry began to understand the benefits of following Good Manufacturing Practice guidelines (commonly known as GMP) and realized that setting up a pharmaceutical facility meeting the stringent requirements of US and EU GMP guidelines, could no more be done as was being done earlier. It required specialized knowledge of not just engineering but Pharmaceutical Engineering. Requirements like clean rooms, pressure differentials, pure steam, recirculation loops etc. became the buzz words.

As India opened its eyes to the specialized requirements of the Pharmaceutical Industry, pressure started to mount for manufacturers to meet the requirements of GMP standards as mandated by US FDA, UK MHRA, and other International regulatory authorities. These pressures and the need for specialized agencies to understand these regulations and design facilities accordingly, led to the birth of Spectrum Consultants in 1995 as a one-man proprietary company. From its inception Spectrum has striven to be a pharmaceutical engineering knowledge management company, rather than just an engineering service provider.

*Our dedication to providing and sharing our knowledge with the pharmaceutical industry globally, led to a name change in 2001.....**Spectrum Pharmatech Consultants Pvt Ltd (Spectrum)** was born, the name highlighting our business direction and what makes us different.*

From humble beginnings, some 22 years back, Spectrum, even today remains a knowledge driven, Mumbai based company committed to providing high end, and knowledge based, end-to-end solution provider to the pharmaceutical industry. Today the business has grown to provide complete range of services to the Pharmaceutical Industry. With a dedicated team of over 150+ engineers / pharmacists with vast experience in engineering and pharmacy supported by highly efficient administration and management, our mix of experience, youthful energy and total commitment to quality makes Spectrum the logical choice.

Spectrum along with its strong network of subject matter experts provides complete range of services for setting up new or upgrading existing facilities. These include site selection, feasibility studies, technology sourcing, design, engineering and construction management, complete qualification and validation services, facility audits, regulatory filing, development of QMS, preparation and filing of dossiers, training and mentoring of staff at various levels etc.

Our leadership team has vast experience in projects, manufacturing, quality control, regulatory services, maintenance etc. having worked with some of the leading consulting and pharmaceutical companies like Johnson & Johnson, Wockhardt, Lupin, Cipla, PM Group, Pharmaplan etc.

We leverage our understanding of the needs of pharmaceutical companies, knowledge of engineering processes, and expertise to design these solutions that help our clients improve their GMP compliance and provide a significant competitive advantage



Single Source Reliability

You can count on Spectrum to deliver quality designs, track schedule & monitor construction as an agent on your behalf. Single source responsibility means the firm will fix a problem when it shows up. Spectrum is committed to Single Point Reliability, which means that we will avoid having most of those problems in the first place.

Ethics

Spectrum lays great emphasis on ethics and honesty. What you get is a fair, unbiased and objective appraisal of the market.

You and we

We recognize that our team is not the largest that you will come across, but we also know that you will be hard pressed to find a team more agile, responsive and flexible enough to accommodate your needs. We are engaged, communicative, collaborative and committed.

Sustainability

Spectrum gives prime importance to energy efficient designs and undertakes strict measures to protect the environment. All our designs by policy are zero discharge facilities (unless specifically requested otherwise) that use all the waste water generated on site for internal usage. We take design decisions that help in consumption of optimum energy required only and no more. We also recognize that land is the most valuable asset today. We ensure during the conceptualization stage itself that we optimize its usage and always strive for ability to expand in future.

End to End Solutions for Your Business



Market Potential Study for Domestic Sale & Export



Product Portfolio building by identifying right products with focus on growing therapy segments and molecules.



Turnkey: setting up State-of-the-art cGMP compliant facilities to manufacture the selected products.



Identify partner for sourcing of Technology, APIs, Intermediates, Packaging material and Finished Products.



Support recruitment of personnel for Operations.

you dream it, we make it

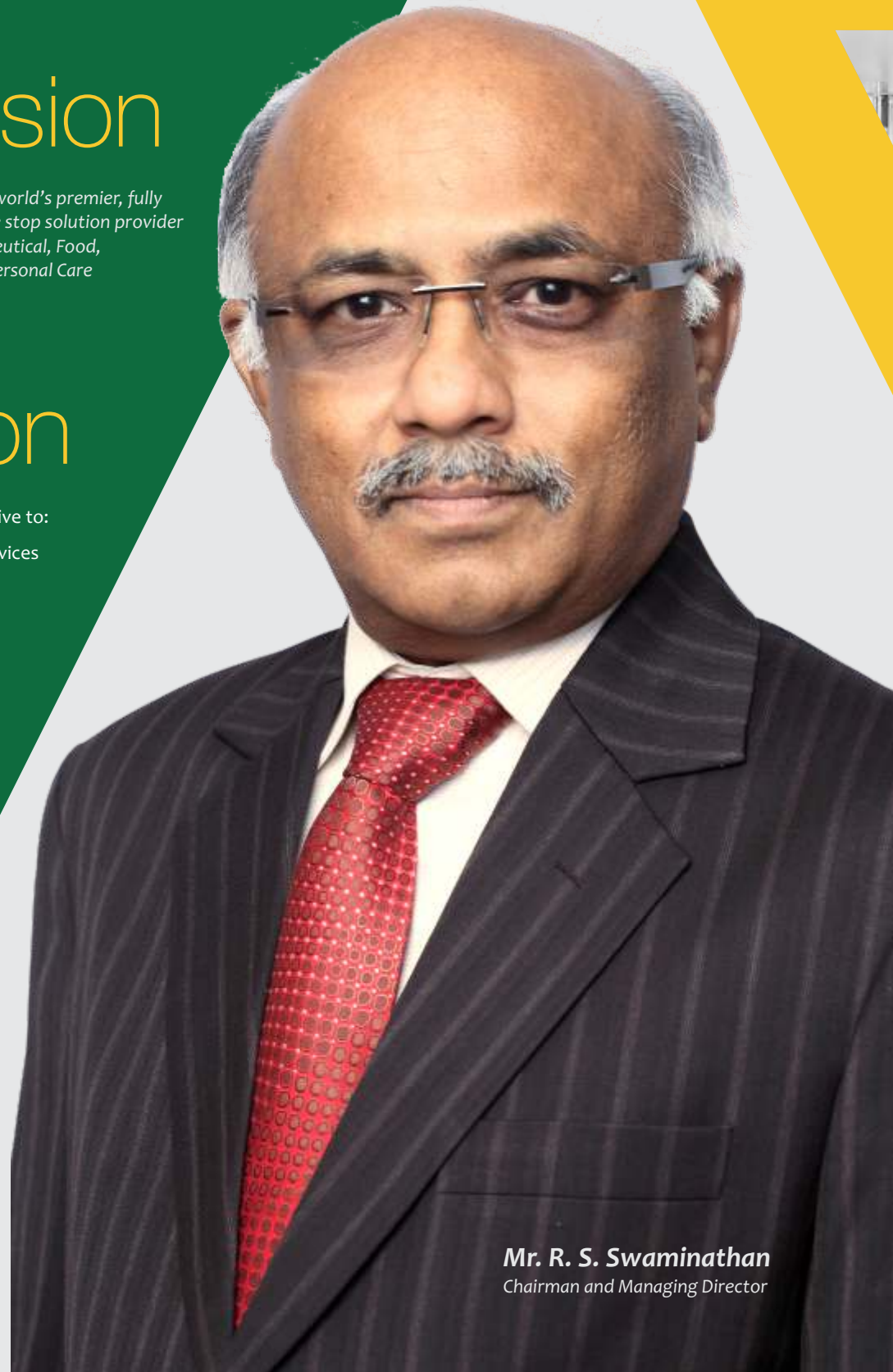
Vision

Become the world's premier, fully integrated one stop solution provider to the Pharmaceutical, Food, Healthcare and Personal Care industries.

Mission

To achieve our vision, we will strive to:

- Provide reliable professional services to our customers meeting international standards of current good engineering practices.
- Forging mutually beneficial and lasting relationship with our clients and partners
- Developing our staff to deliver the highest quality of service and seek innovative & creative approaches towards problem solving.
- To recruit qualified & competent manpower in order to achieve the business goal, i.e. to have right people at right time with right mix of skills.



Mr. R. S. Swaminathan
Chairman and Managing Director

Values

Integrity

Respect your words and do what you say.

Mutual Respect

Treat every individual with respect and dignity.
Give respect and command respect.

Team Work

One for all and all for one.

Customer Focus

Customer is King, if we don't meet his expectation, someone else will.

Innovation

Thinking out-of-the-box to generate new ideas and add value.

Quality Conscious

First time right.



No Two Pharmaceutical plants are similar and our Designs are intelligent enough to understand the differences.

- Aniruddha Parmar
Director

Our design philosophy helps us create facilities at optimum costs that stand the test of usage and time. We are committed to create safe and green work places.

- Ajit Kadam
Director



Our History

1995 - Spectrum PharmaTECH was founded.

2002 - Spectrum PharmaTECH was registered as a professional Pvt. Ltd. Engineering Company.

2006 - Spectrum PharmaTECH diversifies – enters the Food, Beverages & Cosmetic sector.

2010 - Spectrum PharmaTECH Promotes “**PS3 Engineering & Construction**” to cater to non-pharma Sectors.

2017 - Spectrum PharmaTECH established **SPECTRUM PROGROW ADVISORS.**



Total Project Management

One
Team...
Infinite
Solutions.

The capacity to provide complete and integrated engineering services and perform targeted actions and efficient programming, monitoring and control, ensures for the project.

- Flexibility and Comprehensiveness
- Environment Protection
- Safety by design
- Cost Effectiveness
- Customised Engineering

These are the requirements SPECTRUM intends to satisfy, implementing effective Total Project Management strategies.

Our ability to **manage complexity** is the key factor to a **360° control** of the Project.

We provide outstanding know-how and experience in a range of services tailored to the Client's requirements.



Our Strength

Years of experience in the management and coordination of complex projects has resulted in our current position as a leader in India and a name to reckon with Internationally.

Fields of Expertise

- Active Pharmaceutical Ingredients (API)
- Finished Dosage Forms
- High Potent API & Formulations
- Bio Pharmaceuticals & Vaccines
- Laboratories and R&D Centres
- Pharmaceutical Cluster Development
- Food, Beverages & Cosmetics
- Excipients and Colours
- Warehouses

We Follow

- Baseline Engineering guides by ISPE
- ISO-14644 – Design of Clean Room & Controlled Environment
- US FDA
- UK MHRA / EU
- SOUTH AFRICAN MCC
- AUSTRALIAN TGA
- PIC/S
- BRAZILIAN ANVISA
- WHO GMP
- INDIAN SCH-M

What we do

One stop solution
to all your Pharma Project
requirements

Advisory

- Pre-feasibility & Feasibility studies
- Market Research & Product Selection
- Techno-Commercial Feasibility study for
 - New Manufacturing Facility
 - Extension or Modification of an existing plant.
- Business Plan
- Site Selection Studies
- Benchmarking

Conceptual Design & Basis of Design Development

- Site Master Planning
- Conceptual Design Development
- GMP Risk Assessment
- EHS Risk Assessment
- Containment Strategies
- General Planning & Engineering
- Technology Selection
- Equipment Study & Procurement
- Civil & Architecture
- Expansion/Relocation/ Integration Planning

Engineering

- Detailed Building Engineering including:
 - Architectural
 - Civil
 - Structural
 - Process
 - HVAC
 - Electrical
 - Mechanical & Piping
 - Utilities
 - Plumbing
 - Instrumentation & Automation
 - Fire & Safety
 - Environmental

Construction Management

- Inter - Disciplinary Construction and Project Management
- Construction Supervision
- Time Cost Estimation
- Bill Certification

Procurement Assistance

- Preparation of Detailed Vendor List
- Floating of Equipment Enquiry / Tender Documents
- Follow up for offers.
- Techno-commercial evaluation of offers / bids
- Approval of GA drawings

Documentation

- Validation Master Plan
- GMP Risk Analysis
- Qualification Protocols for Process Equipments, PLC, HMI, SCADA, Camera System
- Computer System Validation
- Quality Management Systems
- SOP's for Production, Warehouse, QC, Cleaning, etc.
- Support Services for Process Validation
- Supervision for onsite Validation & Compile Reports

Global Presence

The real Global challenge is respecting all that is Local

SPECTRUM is an example of Indian excellence operating around the globe.

Prior to developing projects in almost all continents, the company completed numerous important works at the local and national levels.

SPECTRUM has shaped and improved its own territory, acquiring a profound understanding of the Project life cycle of Large Projects at all levels.

Strengthened by this experience, SPECTRUM is in the midst of a process of Internationalization. The company is establishing a strong local presence in strategic areas around the globe, to develop a solid and lasting relationship with the Client and a clear understanding of local regulatory authorities.



Note: The Location marked are only indicative

Engineering for changing world





Client List



Finished Dosage Formulation Facilities – International

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
1.	AJ Biologics	Vaccines Fill and Finish Plant in Malaysia	11,900	Concept Design, Basic & Detailed Engineering, Procurement Assistance, Project Management, Site Supervision, Commissioning & Startups, Documentation & Validation Support.
2.	Square Pharmaceuticals	Oral Solid & Oral Liquid facility at Dhaka, Bangladesh	26,000	Master Planning, Concept Design, Basic & Detailed Engineering, Procurement Assistance, Construction Management, Documentation & Validation Support.
3.	J L Morison Son & Jones	Oral Solids & Liquids Facility at Colombo, Sri Lanka	16,750	Master Planning, Concept Design, Basic & Detailed Engineering, Procurement Assistance, Construction Management, Documentation & Validation Support.
4.	Rus Biopharma (PSK Pharma LLC)	Inhalers and Biotech Facility at Moscow	16,500	Concept Design, Basic & Detailed Engineering & Procurement Assistance.
5.	BDA Lifesciences	Oral Solids, Liquids, Creams & Ointments facility in Congo	10,005	Concept Design, Basic Engineering, Detailed Engineering, Procurement Assistance, Commissioning & Start Up, Documentation & Validation Support.

Client List



Finished Dosage Formulation Facilities – International

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
6.	Novast Laboratories	Oral Solids facility for General & Oncology Products at Nantong, China	18,800	Concept Design, Containment Strategy (For Oncology Facility), Basic Engineering, Detailed Engineering, Procurement Assistance (For Oncology Facility Process Equipment), Construction Supervision, Documentation & Validation Support.
7.	Pharmax Pharmaceuticals	Oral Solids facility at Dubai	7,000	Concept Design & Master Planning, Basic & Detailed Engineering, Procurement Assistance, Construction Management, Commissioning Assistance, Documentation & Validation Support.
8.	JSC "Pharmasyntez"	General Oral Solids, Cephalosporin Injectable facility at Irkutsk, Russia	15,500	Concept Design, Basic Engineering Detailed Engineering, Procurement Assistance, Construction Management, Production Technology, Training & Validation Documentation.
9.	Government Pharmaceutical Organization	General Oral Solids, Liquids, ointment, Cream & Injectable and Oncology Product at Bangkok, Thailand	67,400	Concept Design, Basic Engineering & Detailed Engineering.
10.	Biem Ilac	Oncology Oral Solids & Injectable facility at Ankara, Turkey	9,500	Concept Design, Basic Engineering & Detailed Engineering.

Client List



Finished Dosage Formulation Facilities – International

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
11.	Les Laboratoires Neapolis	Oncology Oral Solids & Injectable facility at Nabeul, Tunisia	3,750	Concept Design, Basic & Detailed Engineering, Procurement Assistance, Commissioning Assistance, Documentation & Validation Support.
12.	Ethiopian Pharmaceutical Manufacturing (EPHARM)	Oral Solids, Liquids and Injectable Dosages for General, Hormonal and Oncology category of products at Addis Ababa Ethiopia	51,900	Concept Design & Basic Engineering.
13.	Glenmark Pharmaceuticals	Cosmetic Formulations at Sao Paulo, Brazil	6,400	Concept Design, Basic Engineering Detailed Engineering, Procurement Assistance & Validation Documentation.
14.	Glenmark Generics	Oncology Injectable facility at Pilar, Argentina	7,500	Concept Design & Master Planning, Basic & Detailed Engineering, Procurement Assistance, Project & Construction Management, Commissioning Assistance, Documentation & Validation Support.
15.	JSC “East Pharm”	Large Volume Parenteral facility at Vladivostok, Russia	4,000	Concept Design, Basic Engineering Detailed Engineering, Procurement Assistance, Construction Management, Production Technology, Training & Validation Documentation.
16.	JSC “Pharmasyntez”	Oral Solids Formulation facility at Irkutsk, Russia	3,200	Concept Design, Basic Engineering Detailed Engineering & Procurement Assistance.

Client List



Finished Dosage Formulation Facilities – In India

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
1.	MSN Lab	Injectable Formulation facility at Hyderabad	15,000	Concept Design, Basic & Detailed Engineering.
2.	Torrent Pharma	Oncology Injectables & Oral Solid Formulations, Oncology API and General Ointments & Liquid Formulation Facility near Ahmedabad	35,000	Concept Design, Containment Strategy, Basic & Detailed Engineering, Procurement Assistance (For Oncology Facility Process Equipment), Documentation & Validation Support.
3.	Mepro Pharmaceuticals	Formulation Facility near Vadodara	8,010	Concept Design, Basic & Detailed Engineering & Procurement Assistance.
4.	Dr. Reddys Laboratories	Injectable Facility in Existing Block at FTO-6 in Baddi	2,600	Concept Design, Basic & Detailed Engineering & Procurement Assistance.
5.	PAR Pharmaceuticals	Oral Solids formulation facility at Chennai	4,000	Concept Design, Basic & Detailed Engineering, Procurement Assistance & Construction Management.
6.	MSN Laboratories	Master Planning & Oral Solids facility near Hyderabad (US FDA Approved)	10,000	Concept Design, Basic & Detailed Engineering, Procurement Assistance, Construction Management & Validation Documentation.
7.	Sanzyme (Formerly known as Unisankyo)	Liquids & Freeze Dried Injectable facility at Hyderabad (US FDA, EU GMP Approvable)	5,700	Concept Design & Master Planning, Basic & Detailed Engineering, Procurement Assistance, Project & Construction Management, Commissioning Assistance, Documentation & Validation Support.
8.	Helvoet Pharma	Ready to Sterilize Rubber Stoppers facility near Pune	11,000	Concept Design, Basic & Detailed Engineering, Procurement Assistance, Construction Management & Validation Documentation.

Client List



Finished Dosage Formulation Facilities – In India

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
9.	Raichem Life Sciences	Oncology Injectable and Oral Solids Facility at Jadcherla, AP (US FDA, EU GMP Approvable)	13,500	Concept Design & Master Planning, Basic & Detailed Engineering, Procurement Assistance, Project & Construction Management & Commissioning Assistance.
10.	Glenmark Generics	Hormonal Oral Solids facility at Goa (US FDA Approved)	6,500	Basic & Detailed Engineering, Procurement Assistance, Project Management, Construction Management, Commissioning Support & Validation Documentation.
11.	Johnson & Johnson	Formulation Pilot plant with PBOEL 4 level isolation at Mumbai	2,200	Basic & Detailed Engineering, Procurement Assistance, Project Management, Construction Management, Commissioning Support & Validation Documentation.
12.	Famycare	Oral Solids & Injectable formulation for Hormonal products at Ahmedabad	8,500	Concept Design, Basic Engineering, Detailed Engineering, Procurement Assistance, Project Management, Construction Management & Commissioning Support.
13.	Naprod Life Sciences	Oncology Injectable and Oral Solids Facility at Tarapur	1,500	Concept Design, Basic Engineering, Detailed Engineering, Commissioning Support & Validation Documentation.
14	Shreya Life Sciences	Oral Solids, Liquids, Lozenges, Beta-Lactum Injectables at Roorkee	33,000	Concept Design, Basic Engineering, Detailed Engineering, Procurement Assistance, Project Management, Construction Management, Commissioning Support & Validation Documentation.

Client List



Finished Dosage Formulation Facilities – In India

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
15.	Intas Pharmaceuticals Ltd.	Liquid Injectable & Oral Solids facility at Ahmedabad	4,000	Concept Design, Basic & Detailed Engineering & Procurement Assistance.
16	Apex Laboratories	Oral Solids Formulation facility near Chennai (UK MHRA Approved)	3,900	Basic & Detailed Engineering & Procurement Assistance, Project Management, Construction Management, Commissioning Support & Validation Documentation.
17.	Kusum Healthcare	Oral Solids & Topicals Facility at Bhiwadi-Rajasthan (WHO Approved)	9,700	Basic & Detailed Engineering, Procurement Assistance, Project Management, Construction Management, Commissioning Support & Validation Documentation.
18.	Aurobindo Pharma (Unit III, PB3 & Pb4)	Oral Solids, Liquids and Powders facility at Hyderabad (US FDA Approved)	26,000	Basic & Detailed Engineering, Procurement Assistance, Project Management, Construction Management, Commissioning Support & Validation Documentation.
19.	Aurobindo Pharma (Unit III, PB1 & Pb2)	Oral Solids facility at Hyderabad (US FDA, UK MHRA Approved)	23,000	Basic & Detailed Engineering, Procurement Assistance, Commissioning Support & Validation Documentation.
20.	M J Biopharm	Oral Solids & Injectables (Insulin) facility at Navi Mumbai (UK MHRA & South African MCC Approved)	22,000	Basic & Detailed Engineering, Procurement Assistance, Commissioning Support & Validation Documentation.

Client List



Active Pharmaceutical Ingredients (APIs)

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
1.	Almelo	Multiproduct API facility at Hyderabad	3,500	Concept Design, Basic Engineering, Detailed Engineering, Project Management & Procurement Assistance.
2.	Biocon	Oncology API Facility at Vishakhapatnam	6,500	Concept design, Basic Engineering, Detailed Engineering, Procurement Assistance, Construction Supervision & Validation Documentation.
3.	Emcure Pharmaceutical	Oncology API and Kilo Lab facility at Kurkumbh	2,400	Concept Design, Basic Engineering, Detailed Engineering, Project Management & Procurement Assistance.
4.	Suven Life Sciences	Intermediate Manufacturing Facility at Vishakhapatnam	5,000	Basic Engineering & Detailed Engineering.
5.	Navin Fluorine International	Drug Intermediate and Chemicals manufacturing facility at Dewas	3,500	Capacity Planning , Design & Basic Engineering, Detailed Engineering, Site Supervision, Procurement Assistance, HAZOP & PSSR.
6.	Wockhardt	Biotech Fermentation facility at Aurangabad	1,000	Basic Engineering Review, Detailed Engineering, Procurement Assistance & Validation Documentation.
7.	Biological E.	Cell culture based Vaccine Manufacturing facility at Hyderabad	4,000	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, & Procurement Assistance.
8.	Cadila Healthcare Ltd	Multi Product API Facility at Ankleshwar, India	3, 000	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Procurement Assistance & Validation Documentation.
9.	Embio Ltd.	Narcotic API Facility at Mahad, India	3,000	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Construction Management, Procurement Assistance & Validation Documentation.

Client List



Active Pharmaceutical Ingredients (APIs)

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
10.	Alkem Laboratories Ltd.	Multi Product API Facility at Ankleshwar, India	3, 000	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering & Procurement Assistance.
11.	Omni Active Health	Multipurpose API Plant at Pune	2,000	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Procurement Assistance, Construction Management & Validation Documentation.
12.	Fermenta Biotech	Phase II expansion of API Plant at Dahej, Gujarat	3,000	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Procurement Assistance, Construction Management & Validation Documentation.
13.	Enaltec Labs	API Pilot Plant and Kilo Lab at Ambarnath near Mumbai	1,762	Conceptual Master Planning, Basic Engineering, Detailed Engineering, Site Supervision, Procurement assistance & Validation Documentation.
14.	Dr. Reddy's Labs	High Potent Kilo Lab at CTO 1 in Hyderabad	1,000	Basic Engineering & Detailed Engineering.
15.	Reliance Life Sciences	Kilo lab (General & Steroids) and Peptide Lab at Navi Mumbai	5,700	Conceptual Master Planning, Basic Engineering, Detailed Engineering, Procurement Assistance & Validation Documentation.
16.	Mac-Chem	Dedicated General , Onco & Steroid Facilities at Tarapur	3,500	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Site Supervision, Procurement Assistance & Validation Documentation.
17.	Dr. Reddy's Labs	Oncology APIs at CTO 1 in Hyderabad	2,800	Conceptual Master Planning Design & Basic Engineering, Detailed Engineering Site Supervision & Procurement Assistance.

Client List



Labs, R&D and Pilot Plants

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
1.	GVK - Inogent Laboratories	Hi Potent API and R&D Facility at Nachram, Hyderabad	100	Concept Design, Basic Engineering & Detailed Engineering.
2.	Sarvotham Care Ltd	Nutraceutical R&D facility at Hyderabad	800	Concept Design, Basic Engineering & Detailed Engineering.
3.	Abbott India Ltd	R&D Centre & Pilot Plant in Mumbai	1,000	Concept Design, Basic Engineering & Detailed Engineering.
4.	Himalaya	Concept Report for Formulation development lab at Bangalore	4,500	Concept Design, Basic Engineering & Detailed Engineering.
5.	Shilpa Laboratories	Formulation Pilot Plant Center at Raichur	6,000	Concept Design, Basic Engineering, Detailed Engineering & Procurement Assistance.
6.	Mankind Pharma	Analytical, Instrument & Formulation Development Lab at Gurgaon	4,000	Concept Design, Basic Engineering, Detailed Engineering & Commissioning Support.
7.	Agape	Diagnostic Reagent Manufacturing facility	3,350	Concept Design, Basic Engineering, Detailed Engineering, Procurement Assistance & Project Management.
8.	Watson India	Formulation Development Lab and Pilot Plant, QC Lab, in Mumbai	11,000	Concept Design & Basic Engineering.

Client List



Labs, R&D and Pilot Plants

Sr. No.	Client	Project Description	Built Up Area (Sq. Meters)	Spectrum Scope
9.	Lupin	Analytical, Instrument & Formulation Development Lab at Aurangabad	2,500	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Site Supervision, Procurement Assistance & Validation Documentation.
10.	Merck	Analytical & Instrument Lab at Goa	1,200	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Site Supervision, Procurement Assistance & Validation Documentation.
11.	Johnson & Johnson	Analytical & Instrument Laboratory in Mumbai	3,600	Conceptual Master Planning, Design & Basic Engineering, Detailed Engineering, Procurement Assistance & Commissioning Assistance.
12.	Promed Research	Formulation R&D at Gurgaon	1,500	Concept Design, Basic Engineering, Detailed Engineering, Procurement Assistance & Validation Documentation.
13.	Ivax India	Formulation Development Lab and Pilot Plant in Mumbai	760	Concept Design, Basic Engineering, Detailed Engineering, Procurement Assistance & Validation Documentation.
14.	Novartis Healthcare	Global R&D & Pilot Scale Facility at Thane	1,200	Basic & Detailed Engineering & Procurement Assistance.

International Clients



Domestic Clients





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Mumbai:

502A, Dosti Pinnacle, Plot E-7, Road No. 22,
Wagle Estate, Thane (West) - 400 604, Maharashtra, India
Tel: +91 22 21580500 • Fax: 91 22 21580505
enq@spectrumpharmatech.com
www.spectrumpharmatech.com

Hyderabad:

Office No.808, 8th Floor, Manjeera Trinity Corporate
Beside Manjeera Mall, JNTU - Hitech City Road
KPHB, Hyderabad - 500 072.
Phone No.: 040-47316666